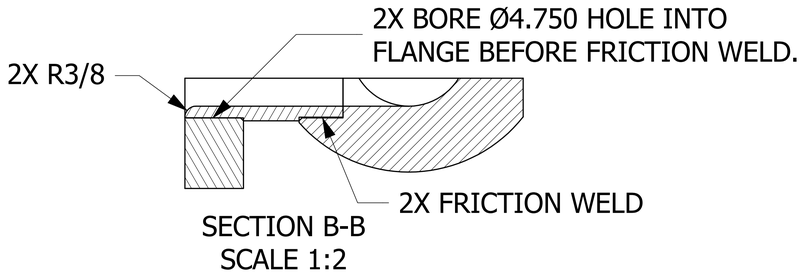
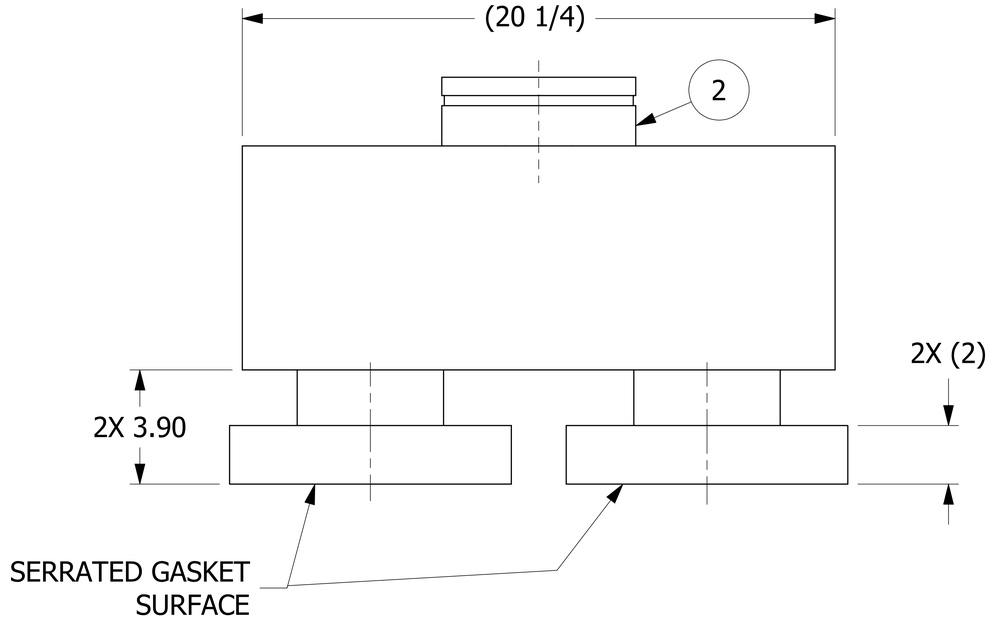
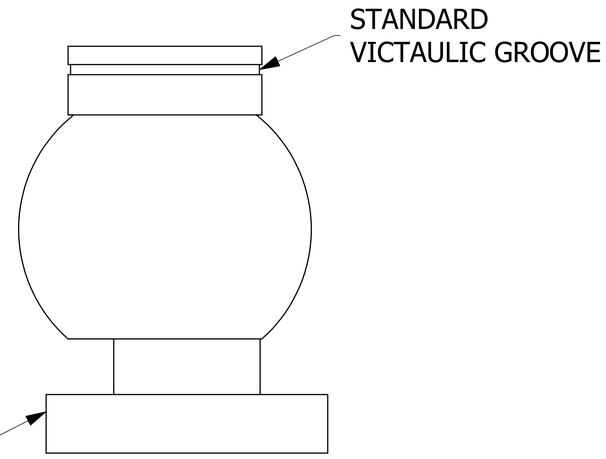
NO.	PART NAME	PART#	REQ'D	MATERIAL
1	PIPE MANIFOLD BODY 6"X4"	HSPMB6X4X2	1	SALCO PE
2	TUBE 6 1/4"X5 3/4"	C28852	1	SALCO PE
3	TUBE 4"X5"	B28849	2	SALCO PE
4	FLANGE 4"	HS4FLGS	2	SALCO PE

