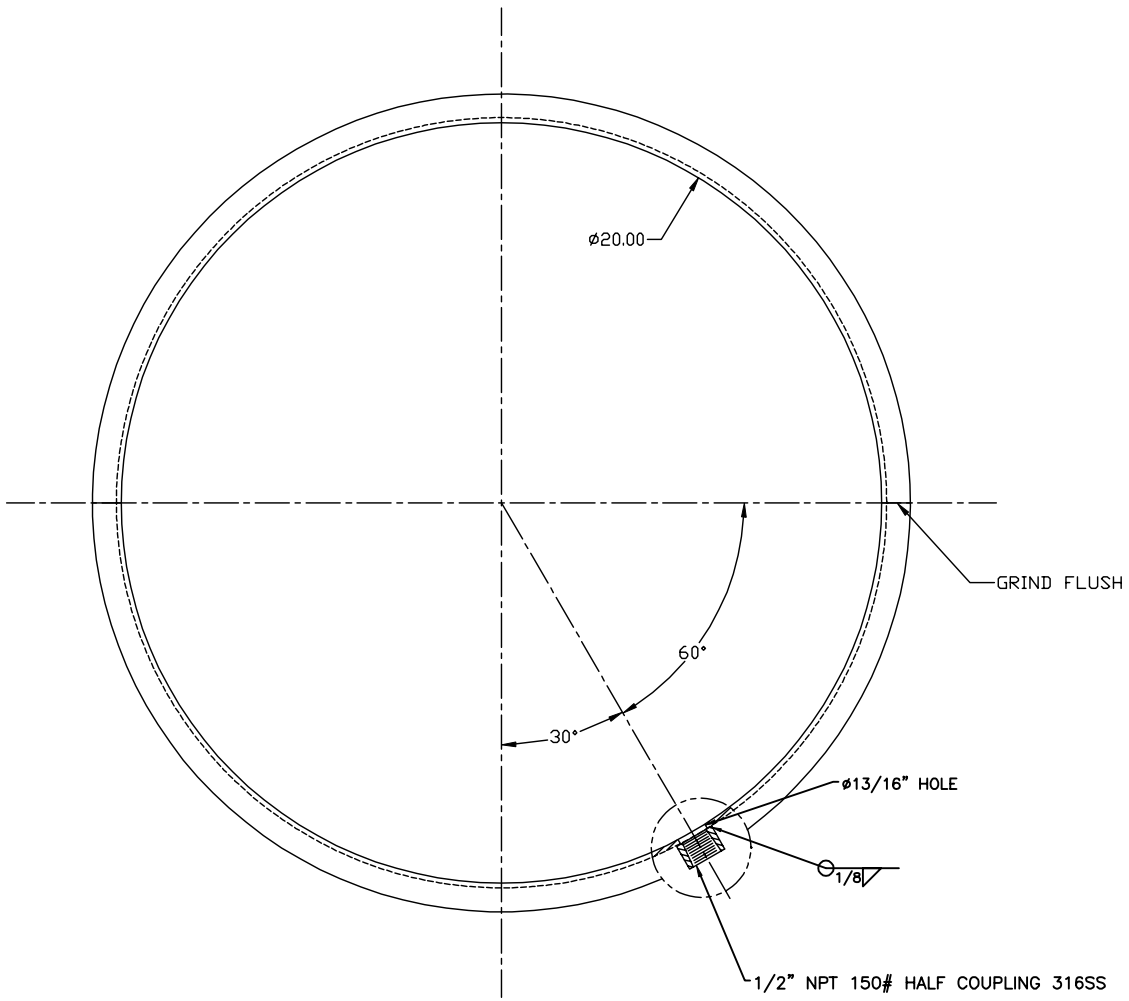

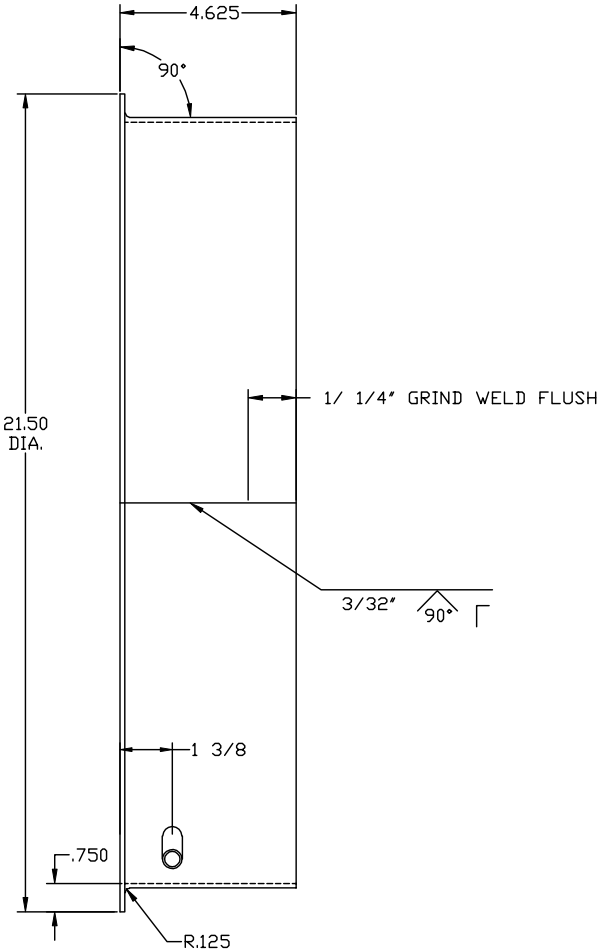

NOTE:
1) USE 316 WELDING WIRE
2) RING MATERIAL: 11 Ga. 316 STAINLESS STEEL
3) USE HCR20NH RING

REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES

FRACTIONAL	±1/16
X.XX	±0.03
X.XXX	±0.015
ANGULAR	±1°

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THIRD ANGLE PROJECTION

SALCO PRODUCTS 2D

DRAWN BY: ACC | CHKD BY: | SCALE: 1:1 | APPROVAL DATE: 8-30-06

MATERIAL: 316 STAINLESS STEEL

PART NAME: 20" HATCH COVER RING

PROJECT #: | PROTOTYPE AND DATE: | APPROVED FOR PRODUCTION: ACC

DRAWING #: E22341 | PART #: HCR20H