



NO.	PART NAME	PART #	REQ'D	MATERIAL
1	CONVOLUTED FLEX TUBING 3"	HS3CFT2	1	PTFE
2	FLEX TUBE STRAINER	HS3FTSR2	1	SALCO PE
3	TUBE 3 1/2"X2 1/2"	HS3TB118	1	SALCO PE
4	EDUCTION TUBE FLANGE 4" X 3"	HS43DTFL01	1	SALCO PE
5	EDUCTION TUBE SUPPORT PLATE	HS43DTSPS4	2	304 SS
6	HEAT SHRINK TUBE KIT (NOT SHOWN)	HS3HSTKA	1	FEP
7	CABLE TIE 3/16"X8" (NOT SHOWN)	LAL20T	4	NYLON

B	JG	7-26-18	Q-2.14 WAS QAP5A-1; ADDED PATENT NUMBER; UPDATED HS3TB118, NOTES, VIEWS; ADDED LAL20T TO BOM
A	BG	6-4-12	NEW PART ADDED TO THE NETWORK
REV	BY	DATE	DESCRIPTION
SALCO PRODUCTS, INC.			
EDUCTION TUBE 4"X3"X3 1/2"			
SEE BOM			
PROJECT # 120125		SHEET # 1 OF 1	SCALE: 1:2
DRAWING # D32784		PART # HS43DT11601	

- NOTES:
- 1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATIONS.
 - 2. SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURES.
 - 3. AAR APPROVAL NUMBER IS E-099032.
 - 4. FOR NON-FLAMMABLE SERVICE ONLY.
 - 5. FOR FINISH TUBE LENGTHS OF 128" TO 133 1/2".
 - 6. USE CABLE TIES TO SECURE SUPPORT PLATES TO FLANGE.
 - 7. TRIM OFF CUFF END OF HS3CFT2 TO 19±1/2" MIN.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	BG
	CHECKED BY:	WRB
	PROTOTYPE BY:	BG
	PROTOTYPE DATE:	3/13/2012
	APPROVED FOR PRODUCTION BY:	WRB
	PRODUCTION DATE:	6/4/2012