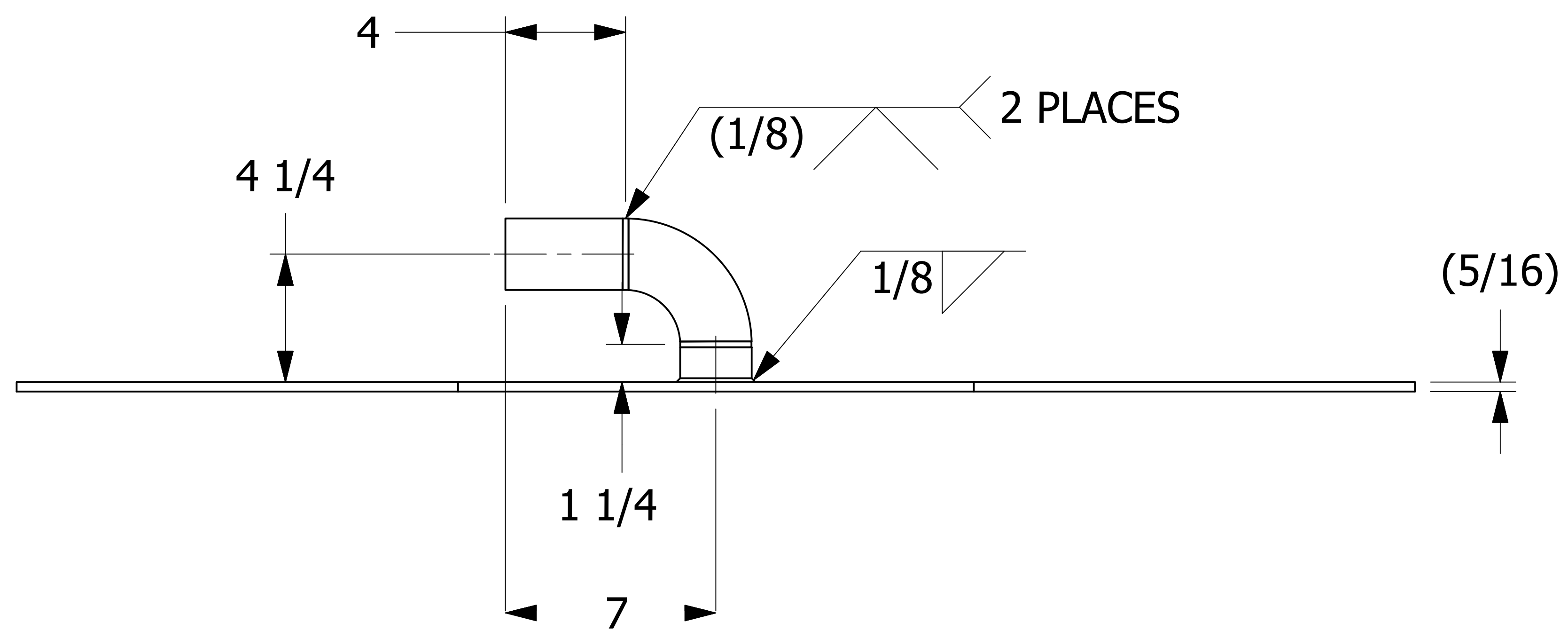
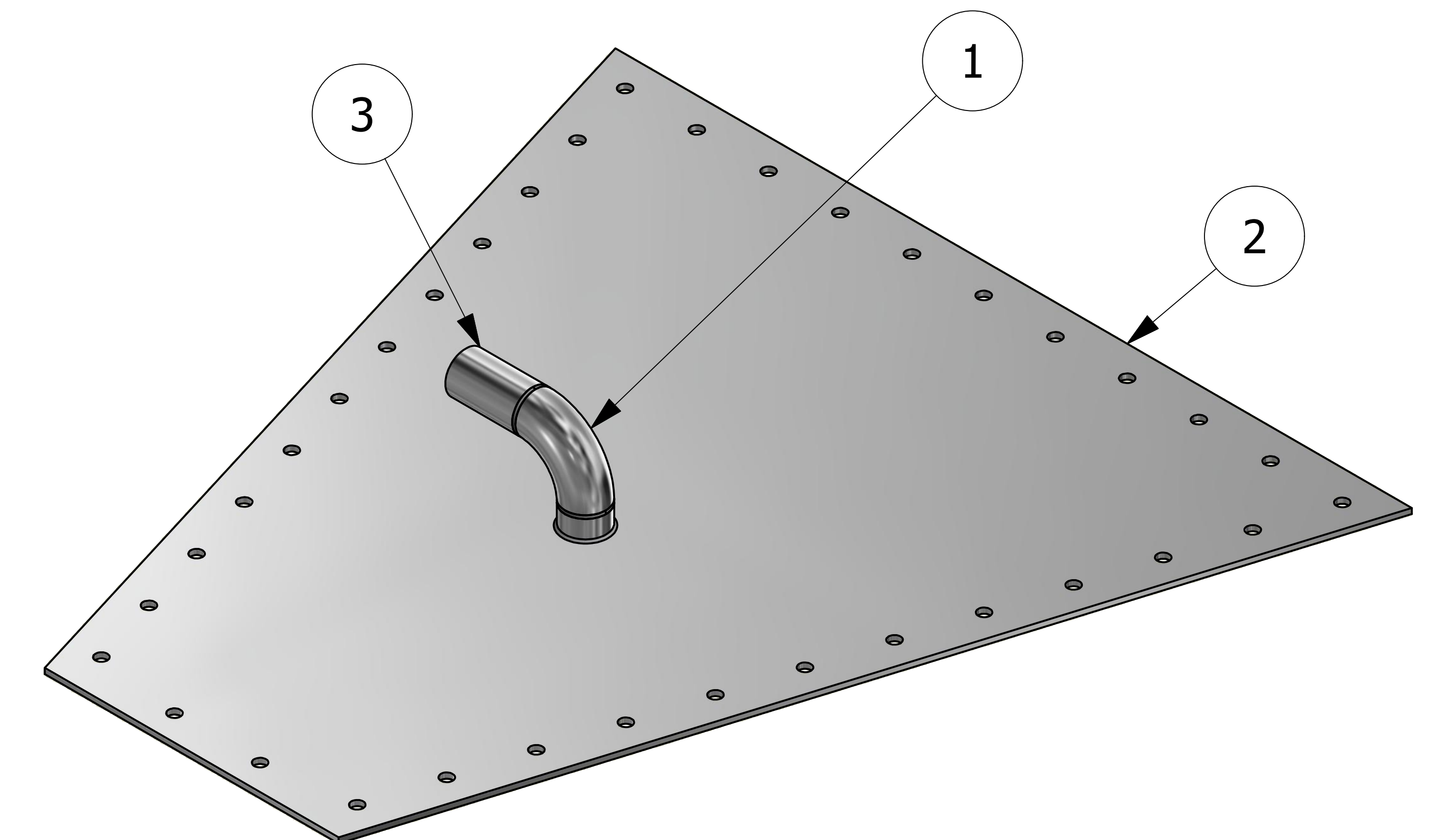
