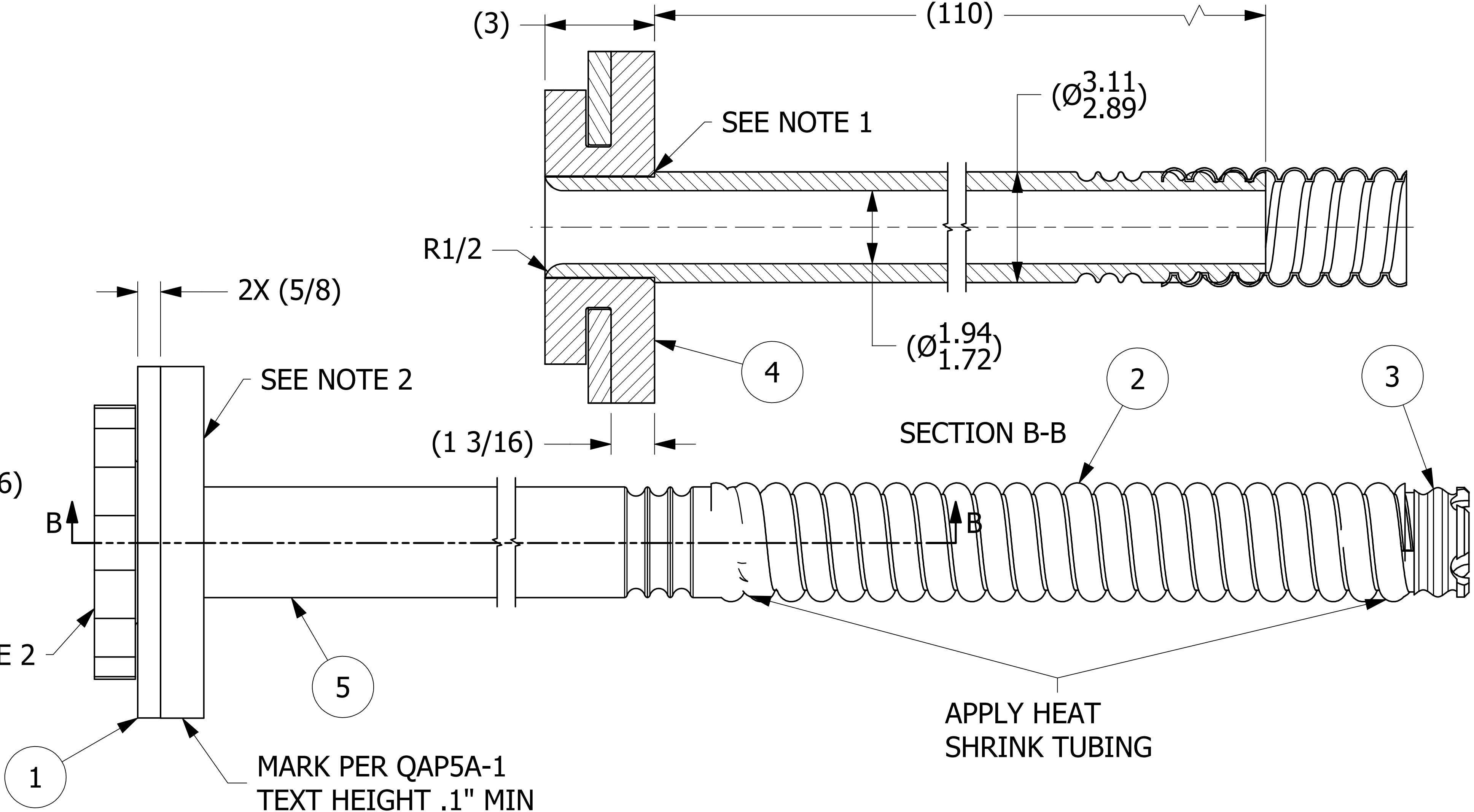
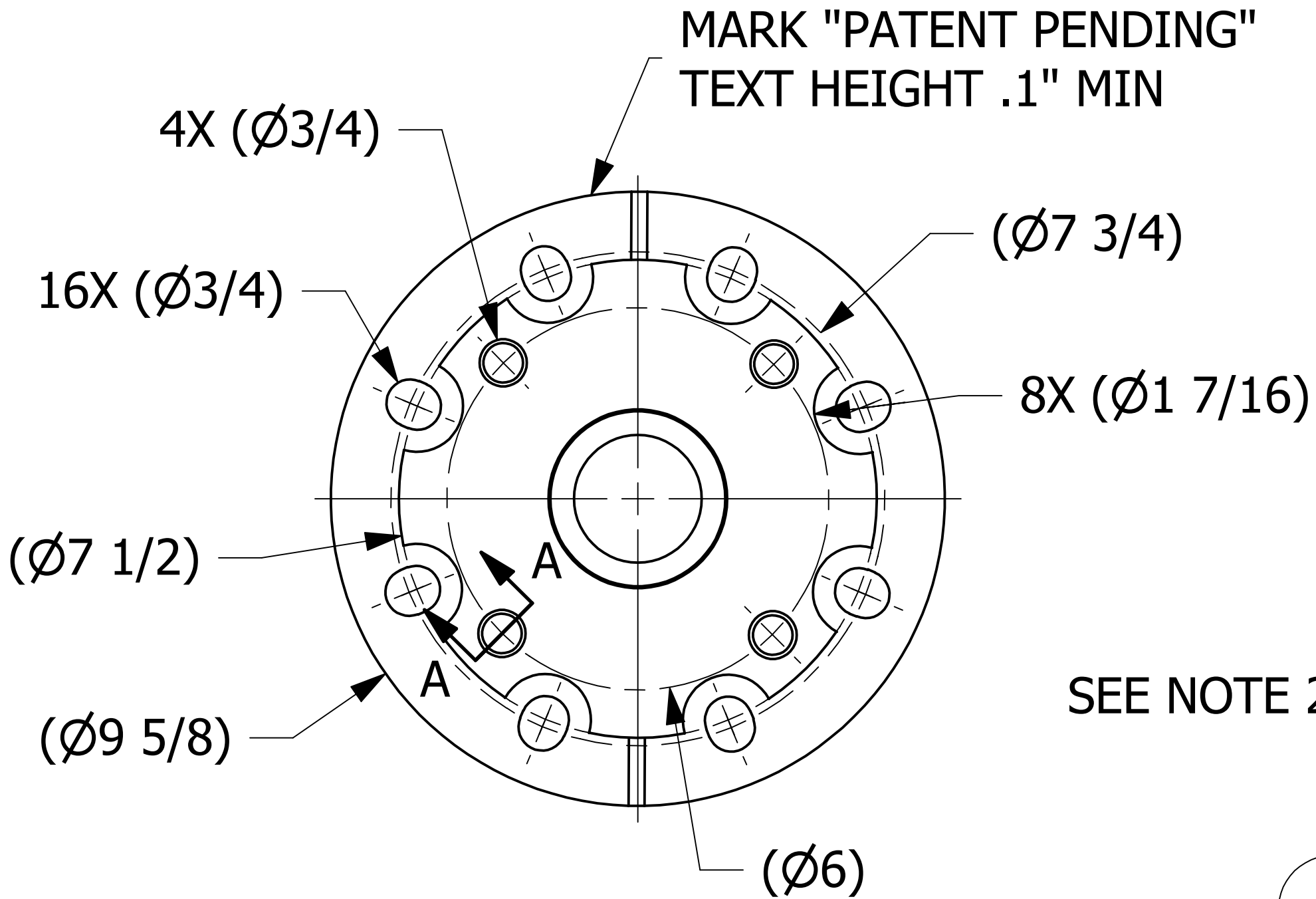
