



- NOTES:
1. SEE DOCUMENT DSS 1 FOR MATERIAL SPECIFICATION.
  2. SEE DOCUMENT QAP5A-1 FOR MARKING PROCEDURE.
  3. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATIONS.
  4. AAR APPROVAL #E-099017.

MARK PER QAP5A-1  
TEXT HEIGHT .1" MIN.

SECTION A-A

D	JG	4-23-14	ADDED ±.100 TOLERANCE, UPDATED NOTES
C	KHK	1-30-13	UPDATED TO CURRENT DRAFT STANDARDS, BOM, NOTE
B	BRG	2-24-08	THROUGH HOLE WAS 0.88
A	ACC	1-6-04	PART ADDED TO THE SYSTEM
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	CHL
	CHECKED BY:	ACC
	PROTOTYPE BY:	CHL
	PROTOTYPE DATE:	11/14/2003
	APPROVED FOR PRODUCTION BY:	ACC
PRODUCTION DATE:		1/6/2004

PART NAME:			SALCO PRODUCTS, INC.		
PART NAME:			PARALLEL INSTRUMENT TEE 6"X1"		
MATERIAL:			SEE BOM/NOTE		
PROJECT #:	030708	SHEET #:	1 OF 1	SCALE:	3:4
DRAWING #:	D18562	PART #:	HSPIT6X1		