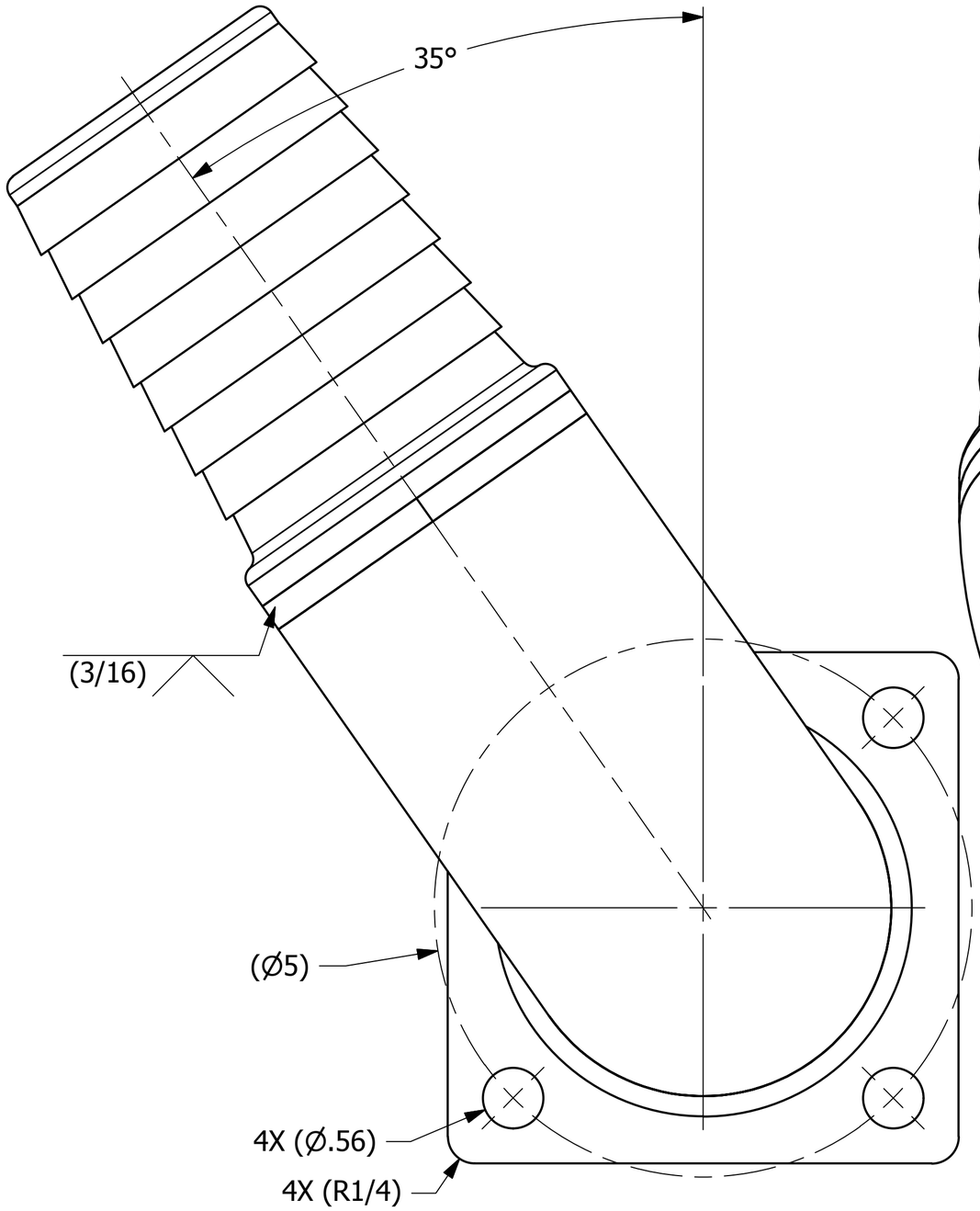
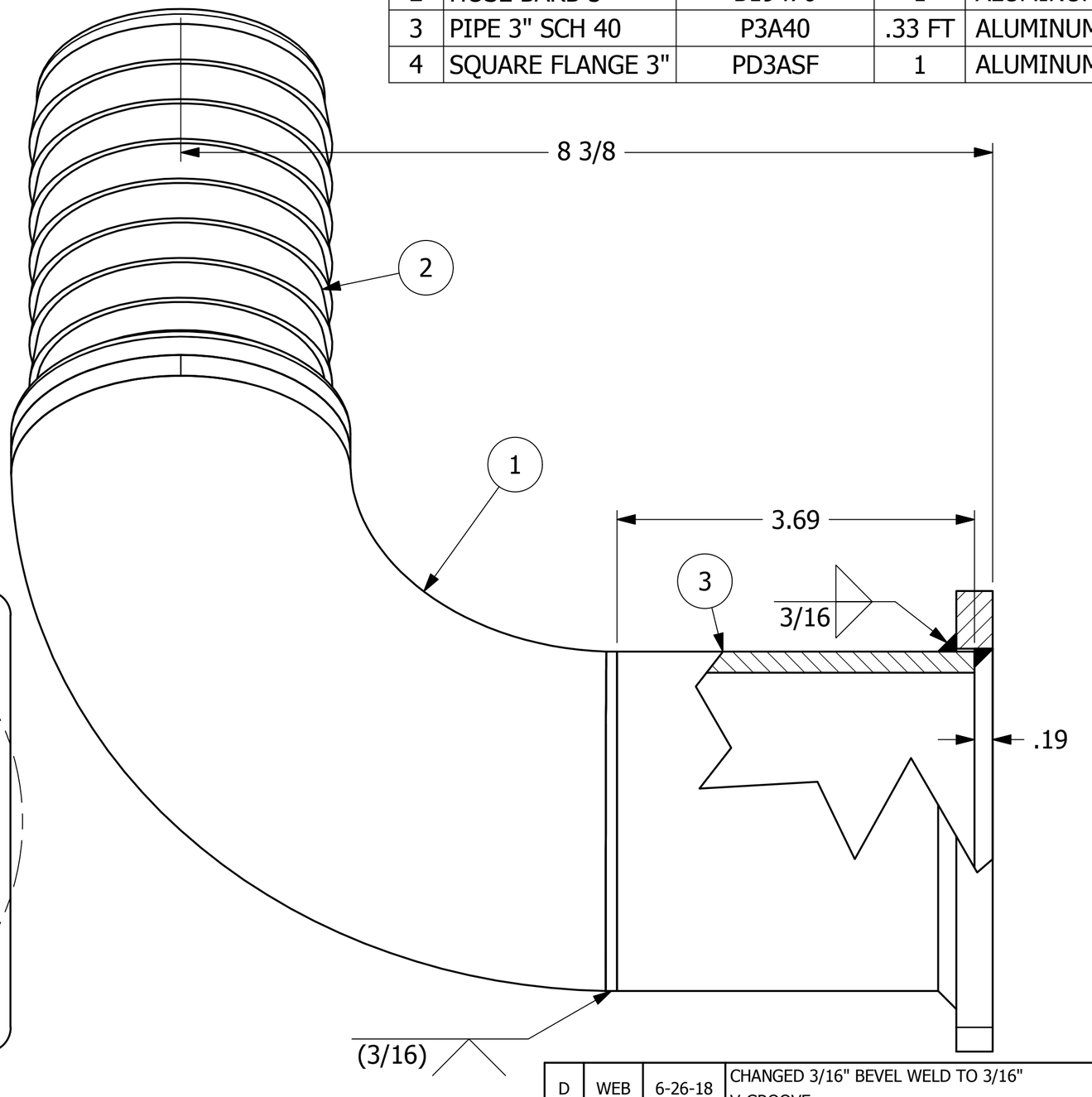
NO.	PART NAME	PART#	REQ'D	MATERIAL
1	ELBOW 3"X90°	3A90SCH40ELB2	1	ALUMINUM
2	HOSE BARB 3"	B19470	1	ALUMINUM
3	PIPE 3" SCH 40	P3A40	.33 FT	ALUMINUM
4	SQUARE FLANGE 3"	PD3ASF	1	ALUMINUM