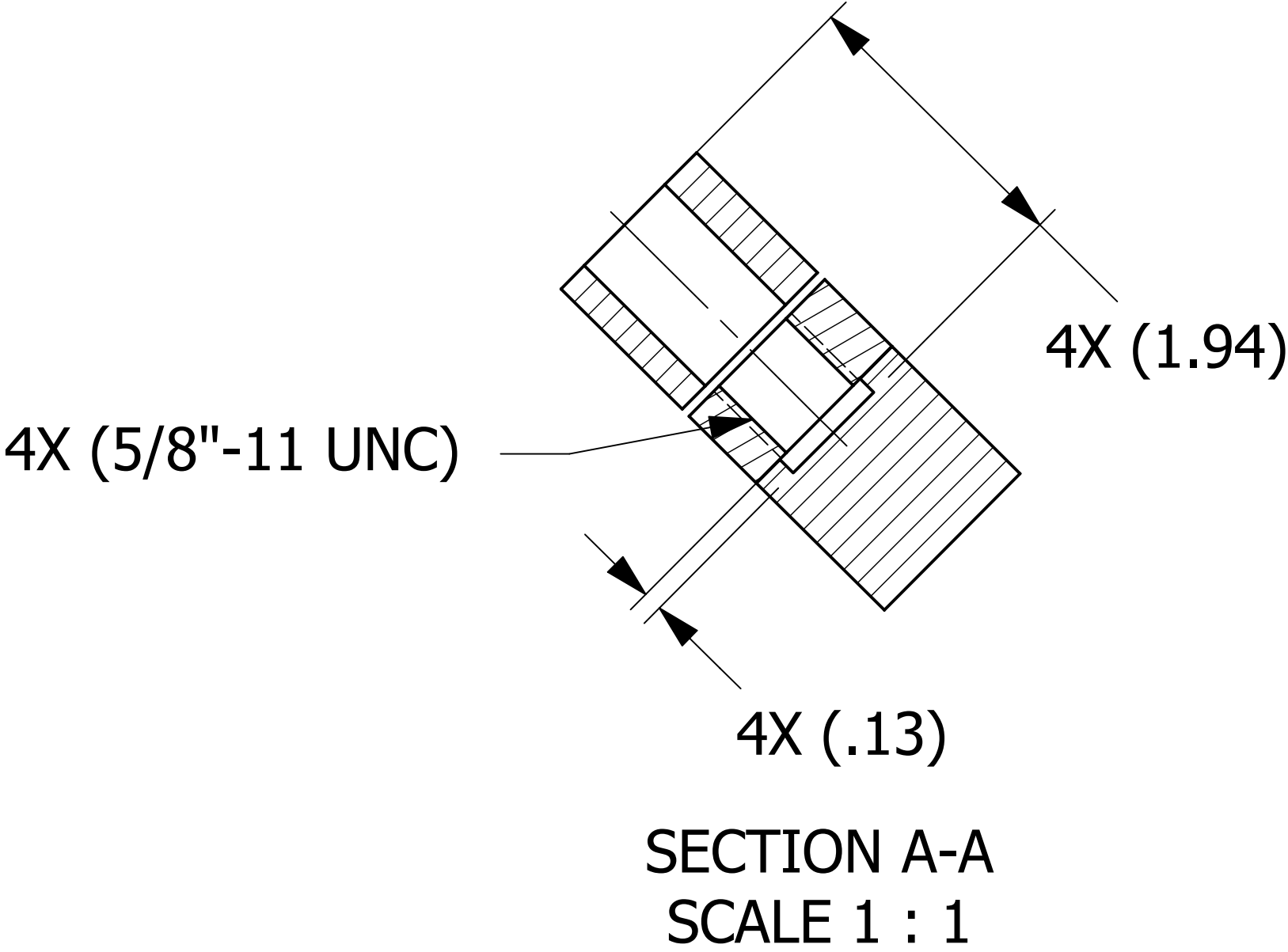


