
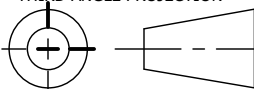


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	LOCK RING	B13922	1	304 SS
2	HEX LOCK NUT 3/8"-16	EA111N	1	CS Z/P
3	FLAT WASHER 3/8" USS	KL103FW	2	CS Z/P
4	S-HOOK 3/8"X3 1/2"	SC38SH	1	CS Z/P
5	CHAIN LINKS 3/8"X15	SC4315C	1	AISI 1008 CS
6	PLUG ASSEMBLY 2"	TC23ALPHA	1	AL/CS
7	BOTTOM OUTLET CAP 4"	TC4BCALA	1	ALUMINUM
8	HEX BOLT 3/8"-16X2 1/4"	VPHC20B	1	CS Z/P

NOTE:
5 1/4"-4 UN-2B THREADS CONFORM TO ANSI B1.1 AND
FIGURE E18 FROM THE AAR TANK CAR MANUAL.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGLE: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	CHL	<div> SALCO PRODUCTS, INC.</div>		
	CHECKED BY:	PJG			
	PROTOTYPE DATE:	3/28/2008	PART NAME: BOTTOM OUTLET CAP 4"		
	APPROVED FOR PRODUCTION BY:	PJG			
	PRODUCTION DATE:	4/23/2009	MATERIAL: SEE BOM		
	SIZE:	C	PROJECT #:	WAG0544	SHEET #: 1 OF 1
	DRAWING #:	24998	PART #:	TC43BCALA	
			SCALE:	2:3	