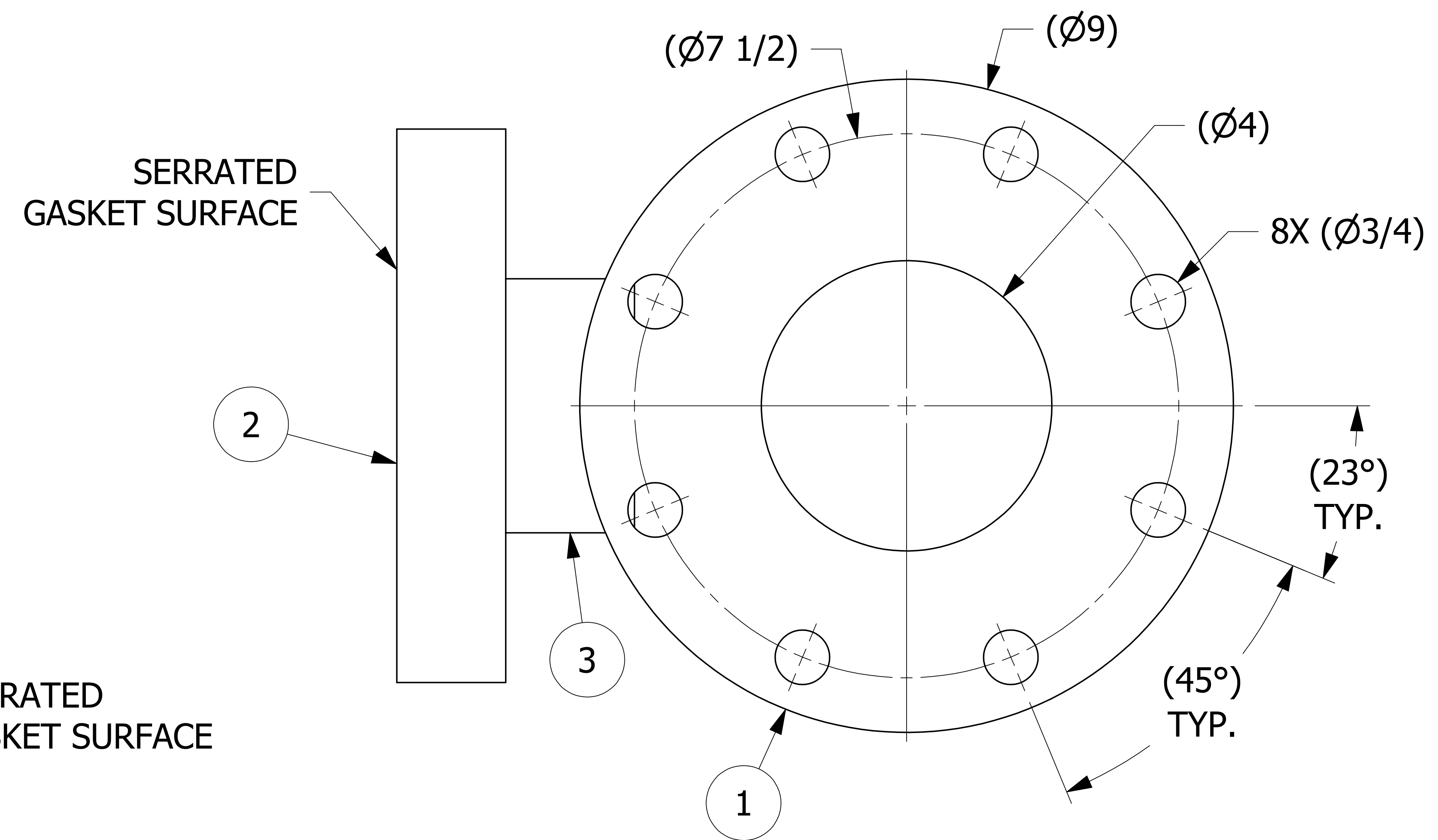
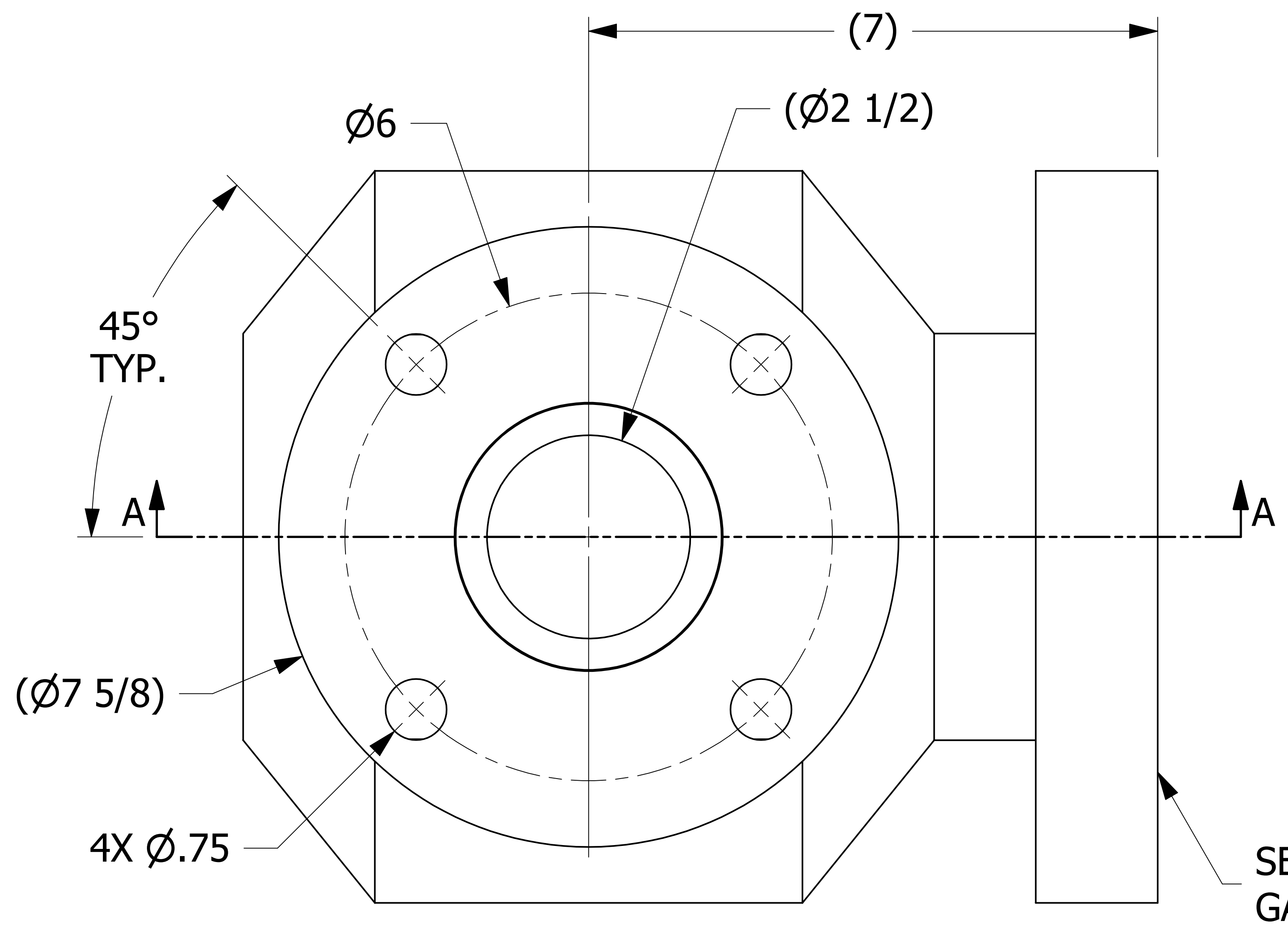
