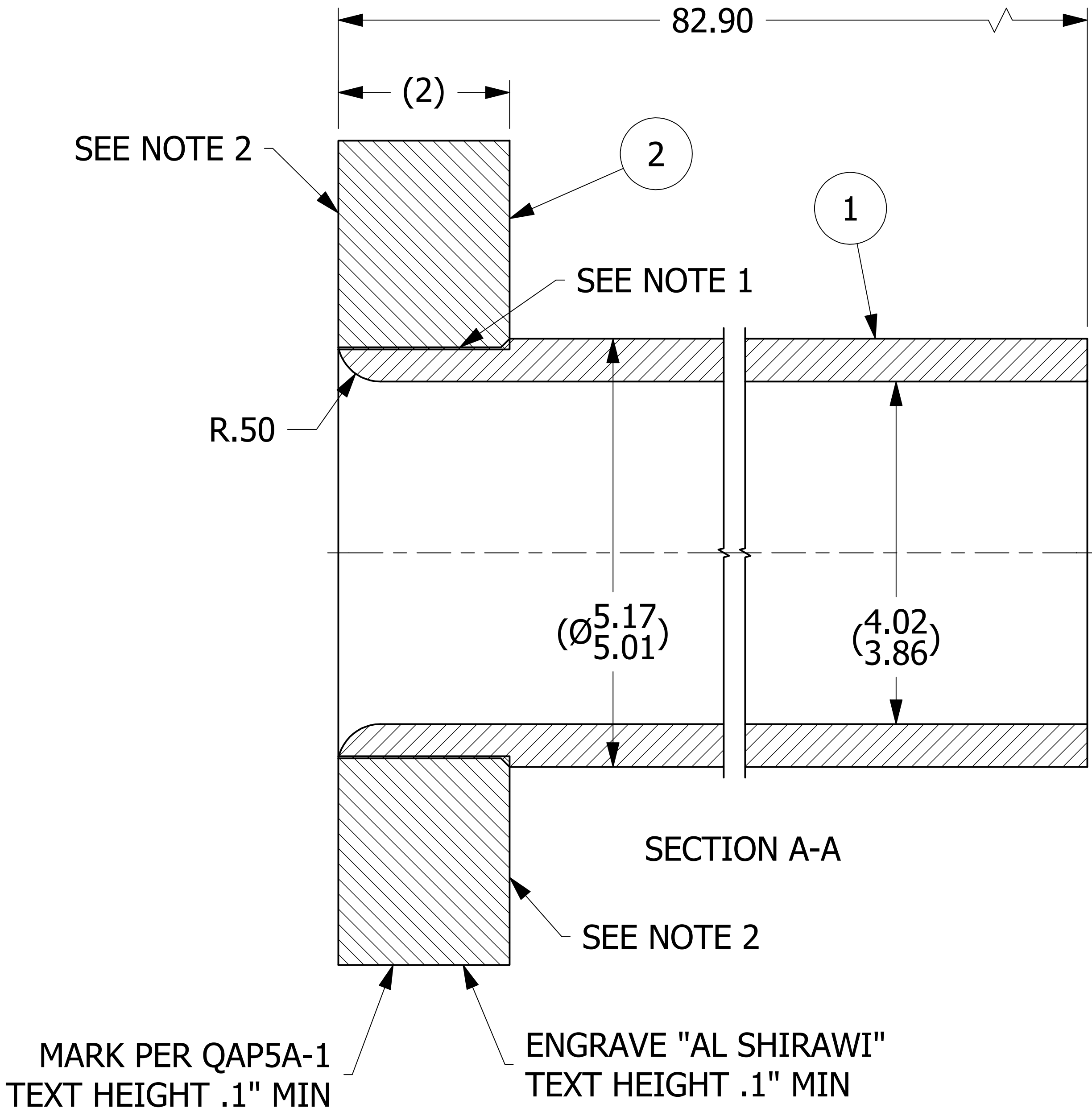
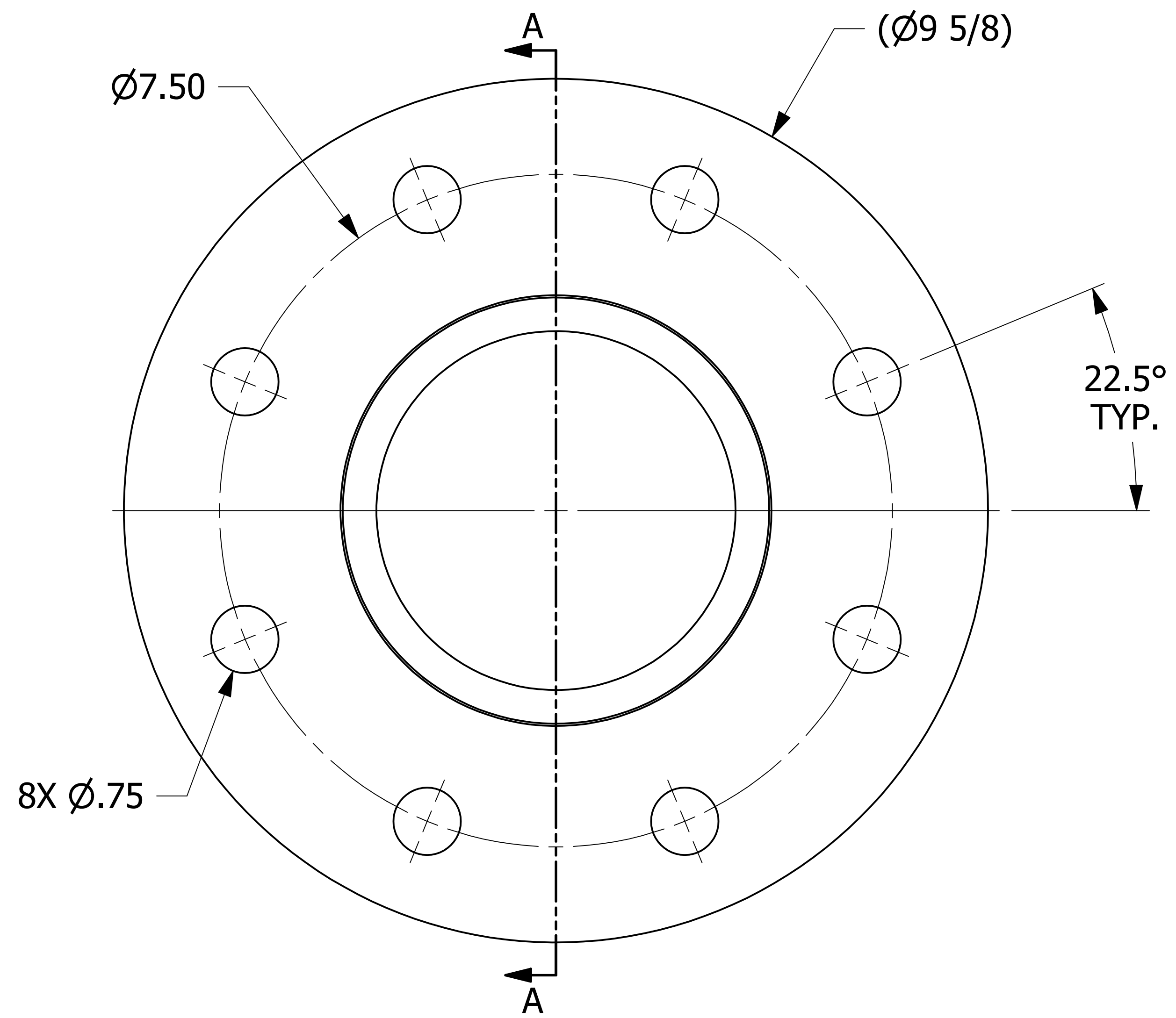


