







NOTES:

- APPLY LABEL ON INSIDE OF RING, DO NOT PLACE OVER HOLE.
- GLUE EDGE TRIM TO RING.

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				A REH 11-29-10 ADDED PART TO NETWORK	
				REV BY DATE DESCRIPTION	
UNLESS OTHERWISE S DIMENSIONAL TOLE FRACTIONAL:		DRAWN BY:	VD	SALCO PRODUCTS, INC.	
	-	CHECKED BY:	CHL		
X.XX:	±.03	CHECKED DT.	CHL	PART NAME:	
X.XXX:	±.015	PROTOTYPE BY:	VD	SECURITY RING 20"	
ANGULAR:	±1°				
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO		PROTOTYPE DATE:	11/16/2010	SEE BOM	
HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.		APPROVED FOR PRODUCTION BY:		PROJECT #: 080922 SHEET #: 1 OF 1 SCALE: 3:8	
THIRD ANGLE PROJECTION		FRODUCTION DT.		DRAWING #: PART #:	
		PRODUCTION DATE:		E29837 MB20PR06S	

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REPRODUCED, OR USED DETRIMENTALLY TO OUR INTEREST.

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