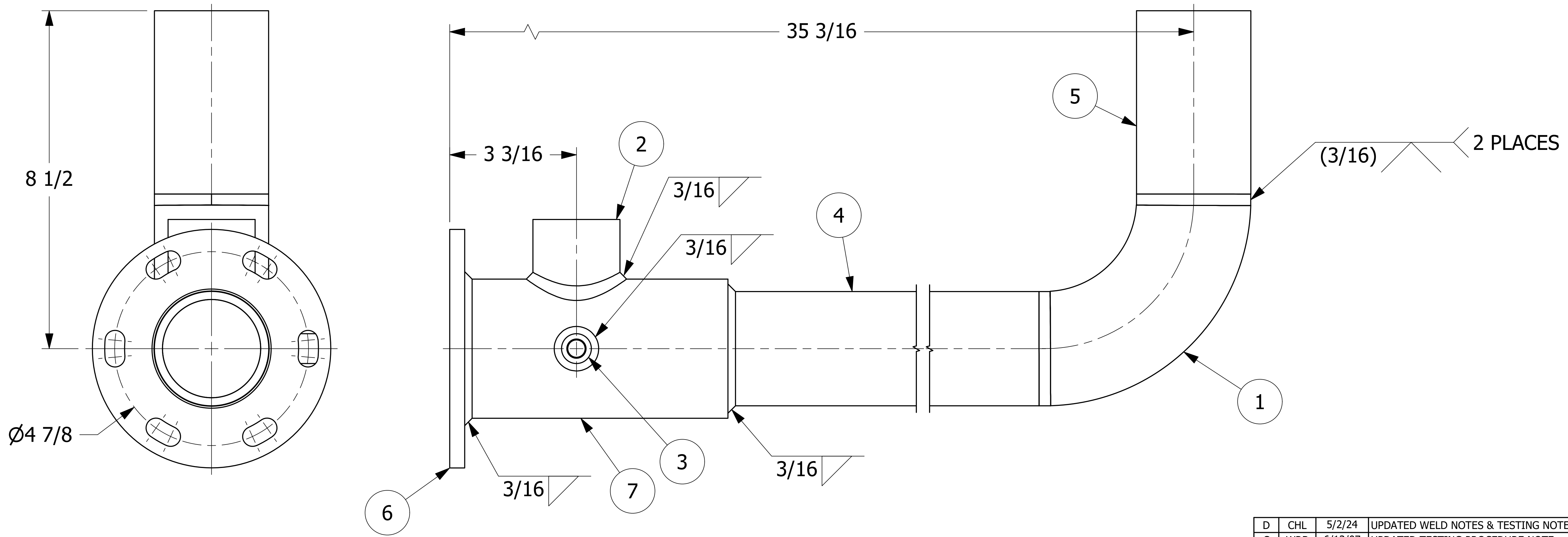


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	ELBOW 2 1/2" 90 DEG	25S90SCH40ELB	1	304 SS
2	COUPLING 1 1/2"	CPLG112S3P	1	304 SS
3	COUPLING 1/4"	CPLG143PS	1	304 SS
4	PIPE 2 1/2"	P25S40-25-25	1	304 SS
5	PIPE 2 1/2"	P25S40-4-75	1	304 SS
6	FLANGE PLATE 4 7/8"	PD3SRF05	1	304 SS
7	PIPE 3"	PD3SVAPH2	1	304 SS



- NOTES:**
- TEST PER Q-2.15.7.
 - SEE DOCUMENTS WPS-F03, WPS-F05, WPS-M07, WPS-M10, WPS-T06, WPS-T07 FOR WELDING SPECIFICATIONS.
 - WELD ACCEPTANCE CRITERIA TO MEET DOCUMENT D-005.
 - FLANGE GASKET SURFACE TO BE FREE OF WELD SPATTER.
 - CLEAN ASSEMBLY OF DEBRIS AND OIL. REMOVE ALL BURRS AND SHARP EDGES.

D	CHL	5/2/24	UPDATED WELD NOTES & TESTING NOTES
C	WRB	6/13/07	UPDATED TESTING PROCEDURE NOTE
B	WRB	6/11/07	UPDATED WELDING NOTE
A	ACC	5/17/07	ADDED PART INTO THE SYSTEM
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	ACC
FRACTIONAL: ±1/16	CHECKED BY:	
X.XX: ±.03	PROTOTYPE DATE:	8/4/2006
X.XXX: ±.015	APPROVED FOR PRODUCTION BY:	ACC
ANGULAR: ±1°	PRODUCTION DATE:	5/14/2007
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH. UNLESS NOTED OTHERWISE.	SIZE:	D
THIRD ANGLE PROJECTION	DRAWING #:	22671

SALCO PRODUCTS, INC.

VENT ASSEMBLY

MATERIAL: **SEE BOM**

PROJECT #: **050706** SHEET #: **1 OF 1** SCALE: **3:4**

PART #: **PD3SVA02**