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	TUBE 5"X4"	C38799	1	SALCO PE
2	FLANGE 4"	HS4FLDGSH	1	SALCO PE



- NOTES:**
1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATION.
 2. SEE DOCUMENT DSS 5 FOR SERRATED GASKET SURFACE SPECIFICATION.
 3. SEE DOCUMENT QAP5A-1 FOR MARKING PROCEDURE.

MARK PER QAP5A-1
TEXT HEIGHT .1" MIN

ENGRAVE "AL SHIRAWI"
TEXT HEIGHT .1" MIN

A	TAK	12-10-14	RELEASED FOR PRODUCTION
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	TAK
FRACTIONAL: ±1/16	CHECKED BY:	GDS
X.XX: ±.03	PROTOTYPE BY:	TAK
X.XXX: ±.015	PROTOTYPE DATE:	4/8/2014
ANGULAR: ±1°	APPROVED FOR PRODUCTION BY:	TAK
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	PRODUCTION DATE:	12/10/2014
THIRD ANGLE PROJECTION		

SALCO PRODUCTS, INC.

PART NAME: **EDUCATION TUBE 4"**

MATERIAL: **SEE BOM**

PROJECT #: **140204** SHEET #: **1 OF 1** SCALE: **1:1**

DRAWING #: **D38800** PART #: **HS4DT83**