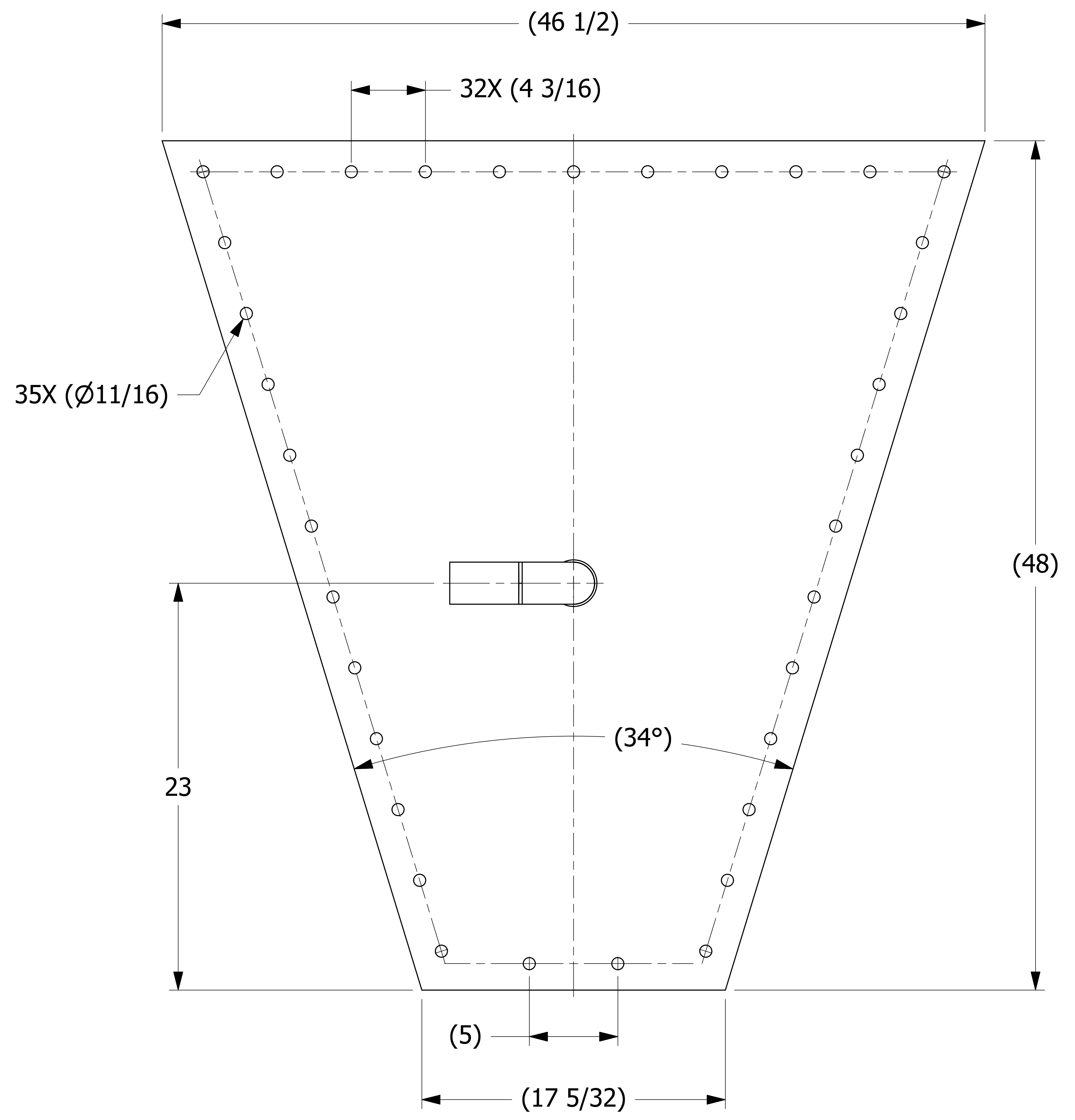


