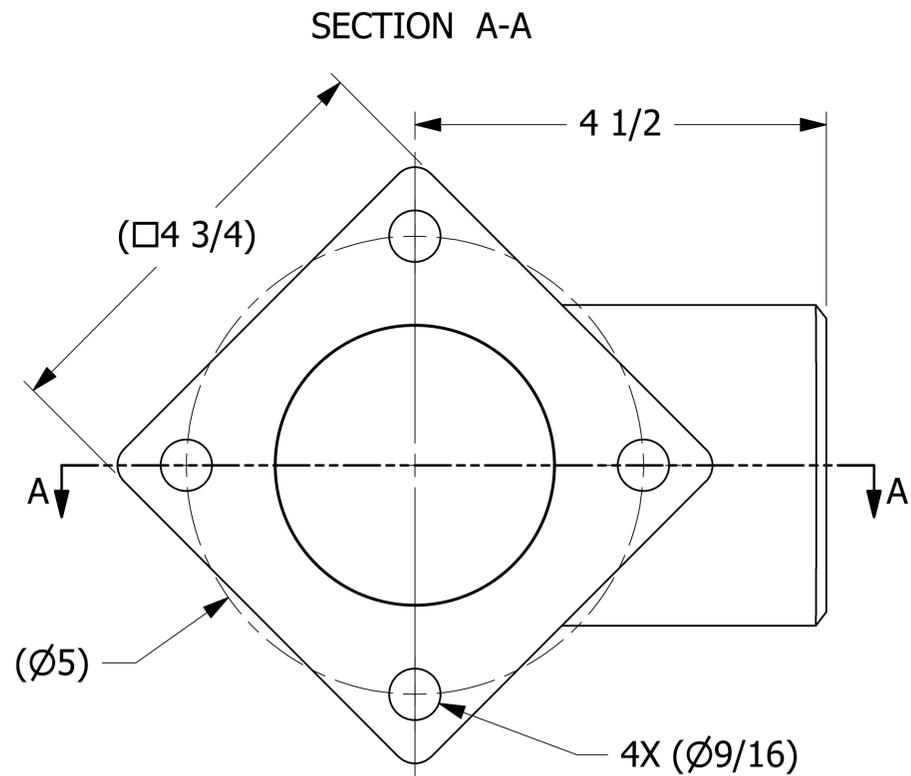
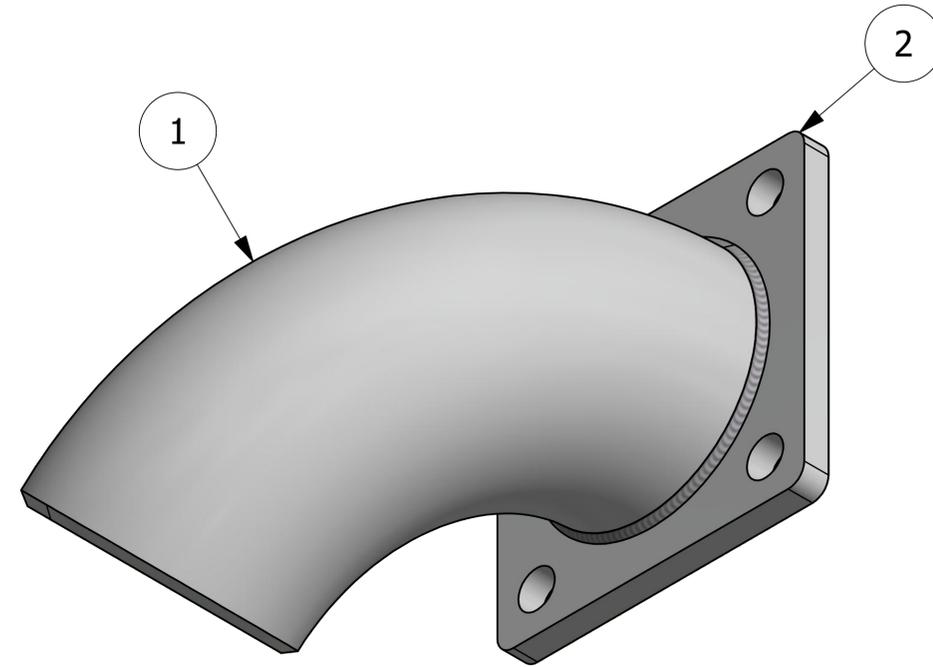
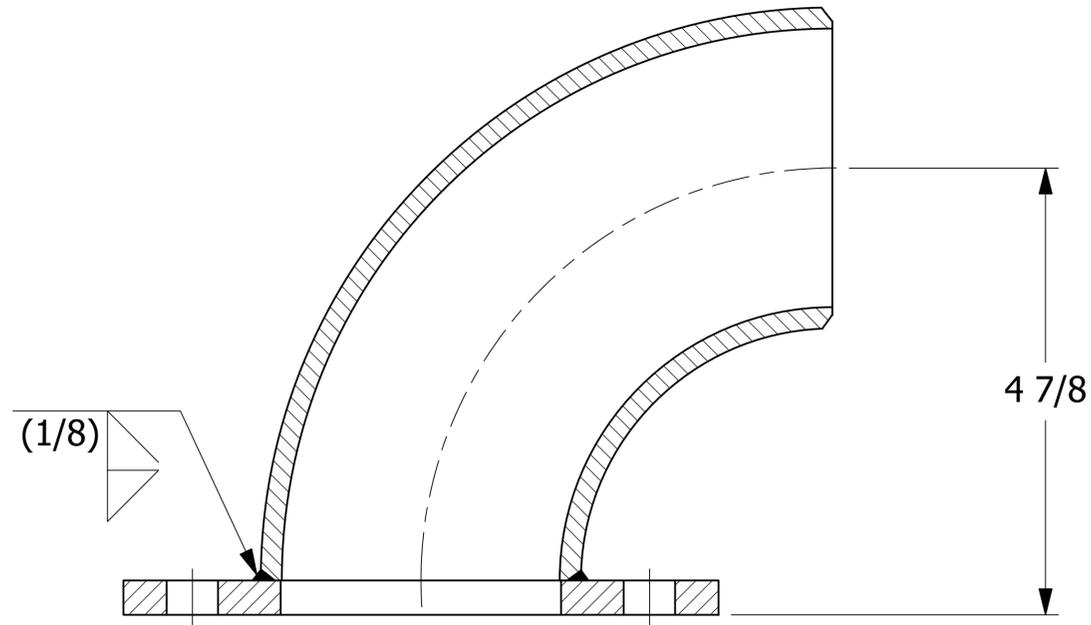


