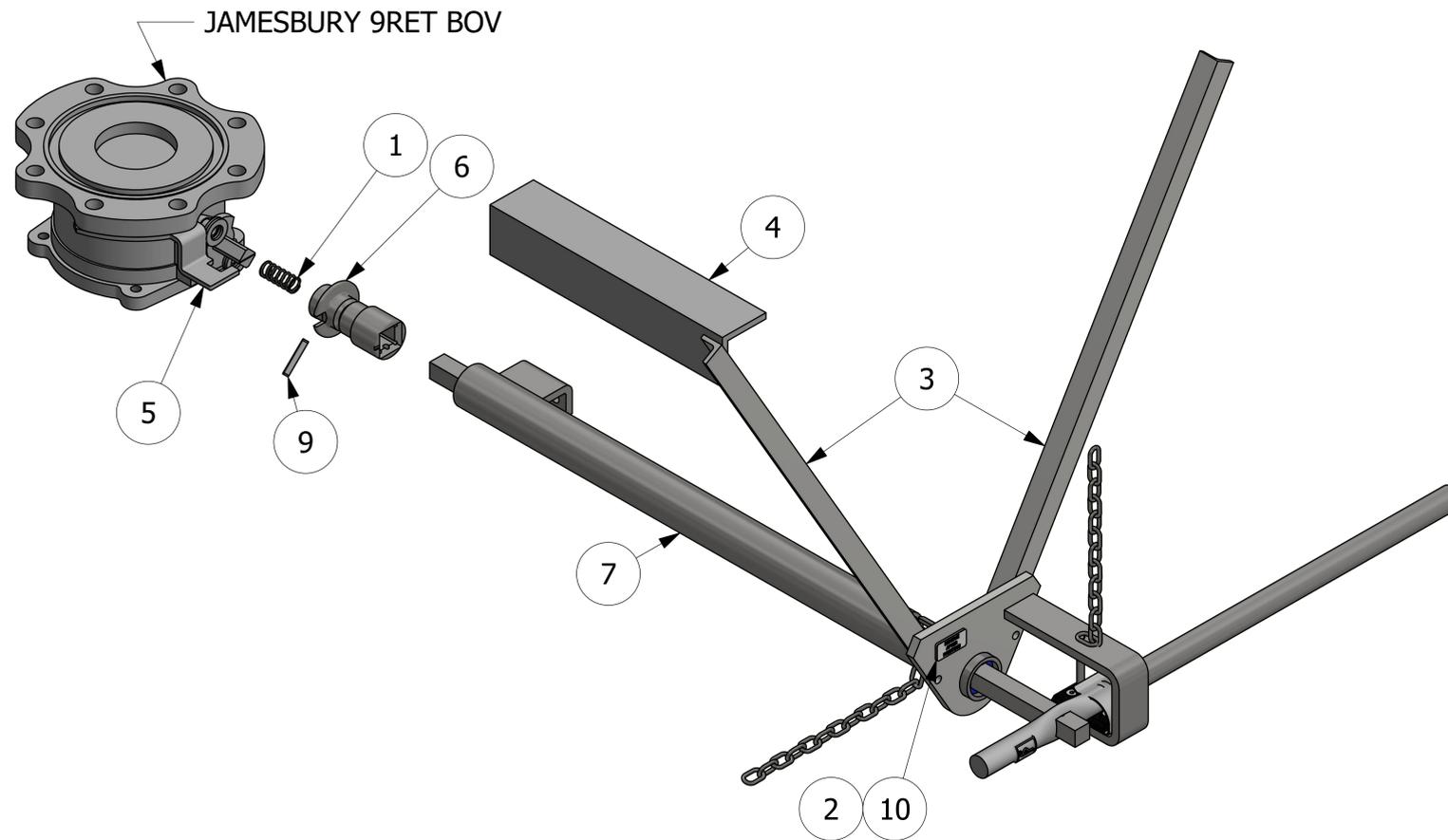
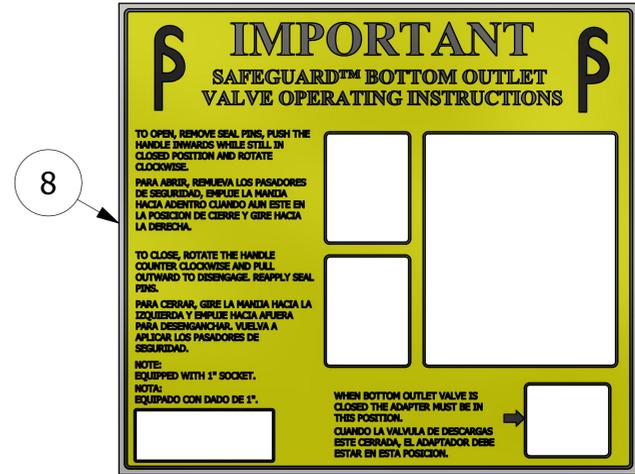


