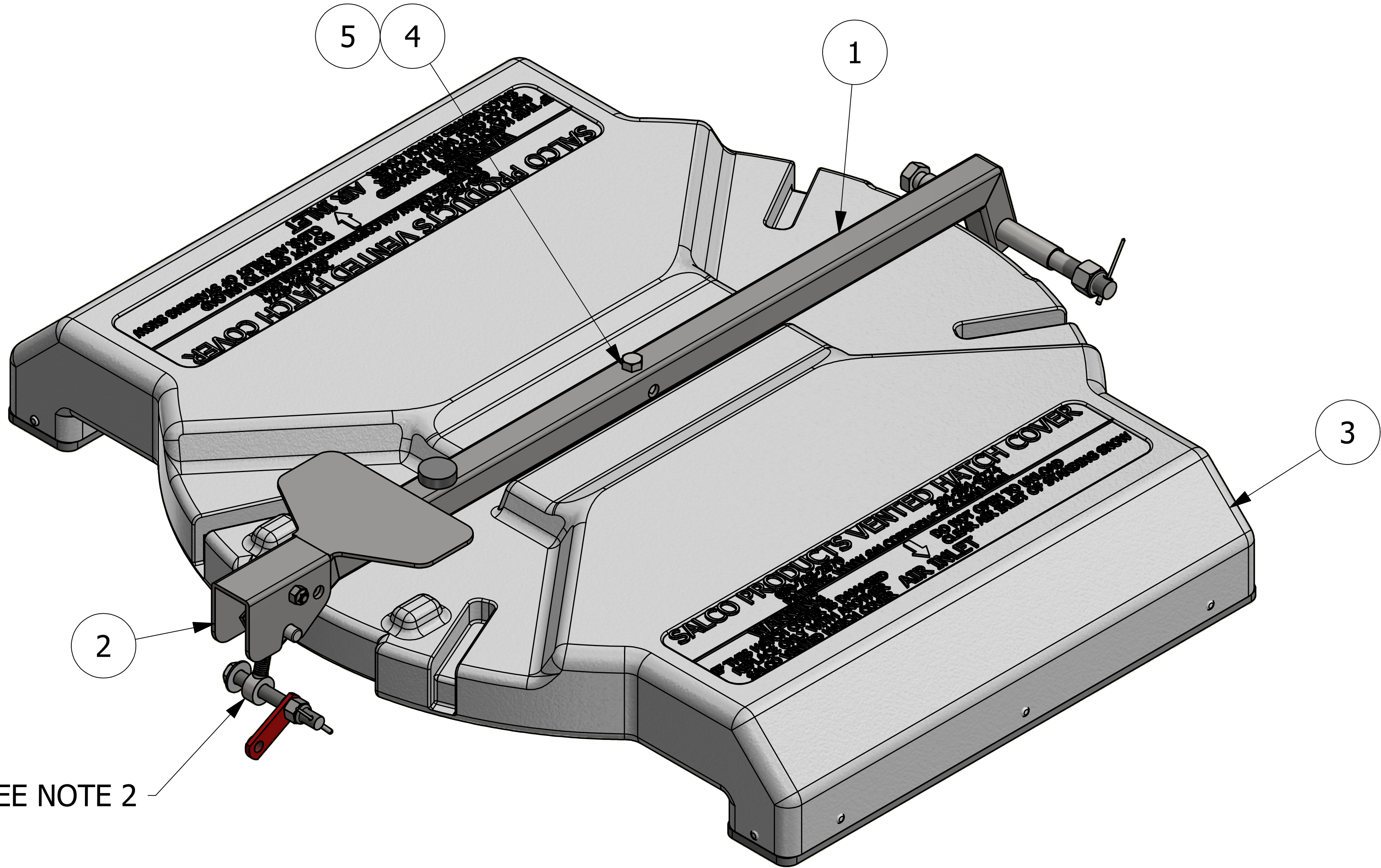


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	HATCH COVER ARM ASSEMBLY 20"	ATH20SCAEB	1	SS
2	HATCH COVER LATCH ASSEMBLY 20"	LAL20ASE	1	SS
3	VENTED HATCH COVER 20"	V98AS	1	HDPE
4	HEX BOLT 5/16"-18X2"	V98B2SC	1	18-8 SS
5	SPACER 3/8"	V98PPS	1	NYLON




SEE NOTE 2

- NOTES:
- 1. RIVETS ARE TO BE SHIPPED LOOSE.
 - 2. LOCTITE METAL-FREE TYPE ANTI SEIZE HAS BEEN APPLIED TO FOOT LATCH THREADS.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	
FRACTIONAL:	±1/16
X.XX:	±.03
X.XXX:	±.015
ANGULAR:	±1°
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	
THIRD ANGLE PROJECTION	

DRAWN BY:	WEB
CHECKED BY:	CHL
PROTOTYPE BY:	WEB
PROTOTYPE DATE:	5/20/2014
APPROVED FOR PRODUCTION BY:	WEB
PRODUCTION DATE:	5/28/2014

B	WEB	2-19-18	ADDED NOTES, SORTED BOM
A	WEB	5-28-14	RELEASED FOR PRODUCTION
REV	BY	DATE	DESCRIPTION
<div> SALCO PRODUCTS, INC.</div>			
PART NAME: VENTED HATCH COVER 20"			
MATERIAL: SEE BOM			
PROJECT #: 140212T		SHEET #: 1 OF 2	SCALE: 1:2
DRAWING #: D39084		PART #: VHCS98ATEB	