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	ELBOW 3"X90°	3A90SCH40ELB2	1	ASTM B361 WP6061S
2	SQUARE FLANGE 3"	PD3ASF04	1	ASTM B209 6061-T62/T651



- NOTES:
- TEST PER Q-2.15.7.
 - SEE DOCUMENT WPS-M09, WPS-T01, & WPS-P01 FOR APPROVED WELDING SPECIFICATIONS.
 - WELD ACCEPTANCE CRITERIA TO MEET DOCUMENT D-005.

REV	BY	DATE	DESCRIPTION
F	CHL	3/20/20	Q-2.15.7 WAS QAP4C-1, UPDATED WELD NOTE, ADDED D-005 NOTE, UPDATED BOM MATERIAL
E	WEB	10/10/17	REPLACED PD3ASF03 W/ PD3ASF04, UPDATED NOTES & DRAFTING STANDARDS
D	BRG	10/14/08	REPLACED 3A90SCH40ELB WITH 3A90SCH40ELB2
C	PJG	6/18/07	ADDED NOTE
B	ACC	12/7/06	WAS ONE PIECE CASTING
A	CHL	6/25/02	CHANGED BOLT CIRCLE DIM. TO A REFERENCE DIM.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	CHL
FRACTIONAL: ±1/16	CHECKED BY:	ACC
X.XX: ±.03	PROTOTYPE DATE:	11/6/2001
X.XXX: ±.015	APPROVED FOR PRODUCTION BY:	ACC
ANGULAR: ±1°	PRODUCTION DATE:	11/6/2001
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH. UNLESS NOTED OTHERWISE.	SIZE:	D
THIRD ANGLE PROJECTION	DRAWING #:	16261

SALCO PRODUCTS, INC.		
PART NAME: ELBOW 3" X 90°		
MATERIAL: SEE BOM		
PROJECT #:	010325	SHEET #: 1 OF 1
PART #: PD3A90F01		SCALE: 1 : 1