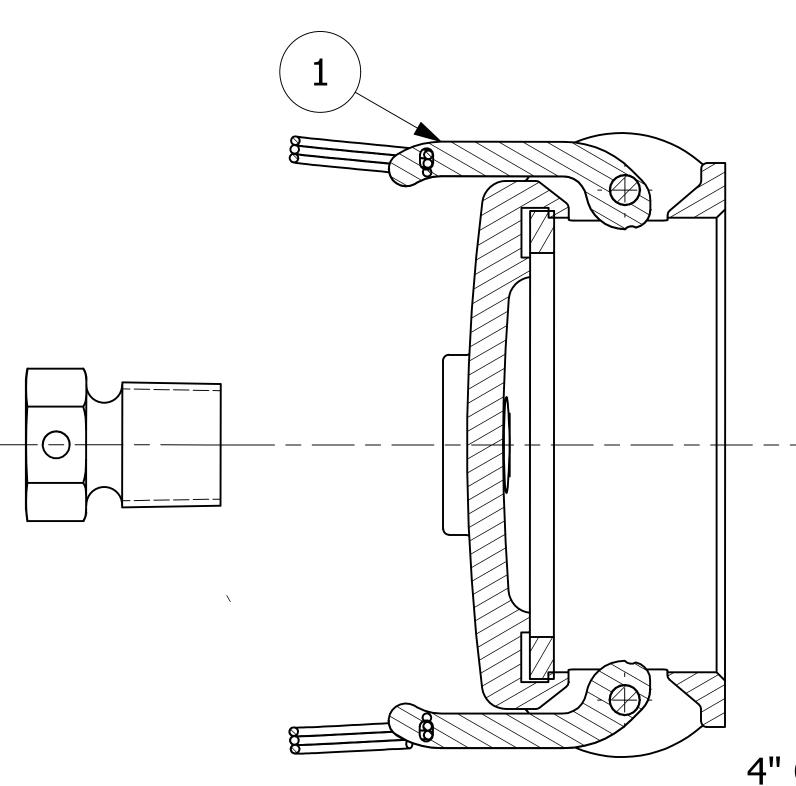


	NO. PART NAME	PART#		
2 QUÍCK CONNECT ADAPTER 4" THREAD ON K4SA2OMYA 1 316 SS 1 1 1 316 SS SEE NOTE 2 1			REQD	MATERIAL
	1 QUICK CONNECT CAP 4" CAMMED	K4SDCA2OMYA	1	316 SS
	2 QUICK CONNECT ADAPTER 4" THREAD ON	K4SA2OMYA	1	316 SS
		R APPROVAL# WAS E-139514 R APPROVAL# WAS E-139514 R APPROVAL # WAS E-039015, MIL APPROVAL # WAS E-039015, MIL APPROVAL # WAS E-039015, MIL AIN IAMETER WAS 9/32" SCRIPTION SALCO PRODUCTS, I NECT 4" THREAD	SEE N SEE N SEE N SPEC WAS MIL PART # WAS KA	NOTE 2 C-27487G 4SOMYA



PART NAME PART# REQ'D MATERIAL VECT CAP 4" CAMMED K4SDCA2OMYA 1 316 SS NECT ADAPTER 4" THREAD ON K4SA2OMYA 1 316 SS NECT ADAPTER 4" THREAD ON K4SA2OMYA 1 316 SS Image: Second State		3	1	2		1	
NECT ADAPTER 4" THREAD ON K4SA2OMYA 1 316 SS 0 Image: See Note 2	PART	NAME		PART#	REQ'D	MATERIAL	
	NECT CAP	4" CAM	IMED	K4SDCA2OMYA	1	316 SS	
	NECT ADA	PTER 4	" THREAD ON	K4SA2OMYA	1	316 SS	
C CHL 1/5/04 AAR APPROVAL # WAS E-939034 B FOD 3/6/00 UPDATED B.O.M. W/SUBASSEMBLIES, PART # WAS K4SOMYA A ACC 5/13/98 CHAIN IAMETER WAS 9/32" REV BY DATE DESCRIPTION DRAWN BY: BRW SALCO PRODUCTS, INC. PROTOTYPE JATE: 3/27/1996 QUICK CONNECT 4" THREAD ON ACC PRODUCTION BY: ACC PROTOTYPE 3/27/1996 DATE: D SEE BOM PROJECT #: 1 OF 1 SCALE: 1:1 DRAWING #: 8089 K4S2OMYA A	SECTION		t" CAM ROOVE	APPROVAL# WAS E-139514			c
B FOD 3/6/00 UPDATED B.O.M. W/SUBASSEMBLIES, PART # WAS K4SOMYA A ACC 5/13/98 CHAIN IAMETER WAS 9/32" REV BY DATE DESCRIPTION DRAWN BY: BRW SALCO PRODUCTS, INC. CHECKED BY: ACC SALCO PRODUCTS, INC. PROTOTYPE DATE: 3/27/1996 QUICK CONNECT 4" THREAD ON PRODUCTION BY: ACC PRODUCTION BY: ACC PRODUCTION BY: SEE BOM MATERIA: SEE BOM PROTOTYPE 3/27/1996 MATERIA: SEE BOM PRODUCTION 3/27/1996 MATERIA: SEE BOM PROBUCT #: D DRAWING #: 8089 K4S2OMYA A 2			D RJP 11/1/13 AAR	APPROVAL # WAS E-039015, MIL	SPEC WAS MIL	-C-27487G	
REV BY DATE DESCRIPTION DRAWN BY: BRW SALCO PRODUCTS, INC. CHECKED BY: ACC PROTOTYPE 3/27/1996 DATE: 3/27/1996 PRODUCTION BY: ACC PRODUCTION BY: ACC PRODUCTION BY: SEE BOM DATE: D PRODUCTION BY: BOB MATE: BART#: DRAWING #: 8089 K4S2OMYA			B FOD 3/6/00 UPDA	ATED B.O.M. W/SUBASSEMBLIES,	PART # WAS K	(4SOMYA	[
CHECKED BY: ACC PROTOTYPE DATE: 3/27/1996 APPROVED FOR PRODUCTION BY: ACC PRODUCTION BY: ACC PRODUCTION BY: SEE BOM PROTOTYPE 3/27/1996 MATERIAL: SEE BOM PRODUCTION 3/27/1996 PROTOTYPE B089 K4S2OMYA J J		I					
CHECKED BY: ACC PROTOTYPE DATE: 3/27/1996 APPROVED FOR PRODUCTION BY: ACC PRODUCTION BY: ACC PRODUCTION BY: SEE BOM DATE: 3/27/1996 DATE: D PROJUCTION BY: BOB MATERIAL: SEE BOM PROJECT #: 1 OF 1 SIZE: D DRAWING #: 8089 K4S2OMYA	DRAWN BY:	BRW	S S	ALCO PRODUCTS, I	NC.		
