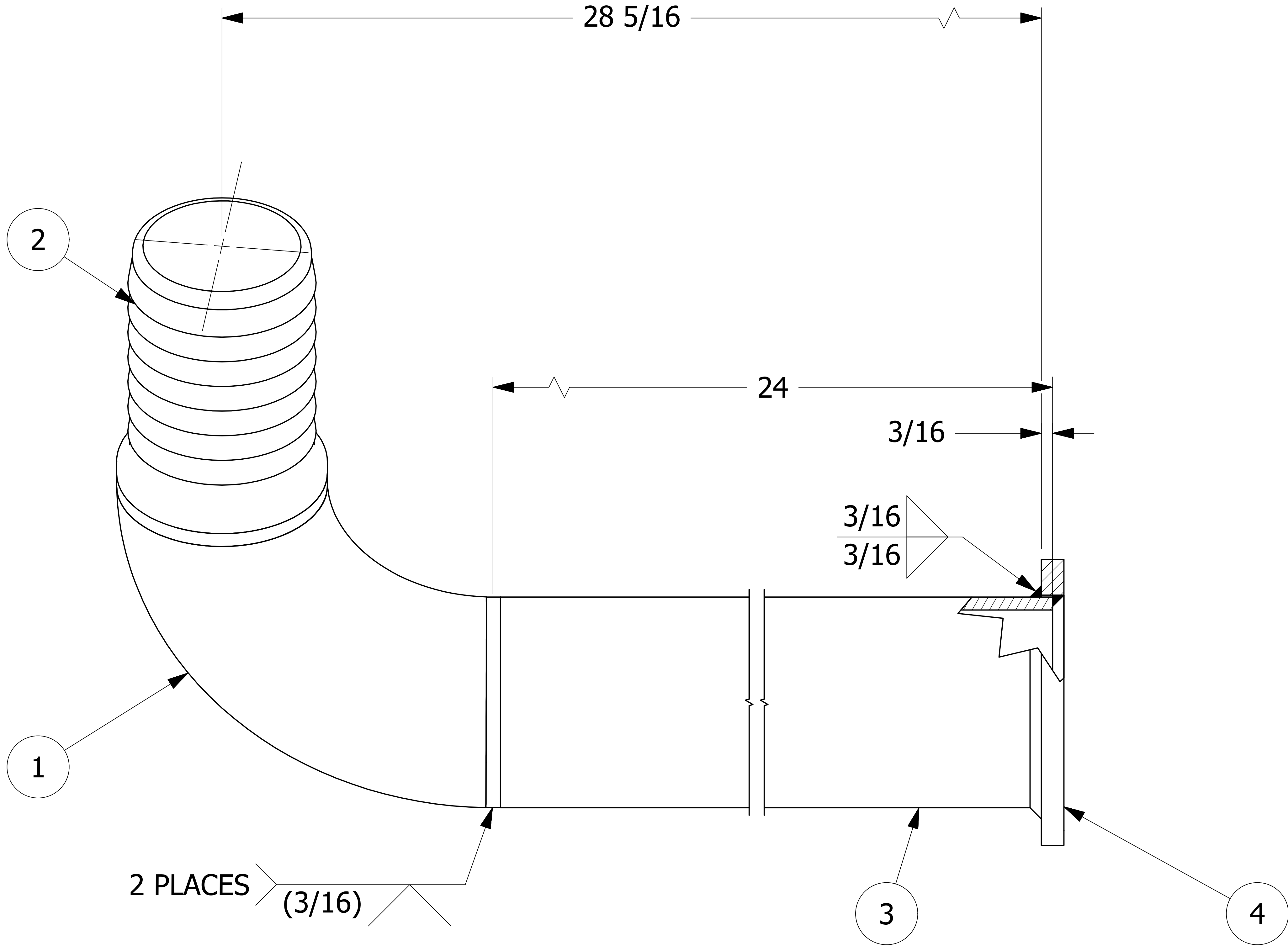
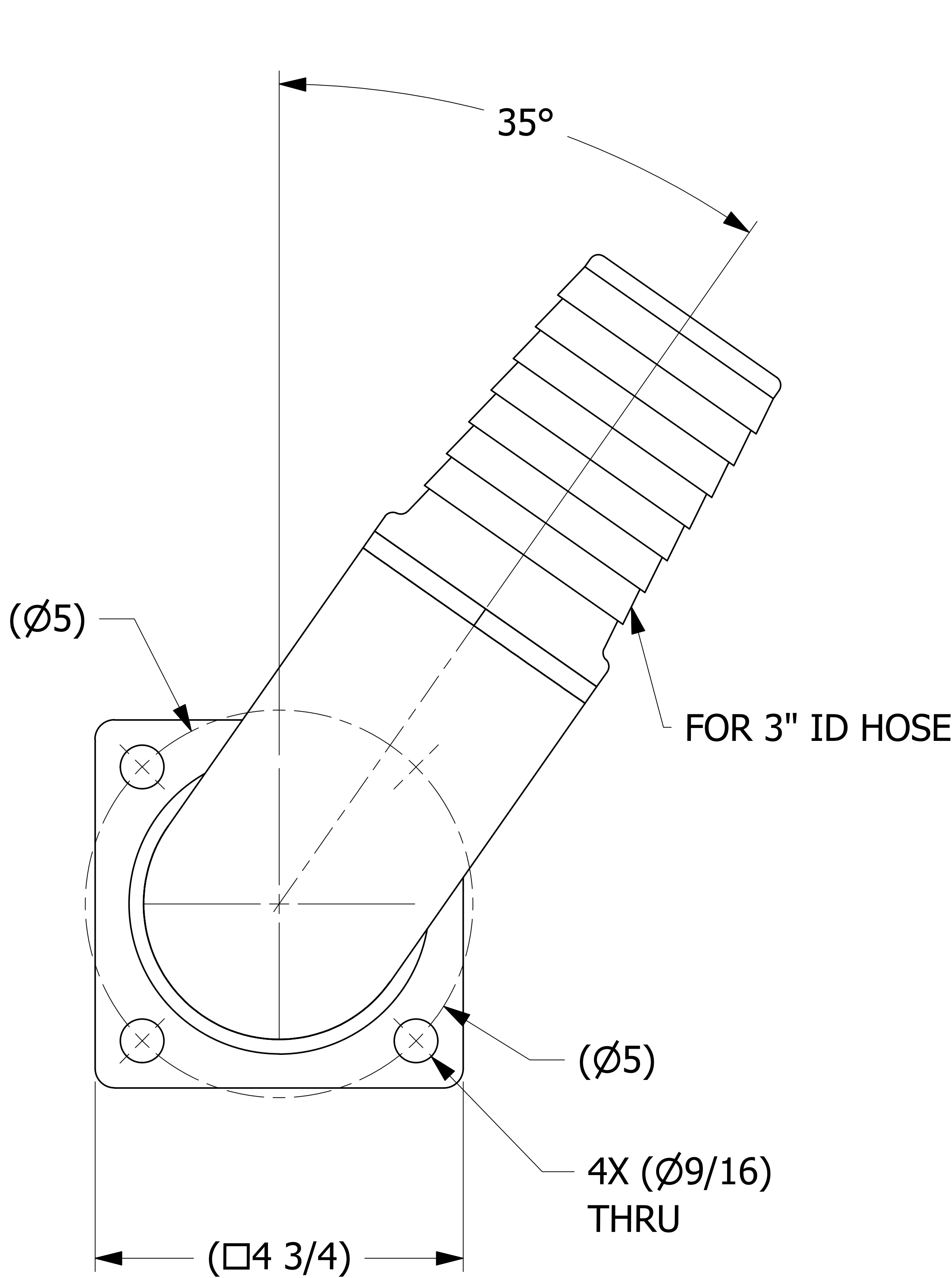


