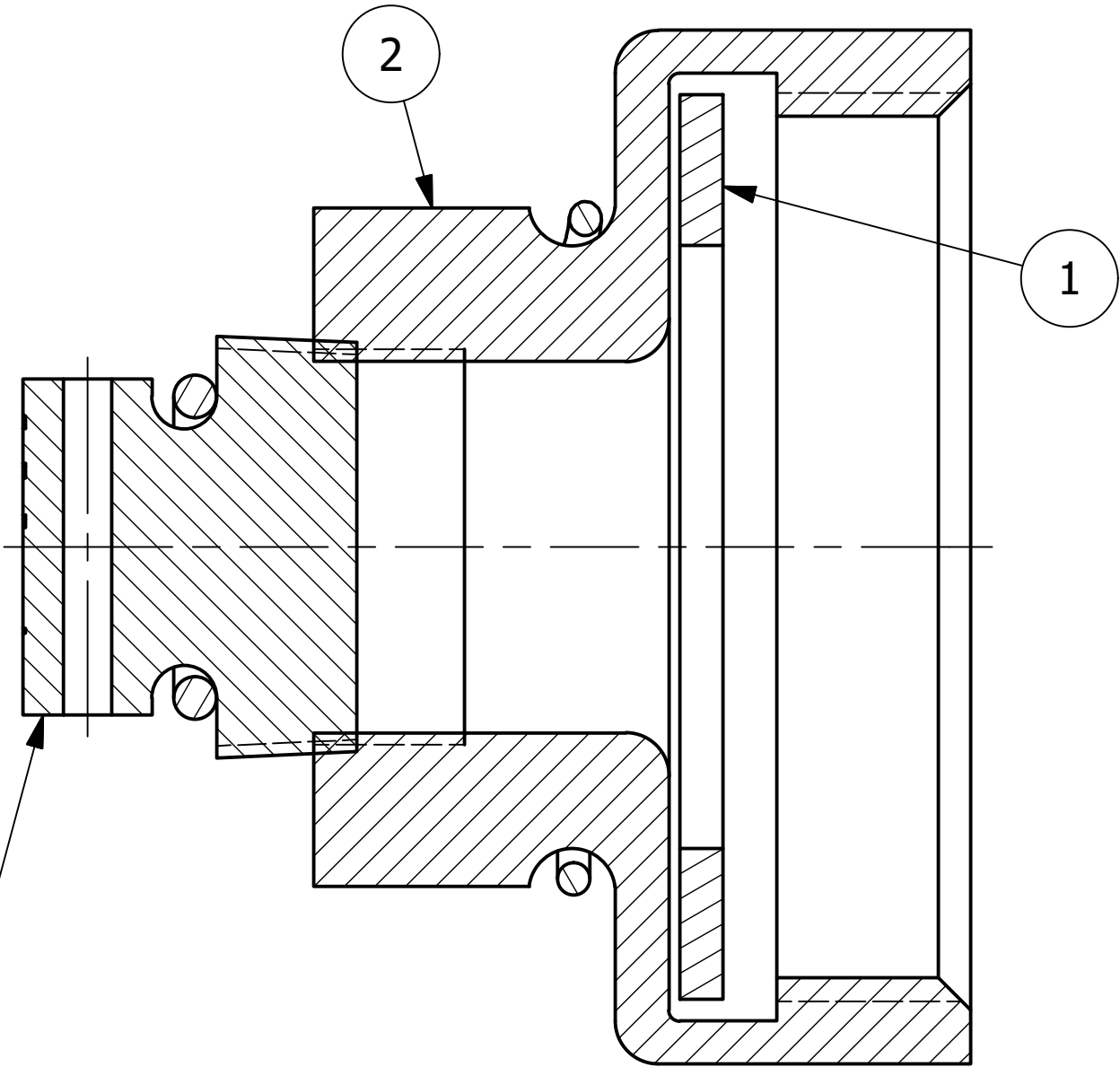
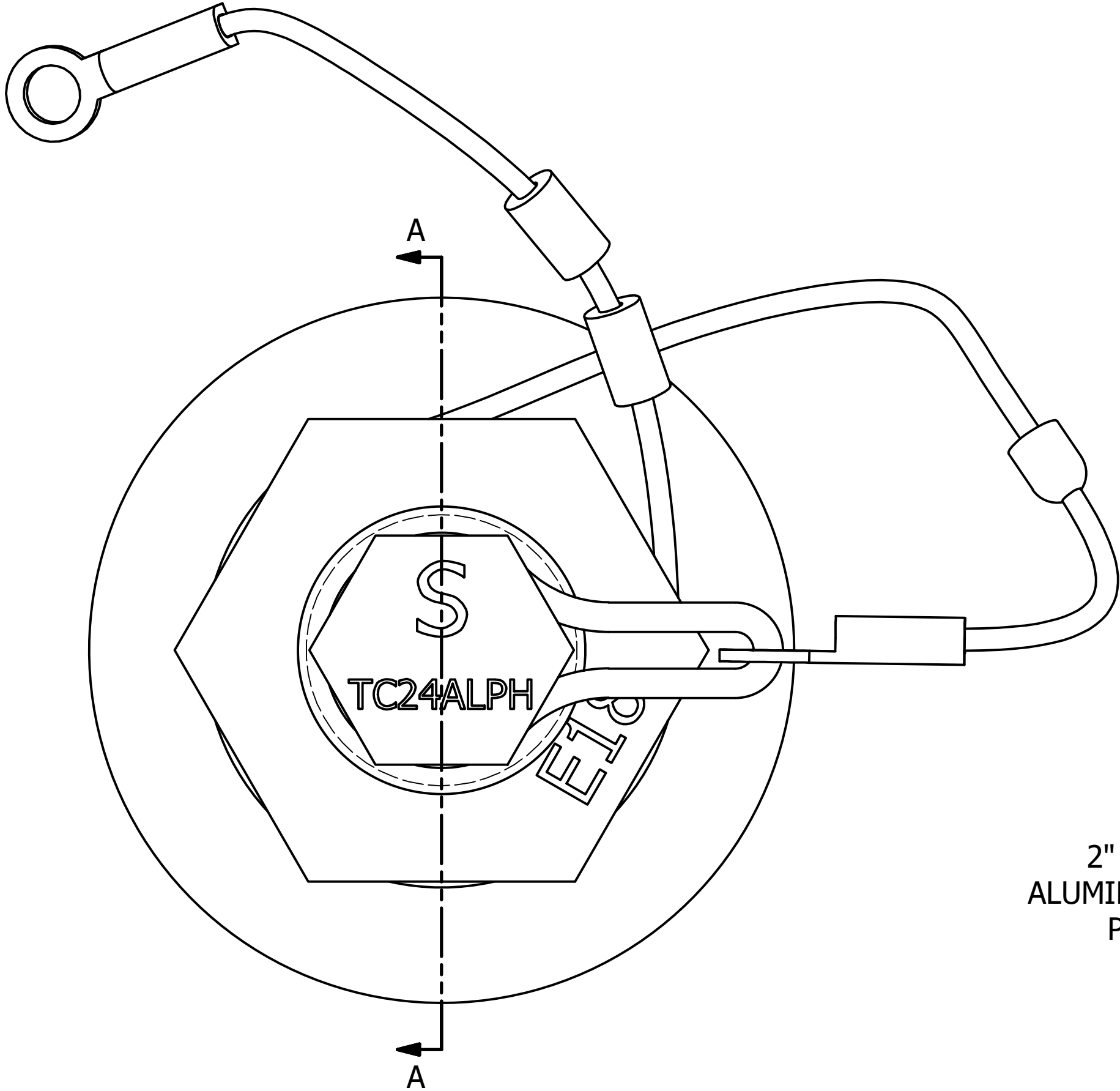


