


NO	PART NAME	PART #	REQ'D	MATERIAL
1	FLAT WASHER 1/2"	A14765	2	18-8 SS
2	HATCH COVER ARM 30"	D38177	1	CS Z/P
3	HEX BOLT 1/2"-13X6 1/2"	HB20SS	1	18-8 SS
4	HEX LOCK NUT 1/2"-13	TN20LNS	1	18-8 SS

B	JG	4-26-17	3X (Ø3/8) WAS 2X (Ø3/8); HOLE ADDED TO C38172
A	JG	11-3-15	RELEASED FOR PRODUCTION
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	KHK
FRACTIONAL: ±1/16	CHECKED BY:	VD
X.XX: ±.03	PROTOTYPE BY:	KHK
X.XXX: ±.015	PROTOTYPE DATE:	1/24/2014
ANGULAR: ±1°	APPROVED FOR PRODUCTION BY:	JG
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	PRODUCTION DATE:	11/3/2015
THIRD ANGLE PROJECTION		

		
HATCH COVER ARM ASSEMBLY 30"		
MATERIAL: SEE BOM		
PROJECT #: 130924	SHEET #: 1 OF 1	SCALE: 1:2
DRAWING #: D38176	PART #: AE3007SALA2	

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