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	SPRING 21/32"X2"	A38818	1	18-8 SS
2	STICKER	A41924	1	VINYL
3	ANGLE IRON 1 1/4" X 1 1/4" X 1/4"	B31012	2	CS
4	ANGLE 3" X 3" X 3/8"	B39133	1	CS
5	LOCKING BRACKET	B39167	1	304 SS
6	BOV ADAPTER JAMESBURY	B39388	1	CS
7	HANDLE EXTENSION ASSEMBLY	BOVHECS01	1	CS/SS
8	SAFEGUARD™ BOV DECAL	DBOV2224V01	1	VINYL
9	SPRING PIN 5/16" X 2"	SP74343	1	18-8 SS
10	TAG	TAGSS3	1	304 SS
11	FLAT WASHER 3/4" SAE (NOT SHOWN)	WASH34SAE	4	CS Z/P



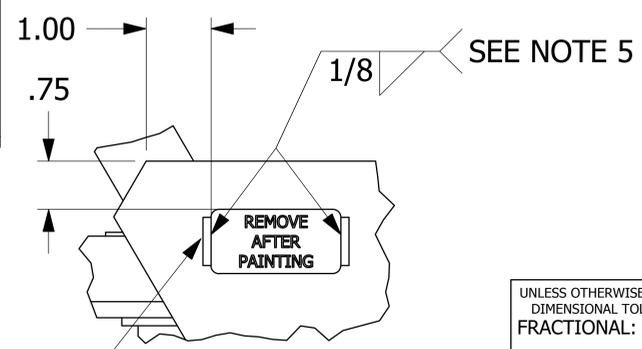
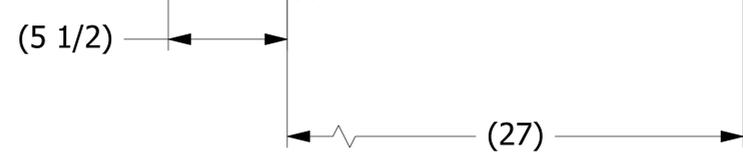
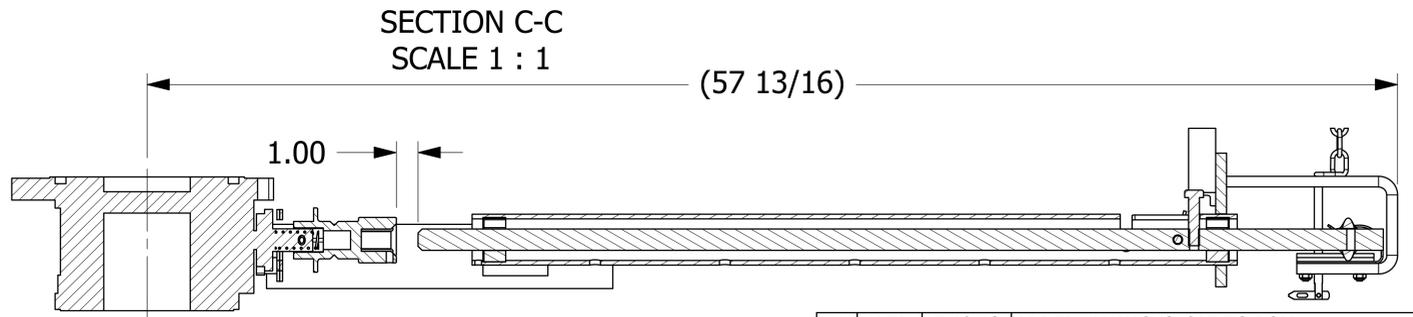
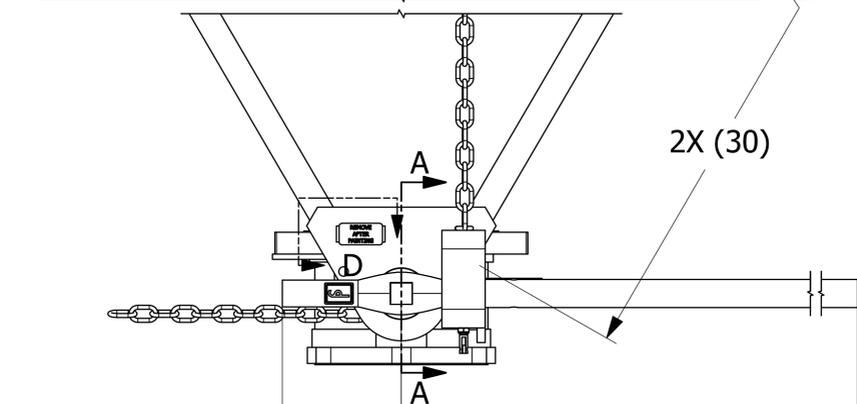
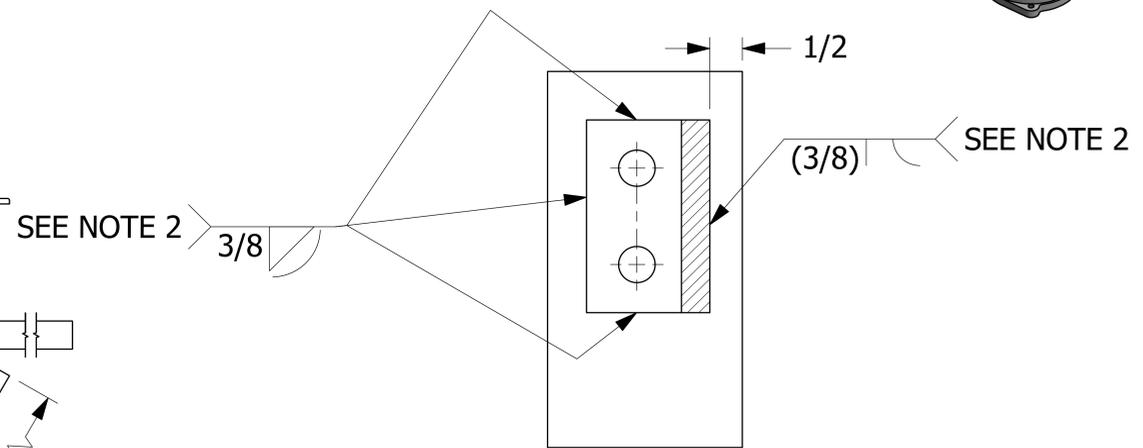
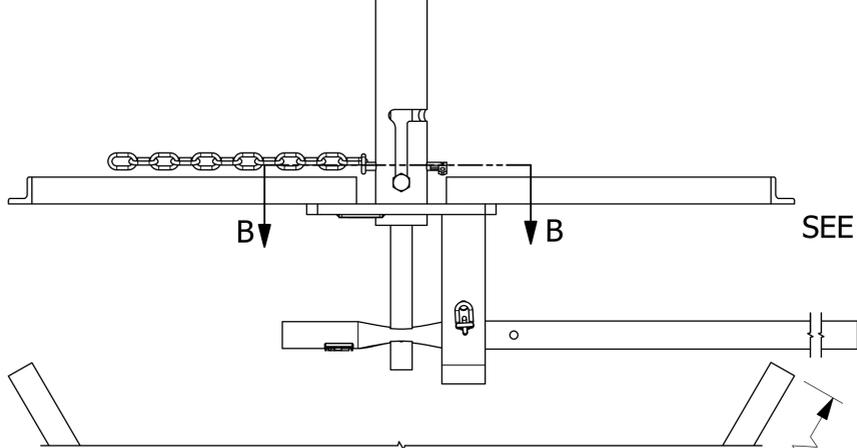
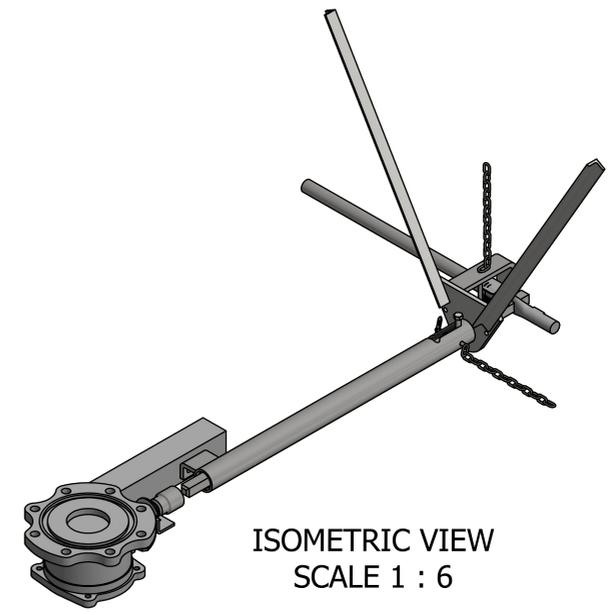
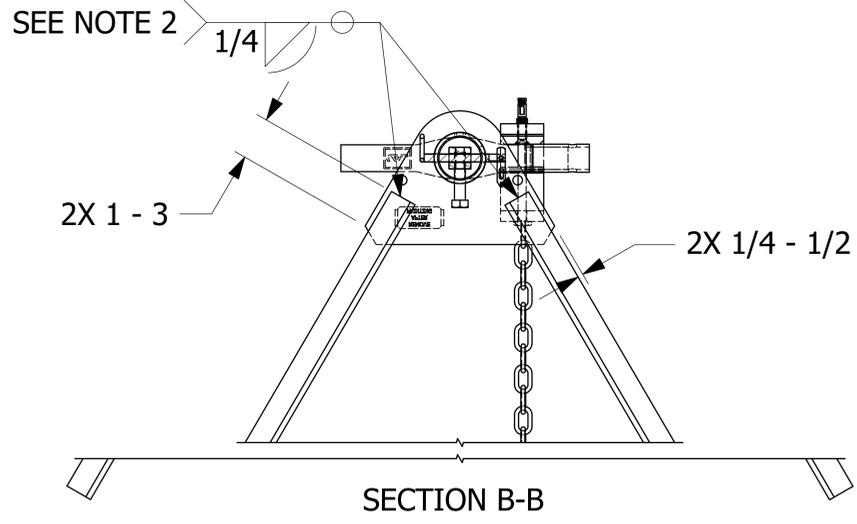
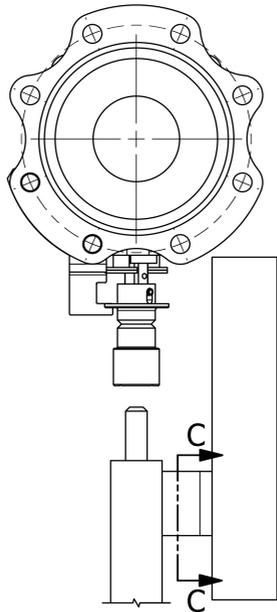
REV	BY	DATE	DESCRIPTION
K	WEB	7-10-18	ADDED 4X WASH34SAE TO BOM
J	WEB	4-6-18	ADDED TAG PLACEMENT DIMENSIONS, ADDED 1/8 TO TAG WELD, SORTED BOM, UPDATED WELD NOTES
I	WEB	5-23-17	ADDED "SAFEGUARD™" TO NOTE 5, UPDATED PART NAME, ADDED DSS 12 NOTE
H	RJP	9-8-15	REMOVED C39211, ADDED TAGSS3 & A41924
G	RJP	1-13-15	UPDATED ADAPTER, 1.00 WAS 1.15, 57 13/16 WAS 57 15/16
F	RJP	11-3-14	UPDATED SECTION A-A, B-B, & C-C
E	JJK	10-20-14	REMOVED A14465 AND ADDED VIEWS/WELD NOTES
D	WEB	9-9-14	ADDED C39211
C	WEB	8-21-14	REPLACED BOVHELCS02 & BOVHF02 WITH BOVHECS01
B	JG	7-31-14	ADDED DBOV2224V01 TO BOM
A	RJP	7-22-14	RELEASED FOR PRODUCTION