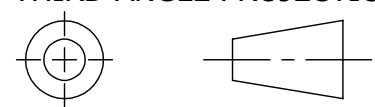
NO.	PART NAME	PART #	REQ'D	MATERIAL
1	EDUCTION TUBE SUPPORT PLATE	HS43DTSPS4	2	304 SS
2	CONVULUTED FLEX TUBING 3"	HS23CFTR	1	PTFE
3	FLEX TUBE STRAINER	HS23FTSR	1	SALCO PE
4	EDUCTION TUBE FLANGE 4" X 3"	HS43DTFL	1	SALCO PE
5	TUBE 2"X3"X113 1/8"	HS23TB113	1	SALCO PE
6	HEAT SHRINK TUBING KIT (NOT SHOWN)	HS23HSTKA	1	FEP



- NOTES:
- 1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATIONS.
 - 2. SEE DOCUMENT DSS 5 FOR SERRATED GASKET SURFACE SPECIFICATIONS.
 - 3. SEE DOCUMENT QAP5A-1 FOR MARKING PROCEDURES.
 - 4. FOR NON-FLAMMABLE SERVICE ONLY.
 - 5. FOR FINISH TUBE LENGTHS OF 121" TO 127 1/2".
 - 6. PATENT PENDING.
 - 7. AAR APPROVAL NUMBER IS E-099032.

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UNLESS OTHERWISE SPECIFIED
DIMENSIONAL TOLERANCES
FRACTIONAL: $\pm 1/16$
X.XX: $\pm .03$
X.XXX: $\pm .015$
ANGULAR: $\pm 1^\circ$
DEBURR ALL SHARP EDGES.
ALL MACHINED SURFACES TO
HAVE A 125 RMS FINISH
UNLESS NOTED OTHERWISE.



DRAWN BY:	JG
CHECKED BY:	CHL
PROTOTYPE BY:	JG
PROTOTYPE DATE:	8/25/2015
APPROVED FOR PRODUCTION BY:	JRO
PRODUCTION DATE:	8/25/2015

A	JG	8-25-15	RELEASED FOR PRODUCTION
REV	BY	DATE	DESCRIPTION
SALCO PRODUCTS, INC.			
EDUCTION TUBE 4" X 3" X 3"			
SEE BOM			
PROJECT #:		H150824F	
SHEET #:		1 OF 1	
SCALE:		1:2	
DRAWING #:		D42174	
PART #:		HS43DT23110	