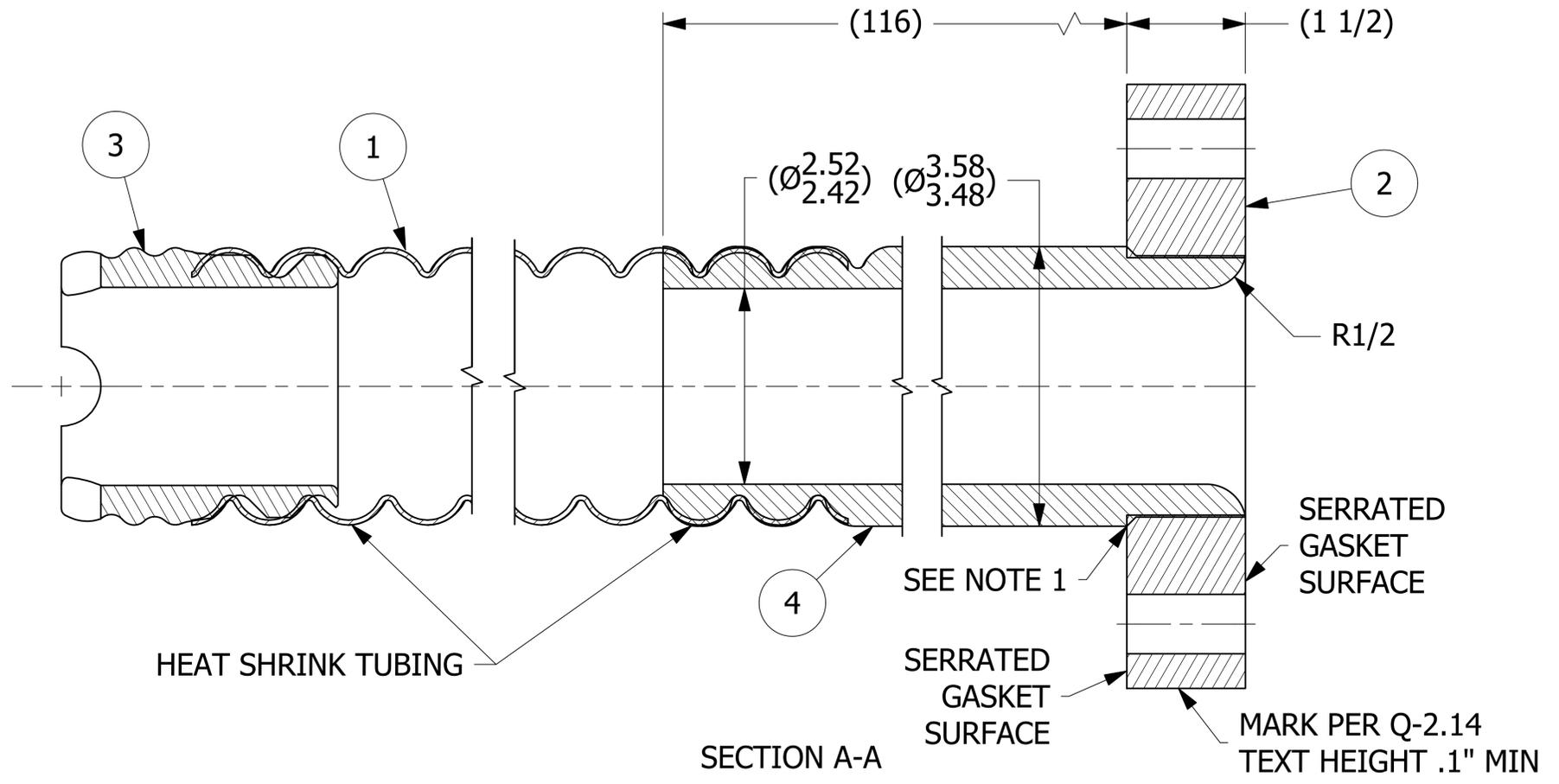
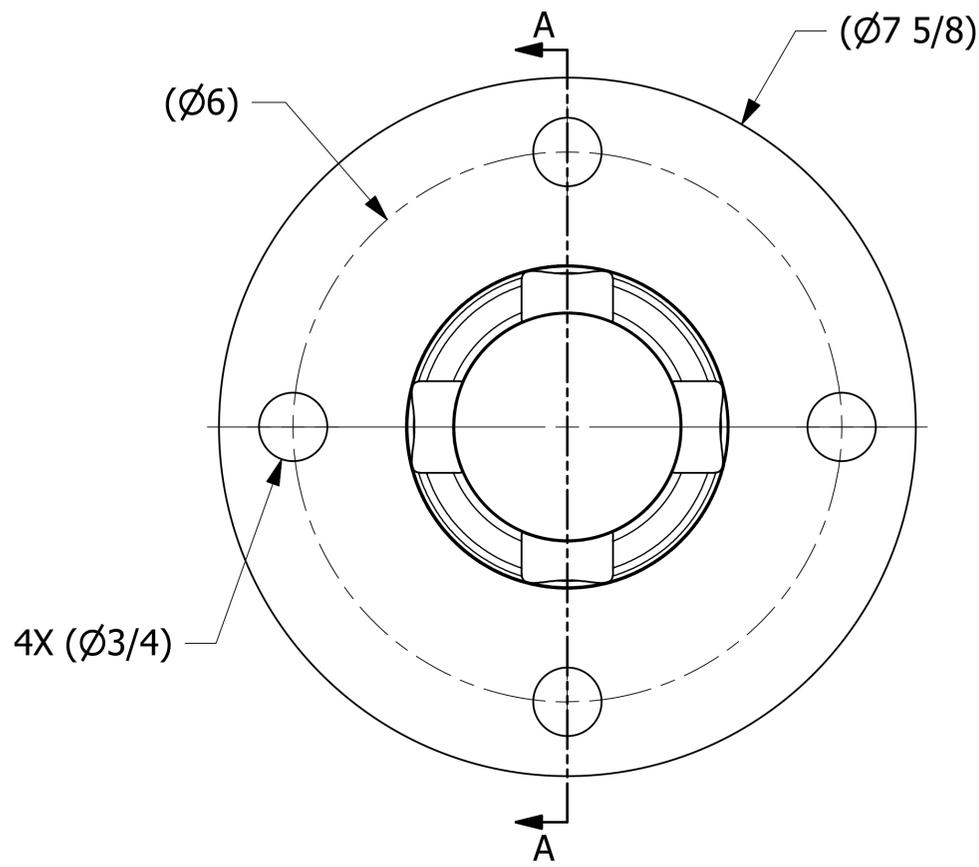


