



NO.	PART NAME	PART #	REQ'D	MATERIAL
1	ELBOW 2" X 90°	2A90SCH40ELB	1	ASTM B361 WP6061S
2	PIPE 2"	A50715	1	6063-T6 ALUMINUM
3	PIPE 2"	A50716	1	6063-T6 ALUMINUM
4	PIPE 2"	A50718	1	6063-T6 ALUMINUM
5	SQUARE FLANGE 2"	PD2ASF01	1	ASTM B209 6061-T62/T651

- NOTES:
- TEST PER Q-2.15.7.
  - SEE DOCUMENTS WPS-M09, WPS-T01, & WPS-P01 FOR APPROVED WELD PROCEDURES.
  - WELD ACCEPTANCE CRITERIA TO MEET DOCUMENT D-005.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	CHL
	CHECKED BY:	ACC
	PROTOTYPE DATE:	10/3/2001
	APPROVED FOR PRODUCTION BY:	CHL
	PRODUCTION DATE:	10/3/2001
SIZE:		E
DRAWING #:		16231

D	CHL	9/29/20	Q-2.15.7 WAS QAP4C-1, REPLACED DSS 12 W/WPS-M09, WPS-T01, WPS-P01, ADDED D-005 NOTE, REPLACED P2A40 W/A50718, A50715, A50716, REMOVED REFERECNE DIMS
C	JJK	10/8/13	UPDATED DRAWING AND NOTES
B	TAJ	12/20/11	UPDATED TO INVENTOR
A	REH	10/3/01	UPDATED DRAWING
REV	BY	DATE	DESCRIPTION

SALCO PRODUCTS, INC.			
PART NAME: AIR LINE PIPE 2"			
MATERIAL: SEE BOM			
PROJECT #: 011001		SHEET #: 1 OF 1	SCALE: 1 : 1
PART #: PD2AIA02			