APPROVED FOR PRODUCTION BY: ACC PRODUCTION DATE: 3/27/1996 Material: SEE BOM PROJECT #: 1 OF 1 SIZE: D DRAWING #: 8089 A A			PART NAME:				
PRODUCTION BY: ACC PRODUCTION DATE: 3/27/1996 DATE: 3/27/1996 PROJUCT #: SHEET #: 1 OF 1 SIZE: D PART #: PART #: DRAWING #: 8089 K4S2OMYA 3 1	DATE:			ECT 4" THREAD	ON		
DATE: PROJECT #: SIZE: D DRAWING #: 8089 K4S20MYA 3 1	PRODUCTION BY:						A
SIZE: D DRAWING #: 8089 3 2	DATE:			SHEET #:	OF 1	SCALE: 111	
3 2 1							
	DRAWING #:	3		2		ביי SED DETRIMENTALLY TO OUR INTERFECT]

D. PART NAME PART # REQD MATERIAL QUICK CONNECT CAP 4" CAMMED K4SDCA20MYA 1 316 SS QUICK CONNECT ADAPTER 4" THREAD ON K4SA20MYA 1 316 SS QUICK CONNECT ADAPTER 4" THREAD ON K4SA20MYA 1 316 SS	4	3		2		1
Image: Set of the set	0.	PART NAME		PART#	REQ'D	MATERIAL
Image: Section of the section of th	1	QUICK CONNECT CAP 4" CAMMED		K4SDCA2OMYA	1	316 SS
	2	QUICK CONNECT ADAPTER 4" THR	EAD ON	K4SA2OMYA	1	316 SS
SECTION A-A GROOVE Image: Section and the section of the sect		QUICK CONNECT ADAPTER 4" THR				
D RJP 11/1/13 AAR APPROVAL # WAS E-039015, MIL SPEC WAS MIL-C-27487G C CHL 1/5/04 AAR APPROVAL # WAS E-039015, MIL SPEC WAS MIL-C-27487G C CHL 1/5/04 AAR APPROVAL # WAS E-039015, MIL SPEC WAS MIL-C-27487G C CHL 1/5/04 AAR APPROVAL # WAS E-039014 B FOD 3/6/00 UPDATED B.O.M. W/SUBASSEMBLIES, PART # WAS K4SOMYA A ACC 5/13/98 CHAIN IAMETER WAS 9/32" REV BY DATE DESCRIPTION VALESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES DRAWN BY: BRW FRACTIONAL: ± 1/16 CHECKED BY: ACC XXX: ± 0.015 DATE: 3/27/1996 ANGULAR: ± 1° PRODUCTION BY: ACC PRODUCTION BY: ACC PRODUCTION BY: ACC PRODUCTION BY: ACC PRODUCTION BY: SEE BOM MULESS NFIED OTHERWISE: DATE: 3/27/1996 MATERIAL SIZE: D INFERAL MATERIAL SIZE: D INFERAL MATERIAL SIZE: D INFERAL						
C CHL 1/5/04 AAR APPROVAL # WAS E-939034 B FOD 3/6/00 UPDATED B.O.M. W/SUBASSEMBLIES, PART # WAS K4SOMYA A ACC 5/13/98 CHAIN IAMETER WAS 9/32" REV BY DATE DESCRIPTION UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: DRAWN BY: BRW CHECKED BY: ACC PROTOTYPE SALCO PRODUCTS, INC. X.XX: ±.015 DATE: 3/27/1996 QUICK CONNECT 4" THREAD ON ANGULAR: ±1° APPROVED FOR PRODUCTION BY: ACC PRODUCTION BY: PRODUCTION BY: MAYE A 125 RMS FINISH UNLESS NOTED OTHERWISE: DATE: 3/27/1996 MINEUL SEE BOM MORCT #: THIRD ANGLE PROJECTION SIZE: D MORCT #: 1 OF 1 1:1 MAYE A 125 RMS FINISH UNLESS NOTED OTHERWISE: DRAWING #: 8089 K4S2OMYA 1		E RPS	5 4/12/24 AAR	APPROVAL# WAS E-139514		