NO	PART NAME	PART#	REQ'D	MATERIAL
1	CONVOLUTED FLEX TUBING 3"	HS3CFT2	1	PTFE
2	FLANGE 3"	HS3FLDGSH	1	SALCO PE
3	FLEX TUBE STRAINER	HS3FTSR2	1	SALCO PE
4	TUBE 3 1/2"X2 1/2"	HS3TB118	1	SALCO PE
5	HEAT SHRINK TUBING KIT (NOT SHOWN)	HS3HSTKA	1	FEP



- NOTE:**
1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATIONS.
 2. SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURES.
 3. FOR FINISH TUBE LENGTHS OF 128" TO 133 1/2".
 4. FOR NON-FLAMMABLE SERVICE ONLY.
 5. AAR APPROVAL NUMBER IS E-162104.
 6. TRIM OFF CUFF END OF HS3CFT2 TO 19±1/2" MIN.

REV	BY	DATE	DESCRIPTION
E	JG	7-16-18	Q-2.14 WAS QAP5A-1; UPDATED HS3TB118, VIEWS, NOTES
D	JG	12-28-16	UPDATED NOTES; AAR APPROVAL # WAS E-069015
C	JG	7-15-14	UPDATED TITLEBLOCK, NOTES, DIMS, BOM REMOVED HS3150EDT116, ADDED HS3TB118, HS3FLDGSH
B	JJK	6-1-12	BROKE DOWN SUB-ASSEMBLIES INTO INDIVIDUAL PARTS AND UPDATED DRAWING TO CURRENT STANDARDS
A	CHL	10-10-09	NEW PART ADDED TO SYSTEM

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	AJB
FRACTIONAL: ±1/16	CHECKED BY:	WRB
X.XX: ±.03	PROTOTYPE BY:	AJB
X.XXX: ±.015	PROTOTYPE DATE:	5/27/2009
ANGULAR: ±1°	APPROVED FOR PRODUCTION BY:	AJB
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	PRODUCTION DATE:	10/10/2009
THIRD ANGLE PROJECTION		

SALCO PRODUCTS, INC.

PART NAME: **EDUCATION TUBE 3" X 3 1/2"**

MATERIAL: **SEE BOM**

PROJECT #: **WAG0685** SHEET #: **1 OF 1** SCALE: **1:1**

DRAWING #: **D26957** PART #: **HS3DT116**