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	ELBOW 2" X 90°	2A90SCH40ELB	1	ASTM B361 WP6061S
2	PD PLATE	E24822	1	ASTM B209 6061-T651
3	PIPE 2"	P2A40	.46 FT	ASTM B241 6061-T6



NOTES:  
 1. SEE DOCUMENT WPS-M09, WPS-T01, & WPS-P01 FOR WELDING PROCEDURES.  
 2. WELD ACCEPTANCE CRITERIA TO MEET DOCUMENT D-005.

REV	BY	DATE	DESCRIPTION
D	WEB	10/29/19	ADDED 1/8 TO V-GROOVE WELD; WPS-M09 WAS WPS-M08; UPDATED BOM MATERIAL SPECS
C	WEB	9/27/19	REMOVED 'ALL AROUND' SYMBOL FROM WELD SYMBOLS; REMOVED QAP4A-1 NOTE; UPDATED WELD PROCEDURE TO WPS-M08, WPS-T01, & WPS-P01; ADDED D-005 NOTE; ADDED BOM MATERIAL GRADES
B	BG	11/15/11	NOTE #1 WAS QAP4E-1
A	CHL	3/26/08	ADDED BOM & WELDING SYMBOLS, UPDATED DIMS

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGULAR: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY: CHL CHECKED BY: ACC PROTOTYPE DATE: 10/12/2001 APPROVED FOR PRODUCTION BY: ACC PRODUCTION DATE: 10/12/2001 SIZE: E DRAWING #: 16277
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**SALCO PRODUCTS, INC.**

PART NAME: **PD PLATE ASSEMBLY**

MATERIAL: **SEE BOM**

PROJECT #: **011001** SHEET #: **1 OF 1** SCALE: **1/3**

PART #: **PDHPL01**