
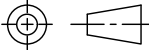


- NOTES:
- 1. MATERIAL CAST GRADE A743 CA-15M HEAT TREATED TO 300 MINIMUM BRINNELL OR ASTM A582 S41600 CONDITION H.
 - 2. SEE DOCUMENT QAP5A-1 FOR MARKING PROCEDURE.

G	JG	9-21-15	3/8" NOTE WAS 5/8", UPDATED TITLEBLOCK, NOTES
F	GS	12-21-12	PART NUMBER WAS TC054P. RADIUS .188 WAS RADIUS .25
E	GS	12-21-12	UPDATED TO CURRENT CAD STANDARDS
D	WRB	5-20-97	RADIUS WAS 3/16"
C	ACC	11-18-96	ADDED HOLE
B	MR	4-2-96	CHANGED FILLET RADI. & DIM.
A	BRW	2-8-96	ADDED GROOVE
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGULAR: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	BRW	 SALCO PRODUCTS, INC.		
	CHECKED BY:	WRB			
	PROTOTYPE BY:	BRW	PART NAME: PLUG 1/2"		
	PROTOTYPE DATE:	1/31/1996	MATERIAL: SEE NOTE		
	APPROVED FOR PRODUCTION BY:	BRW	PROJECT #:	SHEET #: 1 OF 1	SCALE: 2:1
	PRODUCTION DATE:	1/31/1996	DRAWING #:	PART #:	
			A7900	TC054PH	