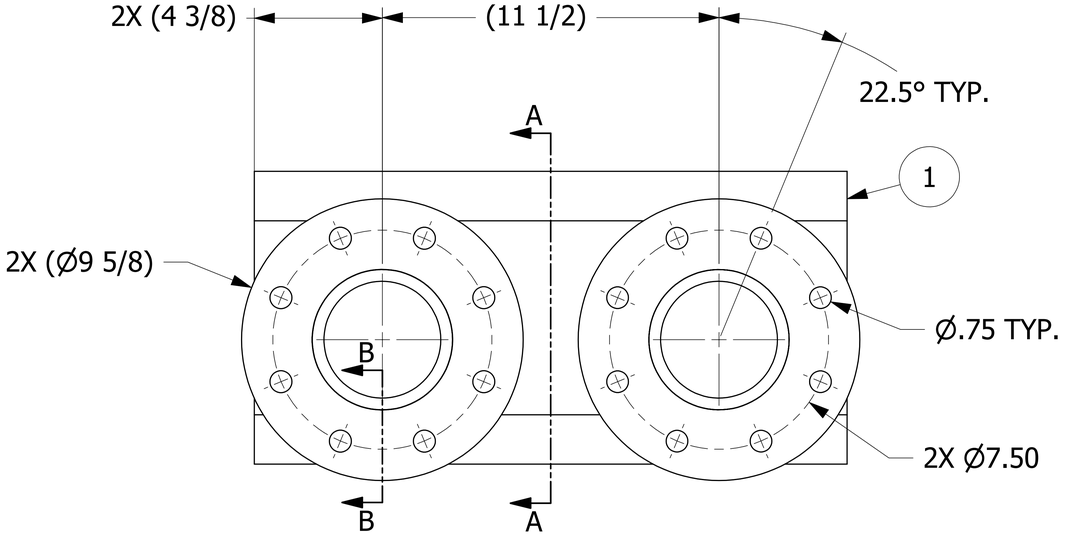


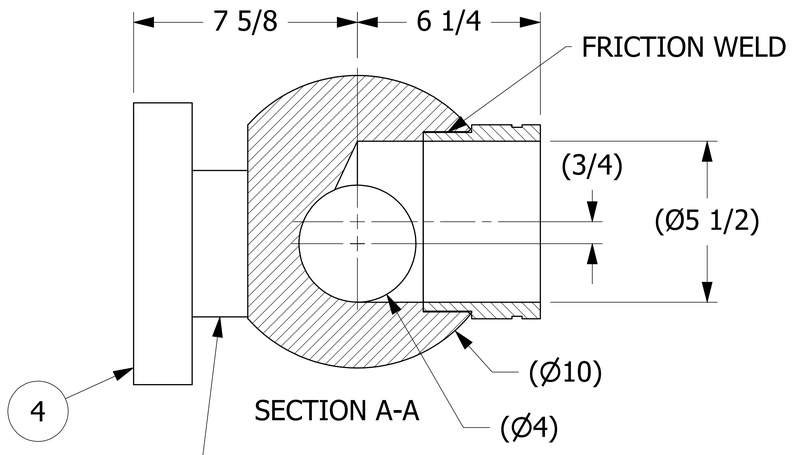
SECTION B-B
SCALE 1:2





ENGRAVE: 6" MAWP:
FLG-100/VIC-50 PSIG @ 73° F
TEXT ON SIDE OF THE FLANGE.
TEXT HEIGHT .1" MIN.





SECTION A-A

NOTES:
1. SEE QAP5A-1 FOR MARKING PROCEDURES.
2. TEST PER QAP4C-1.