A ACC 5/13/98 CHAIN IAMETER WAS 9/32" REV BY DATE DESCRIPTION UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES DRAWN BY: BRW SALCO PRODUCTS, INC. K.XX: ±03 CHECKED BY: ACC PROTOTYPE 3/27/1996 ANGULAR: ±1° DATE: 3/27/1996 MATERAL SEE BOM AVERAGE NOTION JOET THERWISE: PRODUCTION BY: ACC PRODUCTION MATERAL DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH APPROVED FOR PRODUCTION BY: ACC PRODUCTION MATERAL SEE BOM MATERAL SIZE: D PROTET #: 1 OF 1 1:1 MATERAL SIZE: D PROTET #: 1 OF 1 1:1		D RJP	2 11/1/13 AAR A	APPROVAL # WAS E-039015, MIL	SPEC WAS MIL	-C-27487G
UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.013 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RNS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION DATE: D MATERIAL: SEE BOM DATE: D DATE: D D DATE: D D DATE: D D DATE: D D D D D D D D D D D D D D		A ACC	5/13/98 CHAIN	N IAMETER WAS 9/32"	PART # WAS K	4SOMYA
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X.XX: ±.013 X.XX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION $\stackrel{(1)}{\oplus}$ $\stackrel{(-)}{\longrightarrow}$ DRAWING #: 8089 MATERIAL: SEE BOM PROTOTYPE 3/27/1996 PROTOTYPE 3/27/1996 PROTOTYPE 3/27/1996 PROTOTYPE 3/27/1996 PROTOTYPE 3/27/1996 PROTOTYPE 3/27/1996 PROTOTYPE 3/27/1996 PROTOTYPE 3/27/1996 PRODUCTION BY: ACC PRODUCTION BY: ACC PRODUCTION BY: BEE BOM PROJECT #: DRAWING #: 8089 ACC PROJECT #: DRAWING #: 30 PROTOTYPE 3/27/1996 PROTOTYPE 3/27/1	FR	ACTIONAL: ±1/16 CHECKED BY: ACC		ALCO PRODUCIS, I	NC.	
ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION $\stackrel{\frown}{\oplus}$ $\stackrel{\frown}{\leftarrow}$ DRAWING #: 8089 ACC PRODUCTION BY: ACC PRODUCTION BY: ACC PROJECT #: SEE BOM PROJECT #: 1 OF 1 1:1 PROJECT #: 1 OF 1 1:1 PART #: 1 OF 1 1:1 PART #: 1 OF 1 1:1		XX: $\pm .03$ PROTOTYPE $3/27/1996$	CK CONNE	ECT 4" THREAD	ON	
DEBURR ALL SHARP EDGES. PRODUCTION 3/27/1996 ALL MACHINED SURFACES TO DATE: 3/27/1996 HAVE A 125 RMS FINISH DATE: SEE BOM UNLESS NOTED OTHERWISE. SIZE: D THIRD ANGLE PROJECTION DRAWING #: 8089 A description A description A description 4 3 2		NGULAR: ±1° APPROVED FOR ACC				
INAVE A 125 KMS FINISIT 1 OF 1 1:1 UNLESS NOTED OTHERWISE. SIZE: D PART #: I OF 1 1:1 THIRD ANGLE PROJECTION ORAWING #: 8089 K4S2OMYA 1 4 3 2 1	AL	DEBURR ALL SHARP EDGES. L MACHINED SURFACES TO PRODUCTION 3/27/1996	E BOM	CUEET #.		SCALE:
DRAWING #: 8089 K4S2OMYA	U	NLESS NOTED OTHERWISE. STZE:		SHEET #:	OF 1	^{SCALE:} 1:1
4 3 1		DRAWING #: 8089 K49	S2OMY	A)		
	4	3		2	OPIED, REPRODUCED, OR U	1 SED DETRIMENTALLY TO OUR INTEREST.