NOTES:

1. VALVE SOLD SEPARATELY.
2. WELDING OF BRACKETS WILL BE DONE UPON APPLICATION TO THE CAR IN ACCORDANCE WITH AWS D15.1.
3. IF REQUIRED, CUSTOMER TO CUT MOUNTING BRACKETS TO LENGTH/ANGLE UPON APPLICATION TO THE CAR.
4. ENGRAVE TAGSS3 WITH "SAFEGUARD™", "J01" AND DATE "**/**" (MONTH/YEAR). TEXT HEIGHT 1/4" MIN.
5. WELD TAGSS3 PER DSS 12 WELDING SPECIFICATIONS.
6. APPLY A41924 TO TAGSS3 AFTER IT HAS BEEN WELDED ON.
7. PATENT PENDING.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16	DRAWN BY:	VD
X.XX: ±.03	CHECKED BY:	CHL
X.XXX: ±.015	PROTOTYPE BY:	VD
ANGULAR: ±1°	PROTOTYPE DATE:	6/3/2014
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	APPROVED FOR PRODUCTION BY:	CHL
THIRD ANGLE PROJECTION	PRODUCTION DATE:	7/22/2014

SALCO PRODUCTS, INC.			
SAFEGUARD™ BOV OPERATING SYSTEM			
SEE BOM			
PROJECT #:	140114T	SHEET #:	1 OF 2
DRAWING #:	E39168	PART #:	BOVHKITCSJ01
SCALE: 1:3			



SEE NOTE 6

DETAIL D
SCALE 1 : 1

REV	BY	DATE	DESCRIPTION
K	WEB	7-10-18	ADDED 4X WASH34SAE TO BOM
J	WEB	4-6-18	ADDED TAG PLACEMENT DIMENSIONS, ADDED 1/8 TO TAG WELD, SORTED BOM, UPDATED WELD NOTES
I	WEB	5-23-17	ADDED "SAFEGUARD™" TO NOTE 5, UPDATED PART NAME, ADDED DSS 12 NOTE
H	RJP	9-8-15	REMOVED C39211, ADDED TAGSS3 & A41924
G	RJP	1-13-15	UPDATED ADAPTER, 1.00 WAS 1.15, 57 13/16 WAS 57 15/16
F	RJP	11-3-14	UPDATED SECTION A-A, B-B, & C-C
E	JJK	10-20-14	REMOVED A14465 AND ADDED VIEWS/WELD NOTES
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C	WEB	8-21-14	REPLACED BOVHELCS02 & BOVHF02 WITH BOVHECS01
B	JG	7-31-14	ADDED DBOV2224V01 TO BOM
A	RJP	7-22-14	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY: VD CHECKED BY: CHL PROTOTYPE BY: VD PROTOTYPE DATE: 6/3/2014 APPROVED FOR PRODUCTION BY: CHL PRODUCTION DATE: 7/22/2014
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SALCO PRODUCTS, INC.

SAFEGUARD™ BOV OPERATING SYSTEM

MATERIAL: **SEE BOM**

PROJECT #: **140114T** SHEET #: **2 OF 2** SCALE: **1:3**

DRAWING #: **E39168** PART #: **BOVHKITCSJ01**