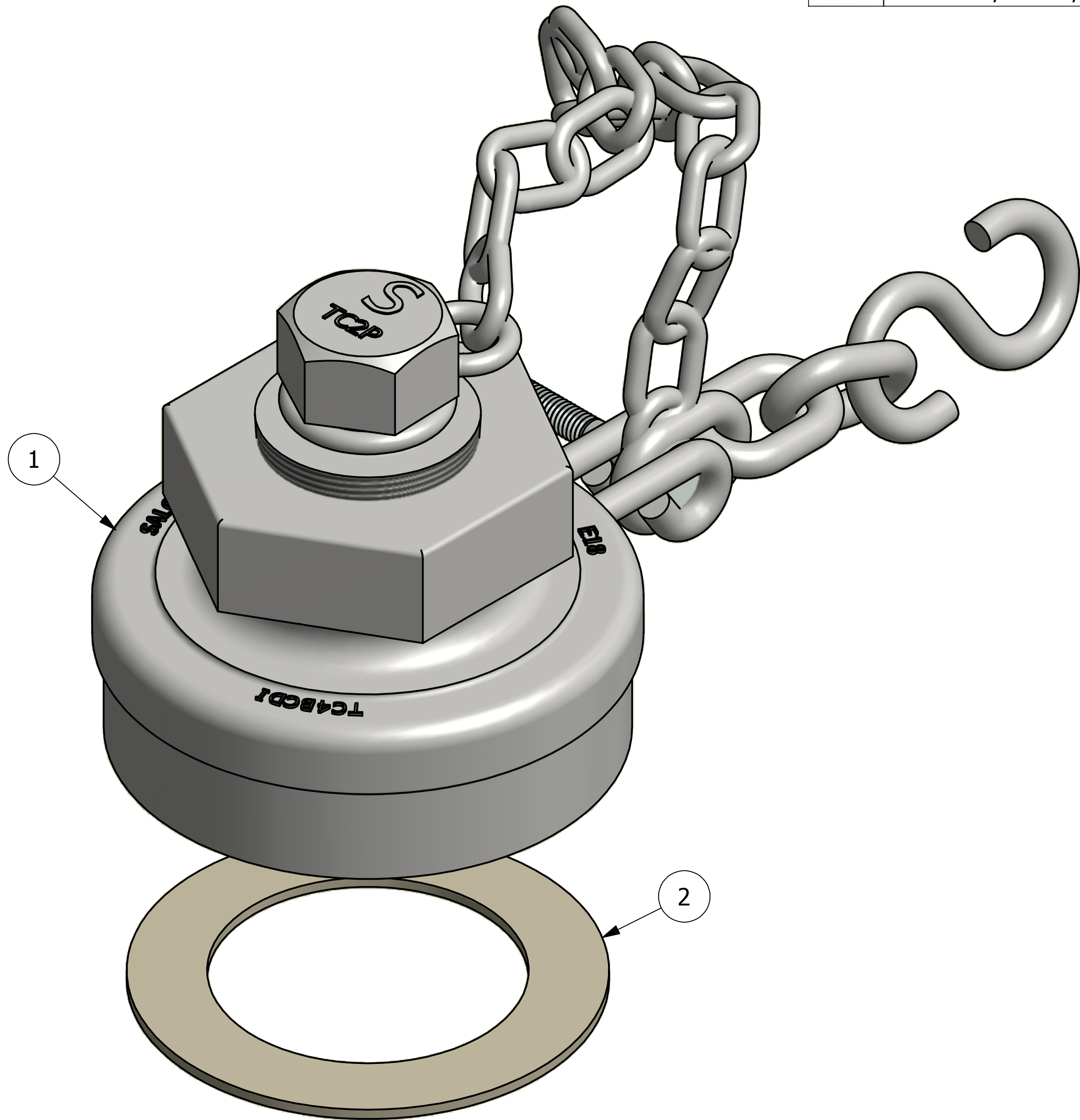

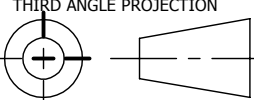


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	BOTTOM OUTLET CAP 4"	TC4BCDIA	1	DUCTILE IRON
2	GASKET 1/8"X3 1/2"X5 1/4"	S1081238	1	GYLON® 3500



NOTE:
5 1/4"-4 UN-2B THREADS CONFORM TO ANSI B1.1 AND
FIGURE E18 FROM THE AAR TANK CAR MANUAL.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES		DRAWN BY:	KHK	A KHK 8-30-13 RELEASED FOR PRODUCTION	
FRACTIONAL: $\pm 1/16$		CHECKED BY:	CHL	REV	BY DATE DESCRIPTION
X.XX: $\pm .03$		PROTOTYPE BY:	KHK	 SALCO PRODUCTS, INC.	
X.XXX: $\pm .015$		PROTOTYPE DATE:	8/29/2013		
ANGLE: $\pm 1^\circ$		APPROVED FOR PRODUCTION BY:	WRB	PART NAME: BOTTOM OUTLET CAP 4"	
		PRODUCTION DATE:	8/30/2013	MATERIAL: SEE BOM	
				PROJECT #:	130828FR
				SHEET #:	1 OF 1
				SCALE:	1:1
				DRAWING #:	C37078
				PART #:	TC4BCDI38A