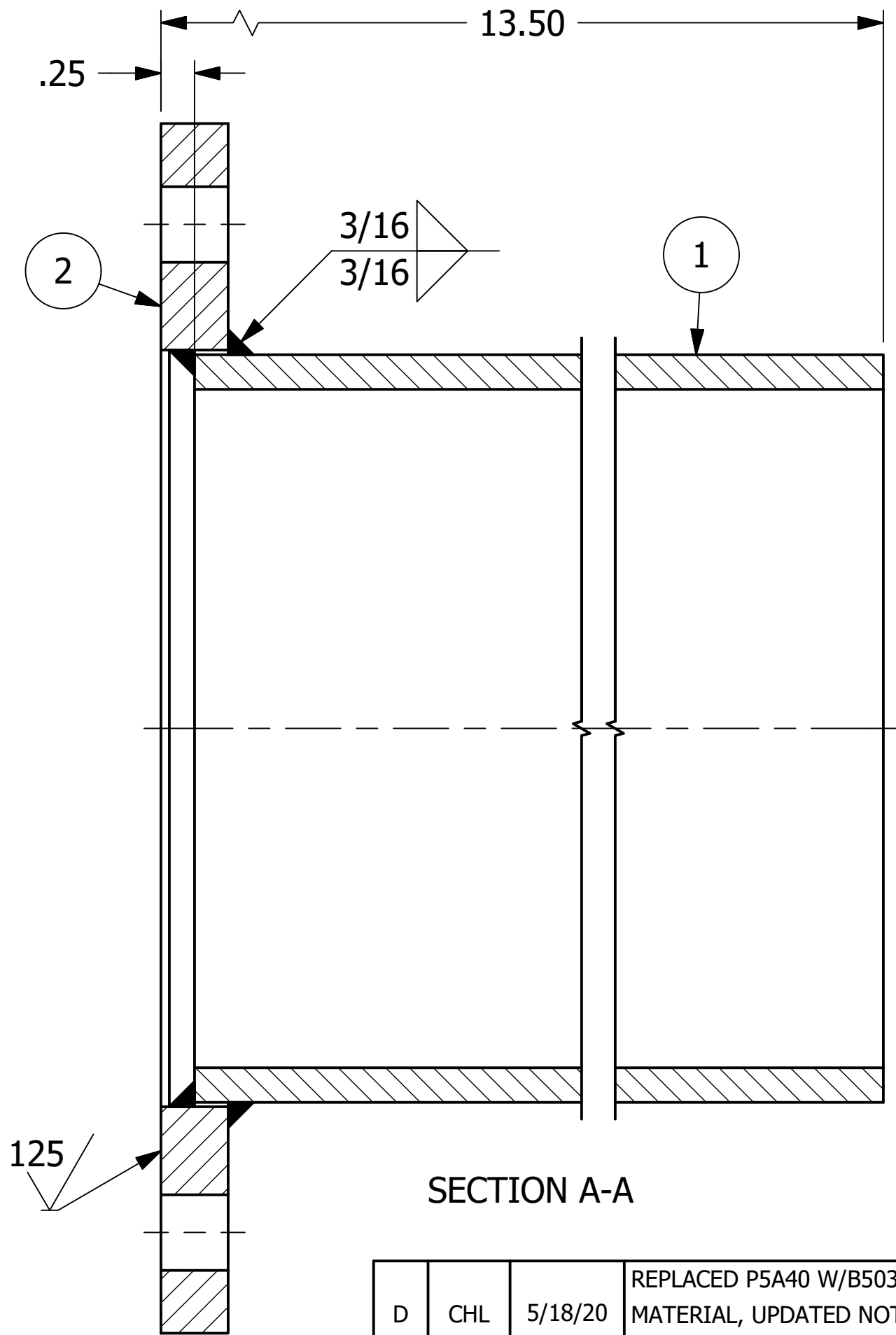



- NOTES:
- 1. TEST PER Q-2.15.7.
 - 2. SEE DOCUMENTS WPS-M09, WPS-T01, & WPS-P01 FOR APPROVED WELD PROCEDURES.
 - 3. WELD ACCEPTANCE CRITERIA TO MEET DOCUMENT D-005.

NO.	PART NAME	PART#	REQ'D	MATERIAL
1	PIPE 5"	B50381	1	6063-T6 ALUMINUM
2	ROUND FLANGE 5"	PD5ARF02	1	ASTM B209 6061-T62/T651



SECTION A-A

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGLE: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION		DRAWN BY:	ACC	<div> SALCO PRODUCTS, INC.</div>		
		CHECKED BY:				
		PROTOTYPE DATE:	1/8/2002	PART NAME: FLANGED PIPE 5"		
		APPROVED FOR PRODUCTION BY:	ACC	MATERIAL: SEE BOM		
		PRODUCTION DATE:	3/1/2002	PROJECT #: 011001 SHEET #: 1 OF 1 SCALE: 1:1		
		SIZE:	C	PART #:		
		DRAWING #:	16627	PD5APF01		