NOTES:
1. PART MUST PASS Q-2.15.7
2. SEE DOCUMENT DSS 13 FOR WELDING SPECIFICATIONS.
3. FLANGE FACE TO BE FREE OF WELD SPATTER
4. CLEAN ASSEMBLY OF DEBRIS AND OIL. REMOVE ALL BURRS AND SHARP EDGES.

REV	BY	DATE	DESCRIPTION
D	WEB	6-26-18	CHANGED 3/16" BEVEL WELD TO 3/16" V-GROOVE
C	JG	5-9-18	Q-2.15.7 WAS QAP4C-1; UPDATED NOTES
B	PJG	6/18/07	REVISED NOTE
A	ACC	8/26/04	ADDED PART TO SYSTEM

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES
FRACTIONAL: ±1/16
X.XX: ±.03
X.XXX: ±.015
ANGLE: ±1°
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.
THIRD ANGLE PROJECTION

DRAWN BY:	ACC
CHECKED BY:	CHL
PROTOTYPE BY:	ACC
PROTOTYPE DATE:	5/9/2018
APPROVED FOR PRODUCTION BY:	ACC
PRODUCTION DATE:	8/26/2004

SALCO PRODUCTS, INC.

PART NAME: FLANGED ELBOW 3" X 90°

MATERIAL: SEE BOM

PROJECT #: 110211 | SHEET #: 1 OF 1 | SCALE: 1:1

DRAWING #: C19429 | PART #: PD3A90FHB2

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