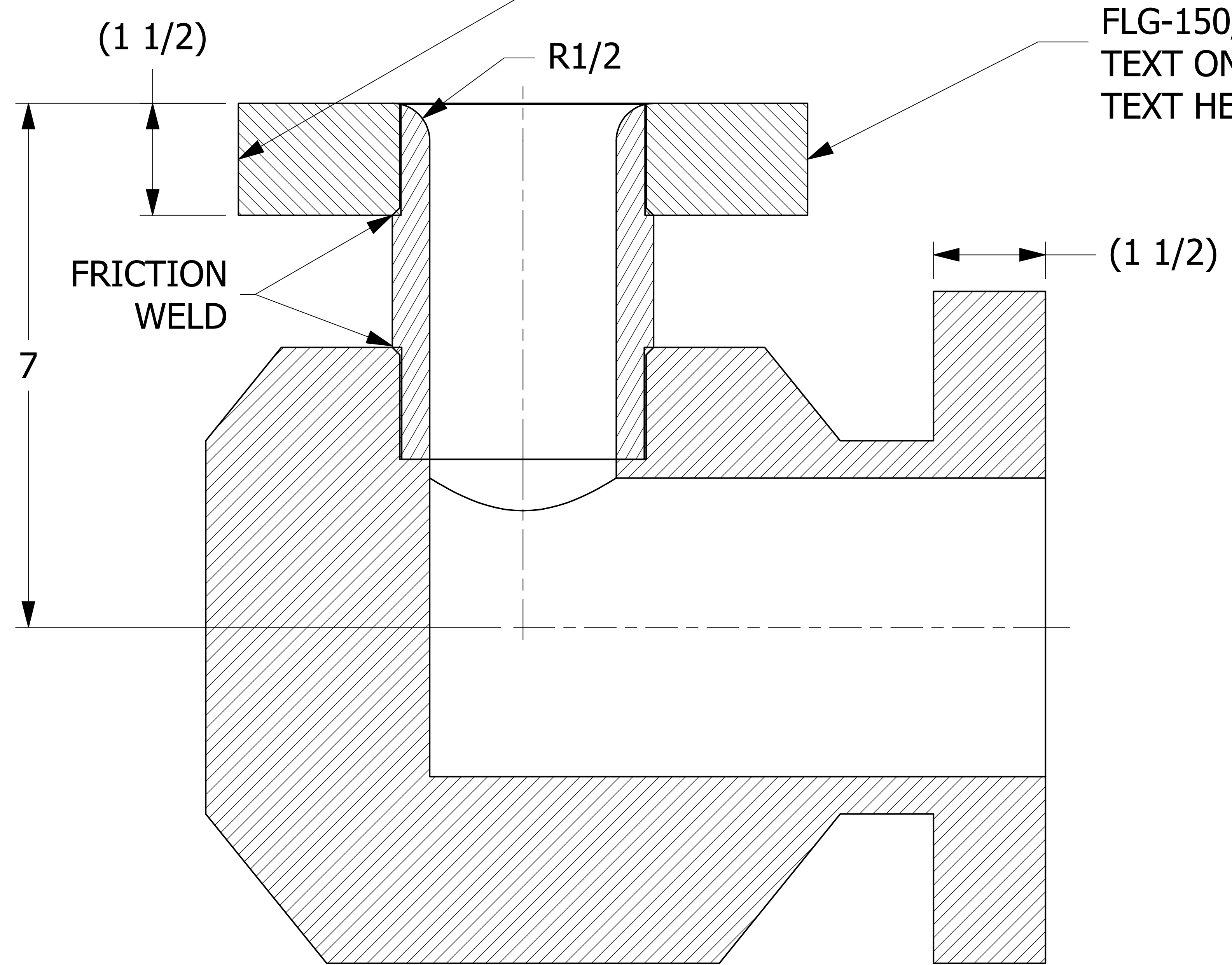