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	BOTTOM OUTLET CAP GASKET 4"	BCG356	1	VITON A
2	BOTTOM OUTLET CAP 4"	TC44BCALA	1	ALUMINUM

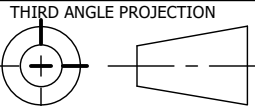


SECTION A-A

NOTE:
5 1/4"-4 UN - 2B THREADS CONFORM TO ANSI B1.1 STANDARD
AND FIGURE E18 FROM AAR TANK CAR MANUAL.

B	CHL	2-27-19	UPDATED VIEW OF TC44BCALA	
A	RJP	7-7-16	RELEASED FOR PRODUCTION	
REV	BY	DATE	DESCRIPTION	
<div><div><div><div><div></div><div></div></div><div><div><div>SALCO PRODUCTS, INC.</div></div></div></div><div></div></div></div>				
PART NAME: BOTTOM OUTLET CAP 4"				
MATERIAL: SEE BOM				
PROJECT #: WAG0646		SHEET #: 1 OF 1		SCALE: 1:1
DRAWING #: C26422		PART #: TC44BCAL6A		

UNLESS OTHERWISE SPECIFIED
DIMENSIONAL TOLERANCES
FRACTIONAL: $\pm 1/16$
X.XX: $\pm .03$
X.XXX: $\pm .015$
ANGLE: $\pm 1^\circ$
DEBURR ALL SHARP EDGES.
ALL MACHINED SURFACES TO
HAVE A 125 RMS FINISH UNLESS
NOTED OTHERWISE.



DRAWN BY:	BRG
CHECKED BY:	PJG
PROTOTYPE BY:	BRG
PROTOTYPE DATE:	1/21/2009
APPROVED FOR PRODUCTION BY:	EJF
PRODUCTION DATE:	7/7/2016