



NO.	PART NAME	PART #	REQ'D	MATERIAL
1	HATCH COVER ARM 20"	P20SAPS3W	1	304 SS
2	HEX LOCK NUT 1/2"-13	TN20LN	1	CS Z/P
3	HEX BOLT 1/2"-13X5"	HB203P	1	304 SS
4	BUMPER	VAB	1	EPDM

REV	BY	DATE	DESCRIPTION
B	WEB	5-22-14	UPDATED BASE COMPONENT P20SAPS3W
A	CHL	8-24-10	NEW PART ADDED TO SYSTEM

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	CHL
FRACTIONAL: ±1/16	CHECKED BY:	VD
X.XX: ±.03	PROTOTYPE BY:	CHL
X.XXX: ±.015	PROTOTYPE DATE:	6/1/2010
ANGULAR: ±1°	APPROVED FOR PRODUCTION BY:	VD
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	PRODUCTION DATE:	8/24/2010
THIRD ANGLE PROJECTION		

<b>SALCO PRODUCTS, INC.</b>		
PART NAME: <b>HATCH COVER ARM ASSEMBLY 20"</b>		
MATERIAL: <b>SEE BOM</b>		
PROJECT #: <b>WAG0095</b>	SHEET #: <b>1 OF 1</b>	SCALE: <b>1:1</b>
DRAWING #: <b>D28869</b>	PART #: <b>P203SCAW</b>	

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