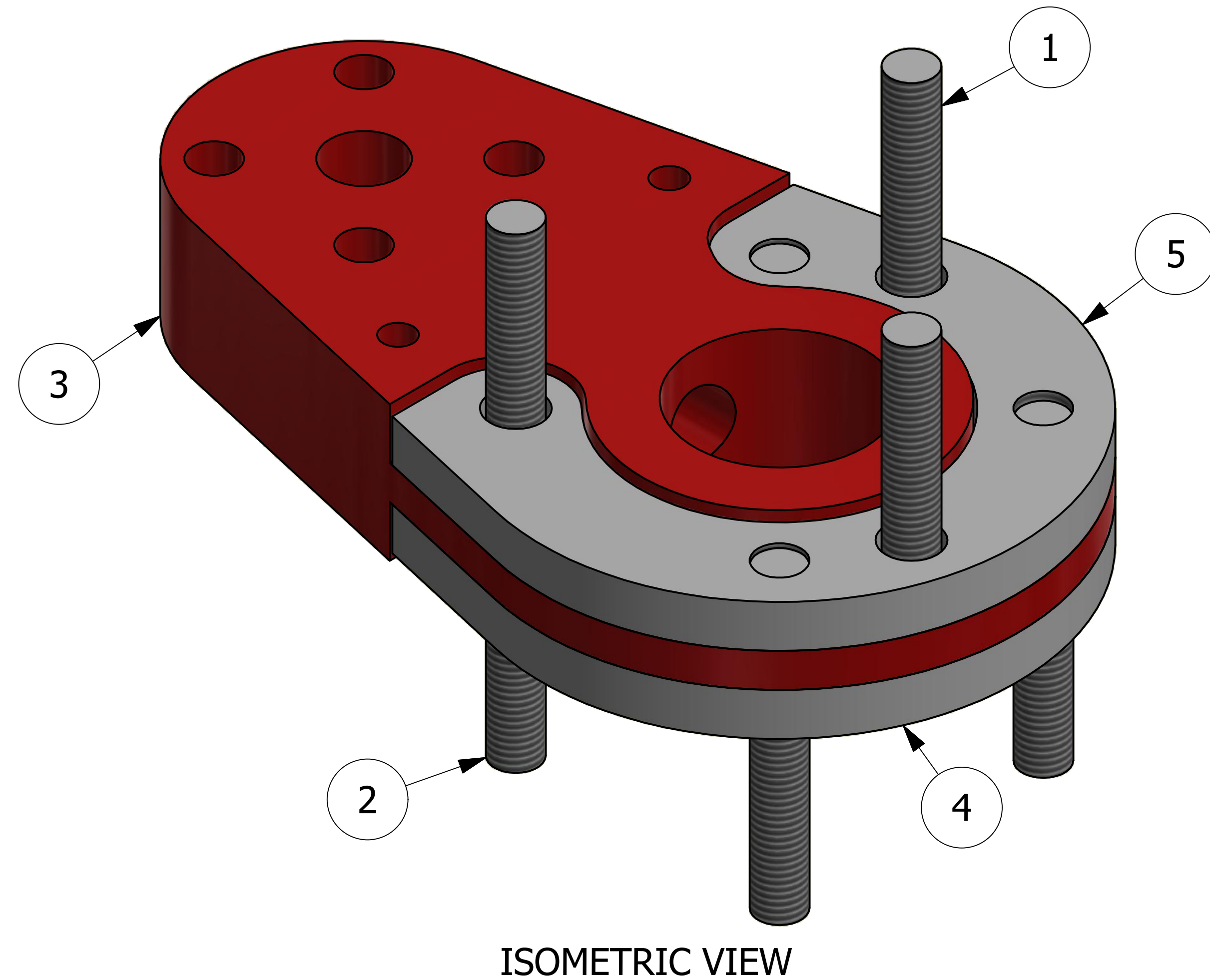


NOTES:  
1. SEE Q-2.14 FOR MARKING PROCEDURE.  
2. AAR APPROVAL # E-202143.

NO.	PART NAME	PART #	REQ'D	MATERIAL
1	THREADED ROD 5/8"	A27877	5	316 SS
2	THREADED ROD 5/8"	A27881	1	316 SS
3	PARALLEL INSTRUMENT TEE 2 1/2" X 1"	D27861	1	SALCO PE
4	BOTTOM PLATE	HSPIT212QX1SPB	1	316 SS
5	TOP PLATE	HSPIT212QX1SPT	1	316 SS



UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	VD
FRACTIONAL: $\pm 1/16$	CHECKED BY:	PJG
X.XX: $\pm .03$	PROTOTYPE DATE:	12/18/2009
X.XXX: $\pm .015$	APPROVED FOR PRODUCTION BY:	PJG
ANGULAR: $\pm 1^\circ$	PRODUCTION DATE:	2/4/2010
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH. UNLESS NOTED OTHERWISE.	SIZE:	D
THIRD ANGLE PROJECTION	DRAWING #:	27855

B	TAK	9/14/20	UPDATED TITLEBLOCK & AAR #; QAP5A-1 WAS Q-2.14
A	VD	2/10/11	ADDED PART TO SYSTEM.
REV	BY	DATE	DESCRIPTION
SALCO PRODUCTS, INC.			
PART NAME: PARALLEL INSTRUMENT TEE			
MATERIAL: SEE BOM			
PROJECT #: 091210		SHEET #: 1 OF 1	SCALE: 1:1
PART #: HSPITS212QX1A1			