



- NOTES:**
1. CLEAR POLISH INSIDE AND OUTSIDE DIAMETER OF FLANGE.
 2. POLISH BY HAND OR BUFFING ONLY. FLAME POLISHING NOT ALLOWED.
 3. APPLY ACRYLIC CEMENT TO EACH BOLT HOLE.

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UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGLE: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	CHL
	CHECKED BY:	WRB
	PROTOTYPE BY:	CHL
	PROTOTYPE DATE:	10/7/2011
	APPROVED FOR PRODUCTION BY:	WEB
	PRODUCTION DATE:	5/21/2015

A	WEB	5-21-15	RELEASED FOR PRODUCTION
REV	BY	DATE	DESCRIPTION
PART NAME: SIGHT GLASS FLANGE 3" 150 LB LIGHTED			
MATERIAL: ACRYLIC			
PROJECT #: 111006		SHEET #: 1 OF 1	SCALE: 1:1
DRAWING #: C31689		PART #: HS3SGFLALED	