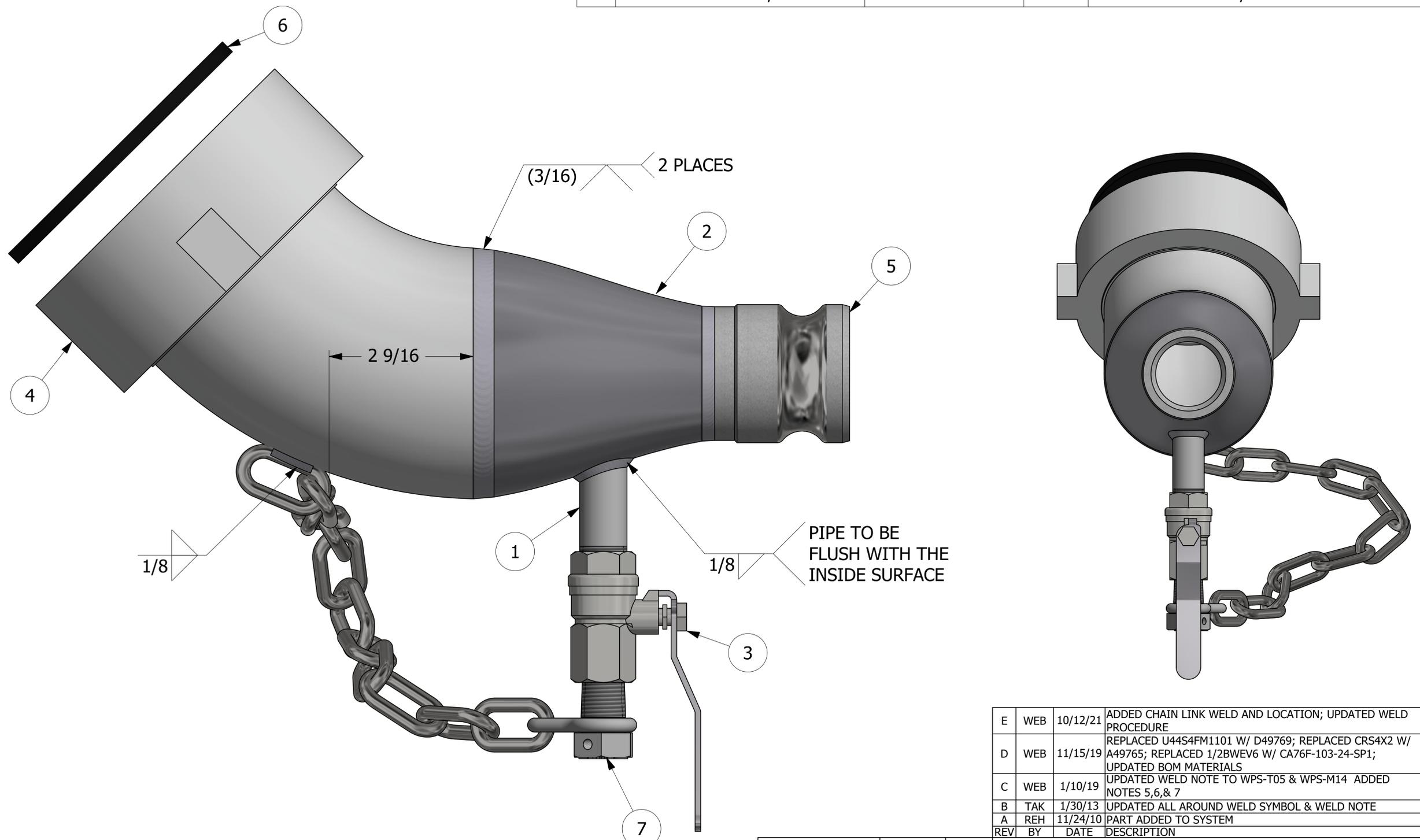


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	PIPE NIPPLE 1/2"	A28211	1	ASTM A312 TP316
2	CONCENTRIC REDUCER 4"X2"	A49765	1	ASTM A403 GRADE WP304L/UNS S30403
3	BALL VALVE 1/2" THREADED	CA76F-103-24-SP1	1	316 SS
4	ELBOW 4"X4"X45°	D49769	1	AISI S31600
5	ADAPTER 2"	PT20SWB	1	AISI S31600
6	ADAPTER GASKET 5 1/4" RR	SSA4G3	1	BLACK EPDM SC
7	PLUG ASSEMBLY 1/2"	TC054PAH	1	416/304 SS



- NOTES:**
1. ALL INTERNAL SURFACES TO BE GROUND FLUSH TO PREVENT PRODUCT ENTRAPMENT.
 2. ELBOW AND REDUCER ARE BOTH SCH. 40.
 3. SEE DOCUMENT WPS-F03, WPS-F05, WPS-M07, & WPS-T06 FOR WELDING SPECIFICATIONS.
 4. WELD ACCEPTANCE CRITERIA TO MEET DOCUMENT D-005.
 5. TEST PER Q-2.15.7.
 6. PARTS TO BE SHIPPED LOOSE WITH THREAD PROTECTORS ON ALL NPT THREADS.

REV	BY	DATE	DESCRIPTION
E	WEB	10/12/21	ADDED CHAIN LINK WELD AND LOCATION; UPDATED WELD PROCEDURE
D	WEB	11/15/19	REPLACED U44S4FM1101 W/ D49769; REPLACED CRS4X2 W/ A49765; REPLACED 1/2BWEV6 W/ CA76F-103-24-SP1; UPDATED BOM MATERIALS
C	WEB	1/10/19	UPDATED WELD NOTE TO WPS-T05 & WPS-M14 ADDED NOTES 5,6,& 7
B	TAK	1/30/13	UPDATED ALL AROUND WELD SYMBOL & WELD NOTE
A	REH	11/24/10	PART ADDED TO SYSTEM

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16	DRAWN BY: VD
X.XX: ±.03	CHECKED BY: WRB
X.XXX: ±.015	PROTOTYPE DATE: 2/24/2010
ANGULAR: ±1°	APPROVED FOR PRODUCTION BY: WRB
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	PRODUCTION DATE: 11/24/2010
THIRD ANGLE PROJECTION	SIZE: E
	DRAWING #: 28213

SALCO PRODUCTS, INC.

UNLOADING ELBOW 4" X 2" 45°

SEE BOM

PROJECT #: **WAG0780** SHEET #: **1 OF 1** SCALE: **3:2**

PART #: **U42S4FM1502**