



NO.	PART NAME	PART #	REQ'D	MATERIAL
1	ELBOW 3"X90°	3A90SCH40ELB2	1	ALUMINUM
2	HOSE BARB 3"	B19470	1	ALUMINUM
3	PIPE 3"	P3A40	.25 FT	ALUMINUM
4	ROUND FLANGE 3"	PD3ARF	1	ALUMINUM

- NOTES:**
- TEST PER Q.2.15.7.
 - SEE DOCUMENT DSS 13 FOR WELDING SPECIFICATIONS.
 - FLANGE GASKET SURFACE TO BE FREE OF WELD SPATTER.
 - CLEAN ASSEMBLY OF DEBRIS AND OIL. REMOVE ALL BURRS AND SHARP EDGES.

REV	BY	DATE	DESCRIPTION
E	WEB	6-26-18	CHANGED BEVEL WELD TO 3/16" V-GROOVE, ADDED GROOVE WELD TO FLANGE SIDE
D	JG	5-30-18	Q.2.15.7 WAS QAP4E-1; UPDATED WELD NOTE TO DSS 13; WELD SIZE WAS 1/8"
C	BRG	5-8-09	ADDED SURFACE FINISH SYMBOL
B	PJG	6-19-07	ADDED NOTE
A	ACC	9-25-06	ADDED PART INTO THE SYSTEM

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGLE: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	DRAWN BY:	ACC
	CHECKED BY:	
	PROTOTYPE BY:	ACC
	PROTOTYPE DATE:	9/25/2006
	APPROVED FOR PRODUCTION BY:	ACC
	PRODUCTION DATE:	9/25/2006

SALCO PRODUCTS, INC.

PART NAME: **FLANGED ELBOW 3" 90°**

MATERIAL: **SEE BOM**

PROJECT #: **040617** SHEET #: **1 OF 1** SCALE: **3:4**

DRAWING #: **C22507** PART #: **PD3A90FHB3**