



NOTE:  
 PLATING TO BE ASTM B633  
 THICKNESS: CLASS - SC3 ZINC PLATED - .0005" MIN  
 TYPE II (YELLOW CHROMATE DIP) FINISH  
 MACHINE THREAD UNDERSIZE TO ACCEPT PLATING.

B	WEB	2/18/20	UPDATED TO CURRENT STANDARDS; 1.31, 2.81, & 2.38 WERE THREE DECIMAL; Ø.517+.030/-0.000 WAS Ø.515; REMOVED THREAD TOLERANCES FROM NOTE
A	CHL	9-7-05	NEW PART ADDED TO SYSTEM
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION 	DRAWN BY:	ACC
	CHECKED BY:	
	PROTOTYPE DATE:	4/26/2004
	APPROVED FOR PRODUCTION BY:	ACC
	PRODUCTION DATE:	9/7/2005
	SIZE:	A
	DRAWING #:	19158

<b>SALCO PRODUCTS, INC.</b>		
PART NAME: <b>CLAMP STUD 1/2"-20X2 13/16"</b>		
MATERIAL: <b>CARBON STEEL</b>		
PROJECT #:	010427B	SHEET #: 1 OF 1
SCALE:	1:1	
PART #: <b>CLCSCZK</b>		