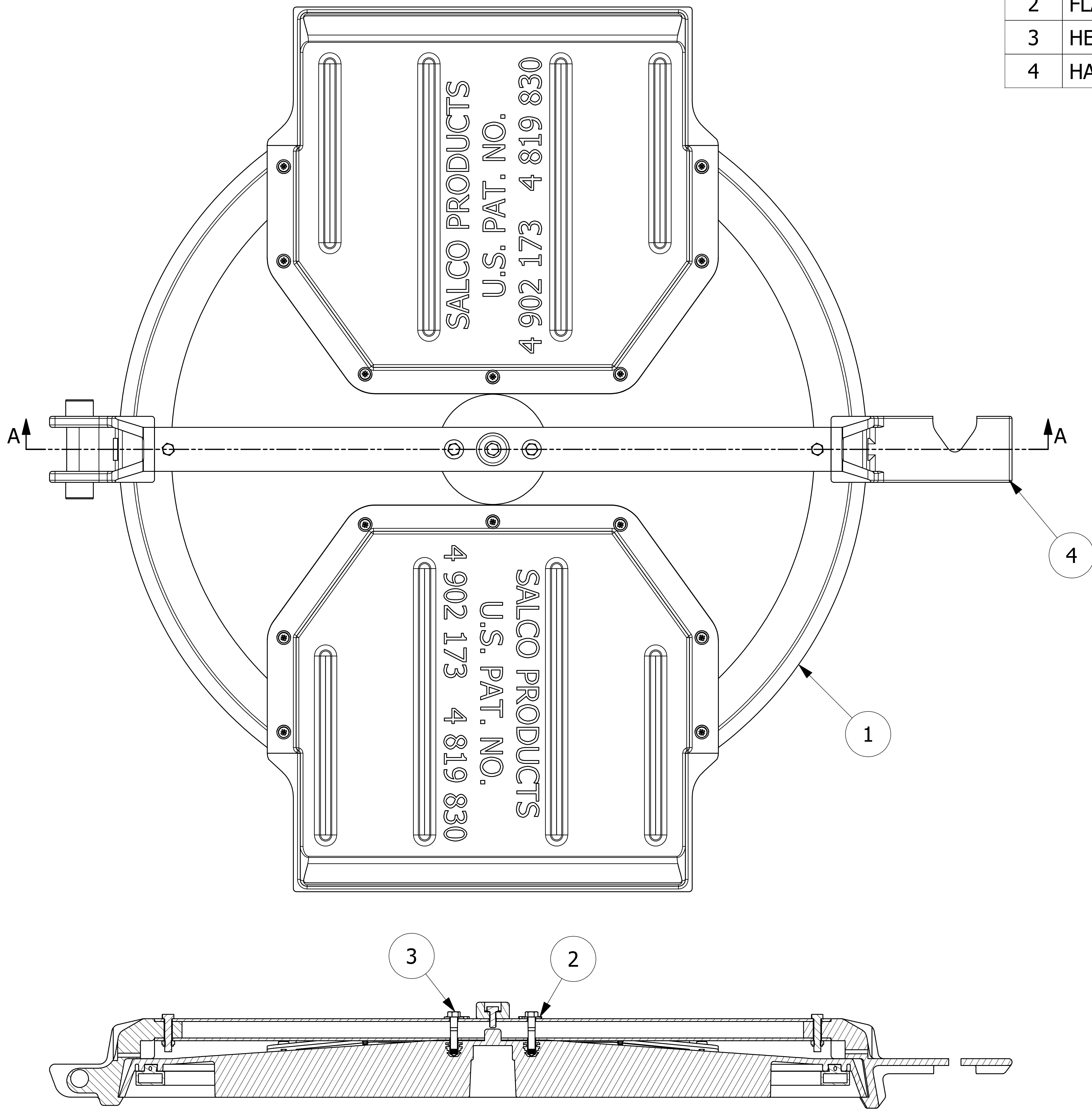
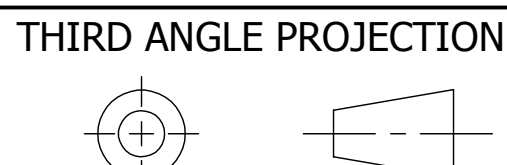


NO.	PART NAME	PART #	RE	MATERIAL
1	VENTED HATCH COVER 30"	VPHC3007AS	1	SEE DWG
2	FLAT WASHER 5/16" USS	WASH516SS	2	18-8 SS
3	HEX BOLT 5/16"-18X1 1/2"	HB51615SS	2	18-8 SS
4	HATCH COVER ARM ASSEMBLY 30"	AE3007TPSA	1	SEE DWG




SECTION A-A

UNLESS OTHERWISE SPECIFIED
DIMENSIONAL TOLERANCES
FRACTIONAL: $\pm 1/16$
X.XX: $\pm .03$
X.XXX: $\pm .015$
ANGULAR: $\pm 1^\circ$
DEBURR ALL SHARP EDGES.
ALL MACHINED SURFACES TO
HAVE A 125 RMS FINISH UNLESS
NOTED OTHERWISE.



DRAWN BY:	BRG
CHECKED BY:	PJG
PROTOTYPE BY:	BRG
PROTOTYPE DATE:	11/28/2007
APPROVED FOR PRODUCTION BY:	CHL
PRODUCTION DATE:	5/2/2013

A	KHK	5-2-13	RELEASED FOR PRODUCTION
REV	BY	DATE	DESCRIPTION
 SALCO PRODUCTS, INC.			
PART NAME: HATCH COVER 30"			
MATERIAL: SEE BOM			
PROJECT #:	060314	SHEET #:	1 OF 1
DRAWING #:	E24512	PART #:	VPHC3007TPS
		SCALE:	1/2