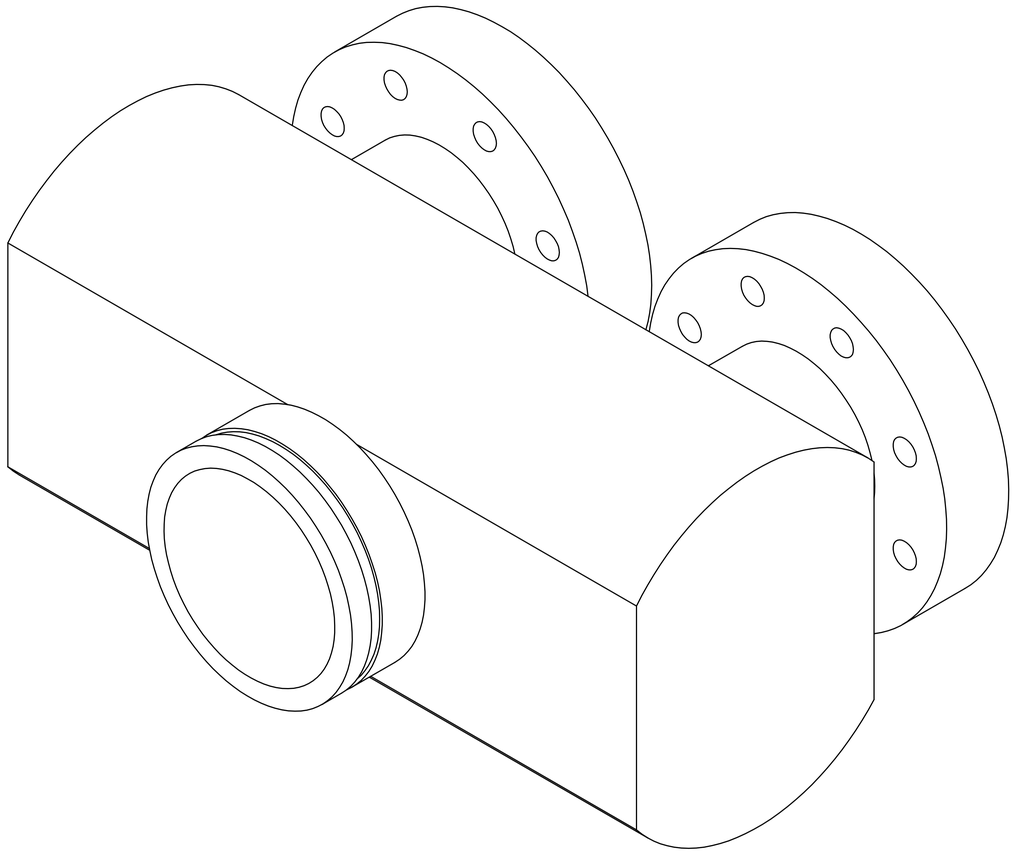
REV	BY	DATE	DESCRIPTION
D	WRB	4-26-12	REMOVED A28853 FROM BOM AND ADDED TO BODY LEVEL
C	VD	08-18-11	UPDATED VIEW
B	GDS	8-1-11	ADDED MARKING PRESSURE NOTE
A	VD	03-22-11	ADDED PART TO SYSTEM.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES
FRACTIONAL: ±1/16
X.XX: ±.03
X.XX: ±.015
ANGULAR: ±1°
DEBURR ALL SHARP EDGES.
ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.
THIRD ANGLE PROJECTION