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	PIPE ELBOW BODY 4" X 3" X 90°	HS4X3X90PEB1	1	SALCO PE
2	FLANGE 3"	HS3FLGS	1	SALCO PE
3	TUBE 3 1/2" X 2 1/2"	A27641	1	SALCO PE



ENGRAVE: WORLEY WELDING TEXT ON SIDE OF FLANGE. TEXT HEIGHT .1" MIN.

ENGRAVE: 1" - 4" MAWP: FLG-150/VIC-90 PSIG @ 73° F TEXT ON SIDE OF THE FLANGE. TEXT HEIGHT .1" MIN.



- NOTES:
1. BORE Ø3.250 HOLE IN FLANGE BEFORE FRICTION WELDING.
  2. TEST PER QAP4C-1.
  3. SEE QAP5A-1 FOR MARKING PROCEDURE.

REV	BY	DATE	DESCRIPTION
D	GS	1-10-13	UPDATED TITLE BLOCK, LEADER NOTES, AND NOTES.
C	GDS	7-28-11	ADDED MARKING PRESSURE NOTE
B	VD	08-16-10	REPLACED HS758FL W/ HS3FLGS, UPDATED NOTES
A	VD	08-16-10	ADDED PART TO SYSTEM.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	DRAWN BY: WRB	CHECKED BY: VD	PROTOTYPE BY: WRB	PROTOTYPE DATE: 4/27/2010	APPROVED FOR PRODUCTION BY: VD	PRODUCTION DATE: 4/27/2010
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**SALCO PRODUCTS, INC.**

PART NAME: **ELBOW 4" X 3" X 90°**

MATERIAL: **SEE BOM**

PROJECT #: **100420** SHEET #: **1 OF 1** SCALE: **1:1**

DRAWING #: **E28556** PART #: **HS4X3X90PE1**