


3/8" TALL MINIMUM
RAISED OR RECESSED

MARK PER Q-2.14
TEXT HEIGHT 1/32" MIN
(SEE NOTE 4)

1/32" TALL MINIMUM
RAISED OR RECESSED
(SEE NOTE 4)

- NOTES:
- 1. SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURE.
 - 2. THREAD PROTECTOR REQUIRED FOR SHIPPING.
 - 3. MTR REQUIRED.
 - 4. ALL TEXT ON TOP OF PLUG MUST BE LEGIBLE.

E	WEB	12/21/20	Q-2.14 WAS QAP5A-1; ADDED THREAD PROTECTOR AND MTR NOTES; UPDATED TITLE BLOCK; 3/8" WAS 3/16"; ADDED NOTE 4; ADDED PART NUMBER TO TOP OF PLUG; MARKING HEIGHT WAS .1" MIN
D	JG	9/21/15	UPDATED TITLEBLOCK, NOTES, VIEWS
C	WRB	12/23/04	UPDATED DESIGN
B	MR	4/1/96	CHANGED FILLET RADI. & DIM
A	BRW	2/7/96	CHANGED THREAD LENGTH AND GROOVE
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	PJG	 SALCO PRODUCTS, INC.		
	CHECKED BY:	BRW			
	PROTOTYPE DATE:	1/30/1996	PART NAME: PLUG 1/4"		
	APPROVED FOR PRODUCTION BY:	BRW	MATERIAL: 12L14 CARBON STEEL.		
	PRODUCTION DATE:	1/30/1996	PROJECT #: 990523 SHEET #: 1 OF 1 SCALE: 2:1		
SIZE:		A	PART #: TC025P		
DRAWING #:		7886			