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	ELBOW 3"X90°	3A90SCH40ELB2	1	ALUMINUM
2	HOSE BARB 3"	B19470	1	ALUMINUM
3	PIPE 3"	P3A40	2.03 FT	ALUMINUM
4	SQUARE FLANGE 3"	PD3ASF	1	ALUMINUM



- NOTES:
- 1. TEST PER Q.2.15.7.
  - 2. SEE DOCUMENT DSS 12 FOR WELDING SPECIFICATIONS.
  - 3. FLANGE GASKET SURFACE TO BE FREE OF WELD SPATTER.
  - 4. CLEAN ASSEMBLY OF DEBRIS AND OIL. REMOVE ALL BURRS AND SHARP EDGES.

C	WEB	7-2-18	UPDATED TO CURRENT DRAFTING STANDARDS, UPDATED TESTING & WELD NOTES
B	PJG	6-19-07	REVISED NOTE
A	ACC	8-20-04	ADDED PART INTO THE SYSTEM
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	DRAWN BY:	ACC	<div><div></div><div>SALCO PRODUCTS, INC.</div></div>			
	CHECKED BY:					
	PROTOTYPE BY:	ACC	PART NAME: FLANGED ELBOW 3" X 90°			
	PROTOTYPE DATE:	8/6/2004	MATERIAL:			
	APPROVED FOR PRODUCTION BY:		PROJECT #: WAG0159		SHEET #: 1 OF 1	SCALE: 1:1
THIRD ANGLE PROJECTION <div></div>	PRODUCTION DATE:		DRAWING #: E19471		PART #: PD3A90FHB5	