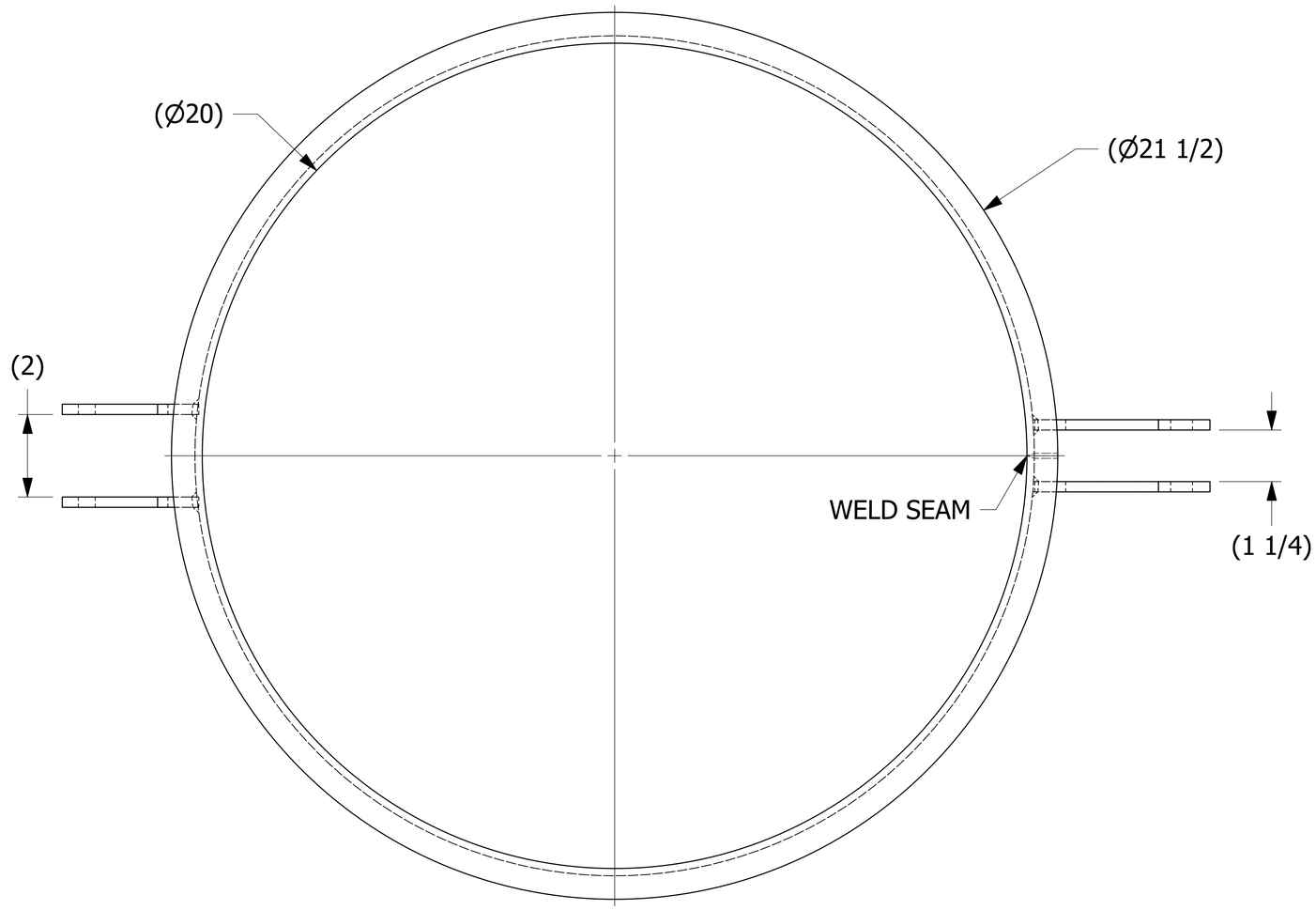
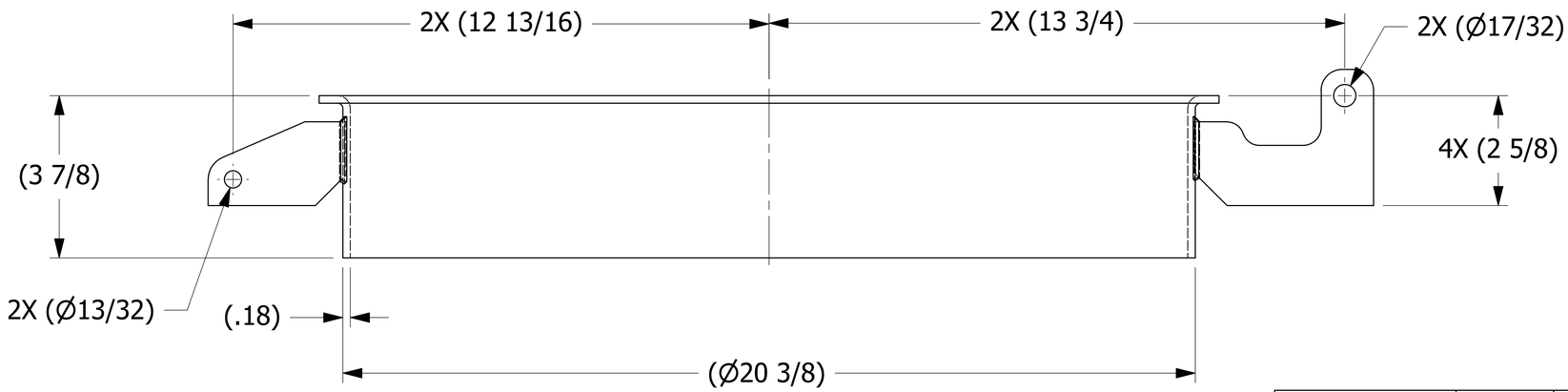
SALES DRAWING SALES DRAWING





NOTE:
USE WITH SALCO'S RSAHC20TRB & VHCS98TRB STYLE HATCH COVERS.

REV	BY	DATE	DESCRIPTION
D	CHL	1-22-19	UPDATED WELD NOTES.
C	CHL	3-7-17	REPLACED A44236 & A44235 WITH A44375 & A44376, ADDED DSS 12 NOTE, DIM Ø21.56/21.44 WAS (Ø21 1/2)
B	CHL	12-7-16	DIM Ø20.43/20.31 WAS Ø20.44/20.32
A	CHL	10-14-16	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES
FRACTIONAL: ±1/16
X.XX: ±.03
X.XXX: ±.015
ANGULAR: ±1°
DEBURR ALL SHARP EDGES.
ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.
THIRD ANGLE PROJECTION

DRAWN BY:	CHL
CHECKED BY:	WRB
PROTOTYPE BY:	CHL
PROTOTYPE DATE:	1/29/2016
APPROVED FOR PRODUCTION BY:	EJF
PRODUCTION DATE:	10/14/2016

SALCO PRODUCTS, INC.

PART NAME: HATCH RING 20"

MATERIAL: 316 SS

PROJECT #: R150819 | SHEET #: 1 OF 1 | SCALE: 3:4

DRAWING #: E43139 | PART #: HCR20SSNVTRUB

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