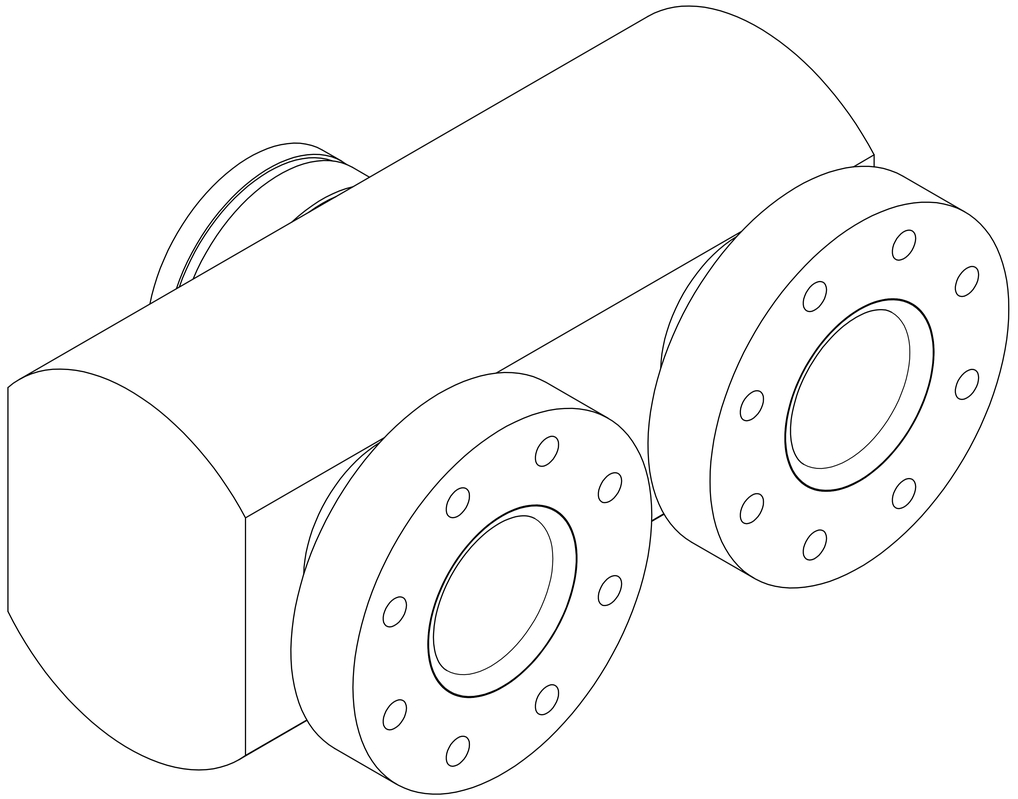
DRAWN BY:	REH
CHECKED BY:	VD
PROTOTYPE BY:	REH
PROTOTYPE DATE:	7/22/2010
APPROVED FOR PRODUCTION BY:	VD
PRODUCTION DATE:	3/22/2011

SALCO PRODUCTS, INC.
Hazarsolve®Division

PART NAME: PIPE MANIFOLD 6"X4"
MATERIAL: SEE BOM
PROJECT #: 100519
SHEET #: 1 OF 2
SCALE: 1:2
DRAWING #: E29128
PART #: HSPM6X4X2A



ISOMETRIC VIEW
SCALE: 3:4



ISOMETRIC VIEW
SCALE: 3:4

REV	BY	DATE	DESCRIPTION
D	WRB	4-26-2012	REMOVED A28853 FROM BOM AND ADDED TO BODY LEVEL
C	VD	08-18-11	UPDATED VIEW
B	GDS	8-1-11	ADDED MARKING PRESSURE NOTE
A	VD	03-22-11	ADDED PART TO SYSTEM.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES
FRACTIONAL: ±1/16
X.XX: ±.03
X.XX: ±.015
ANGULAR: ±1°
DEBURR ALL SHARP EDGES.
ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.
THIRD ANGLE PROJECTION

DRAWN BY:	REH
CHECKED BY:	VD
PROTOTYPE BY:	REH
PROTOTYPE DATE:	7/22/2010
APPROVED FOR PRODUCTION BY:	VD
PRODUCTION DATE:	3/22/2011

SALCO PRODUCTS, INC.
Hazarsolve® Division

PART NAME: PIPE MANIFOLD 6"X4"

MATERIAL: SEE BOM

PROJECT #: 100519 | SHEET #: 2 OF 2 | SCALE: 1:2

DRAWING #: E29128 | PART #: HSPM6X4X2A