



NO.	PART NAME	PART #	REQ'D	MATERIAL
1	HATCH COVER ARM 20"	T20SASW	1	304 SS
2	HEX BOLT 1/2"-13X2 3/4"	PRB17CBS	1	18-8 SS
3	HEX LOCK NUT 1/2"-13	TN20LN	1	CS Z/P
4	BUMPER	VAB	1	EPDM

REV	BY	DATE	DESCRIPTION
B	JJK	2-21-14	REPLACED T20SASB WITH T20SASW
A	BG	12/9/13	DRAWING RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	CHL
	CHECKED BY:	PJG
	PROTOTYPE BY:	CHL
	PROTOTYPE DATE:	1/23/2004
	APPROVED FOR PRODUCTION BY:	BG
	PRODUCTION DATE:	12/9/2013

SALCO PRODUCTS, INC.

HATCH COVER ARM ASSEMBLY 20"

MATERIAL: **SEE BOM**

PROJECT #: **WAG0095** SHEET #: **1 OF 1** SCALE: **1:1**

DRAWING #: **D18778** PART #: **T20SCAB**

THIS PRINT, PROPERTY OF SALCO PRODUCTS INC. CONTAINS PROPRIETARY INFORMATION AND MUST NOT BE COPIED, REPRODUCED, OR USED DETRIMENTALLY TO OUR INTEREST.