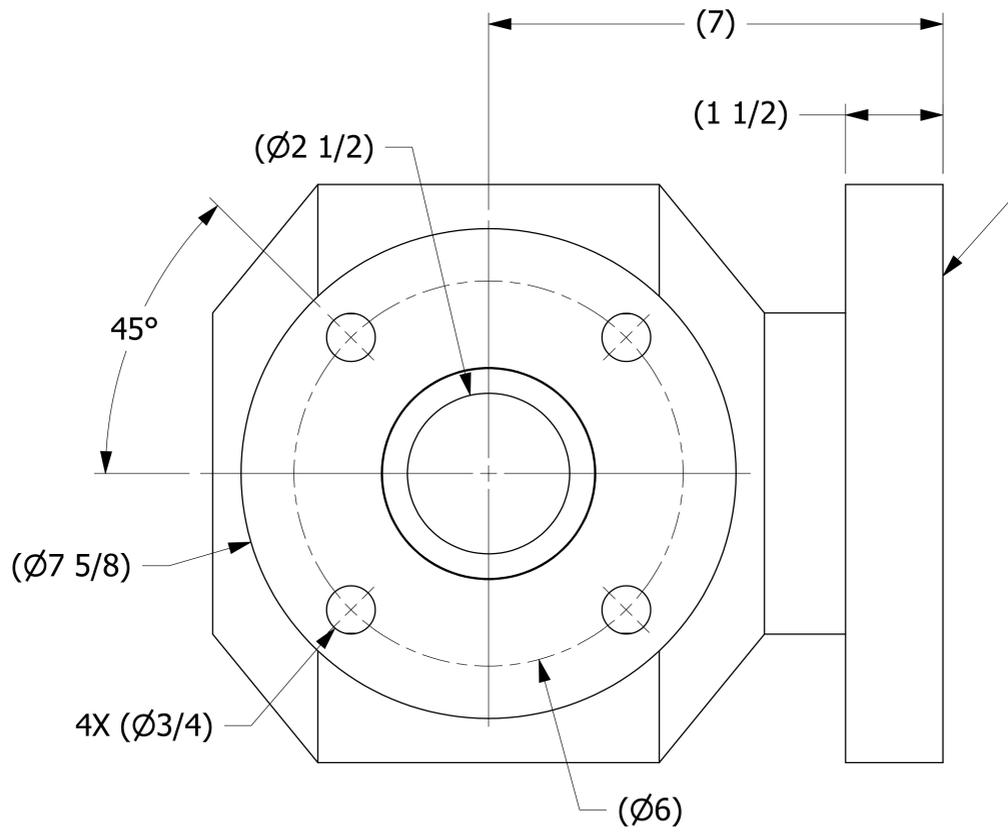


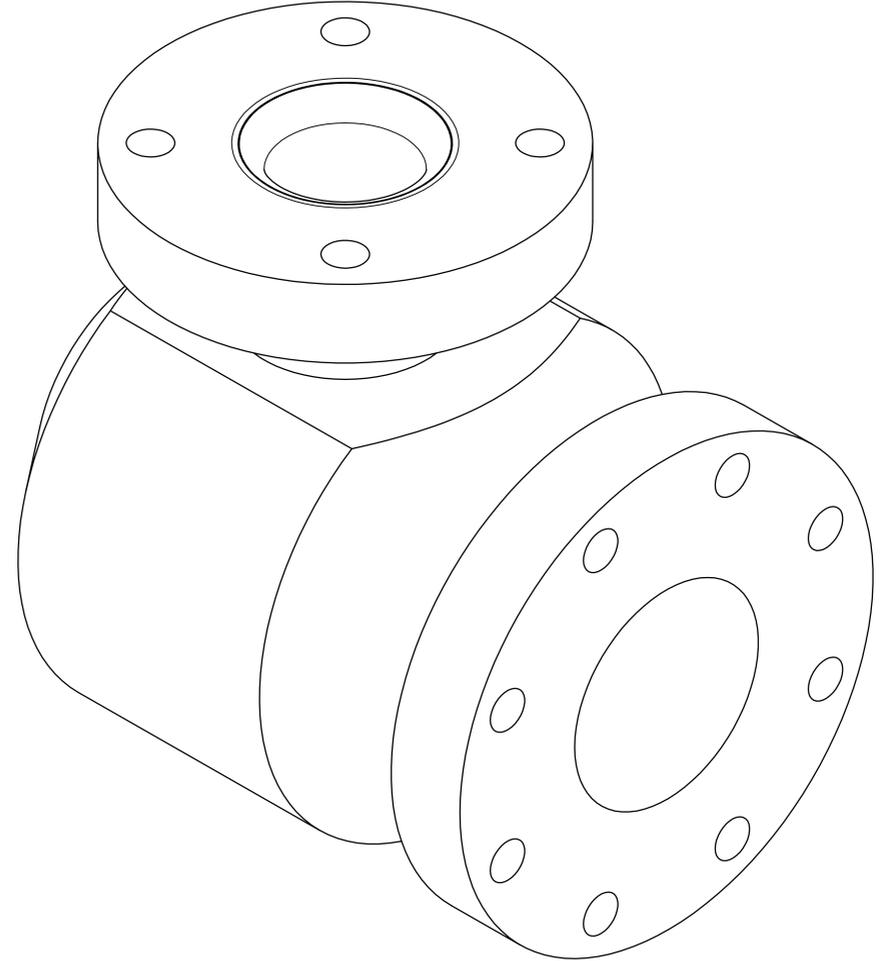
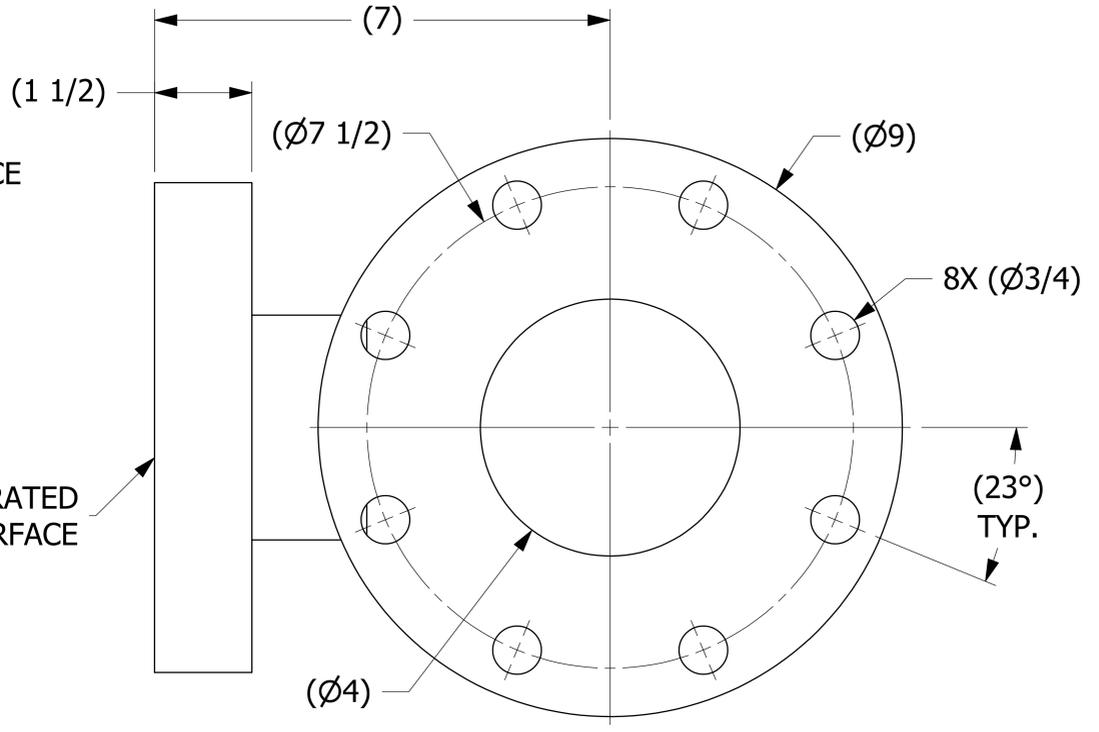
SALES DRAWING SALES DRAWING

SALES DRAWING SALES DRAWING



SERRATED GASKET SURFACE

SERRATED GASKET SURFACE



ISOMETRIC VIEW

NOTE:  
SOLD TO WORLEY WELDING ONLY.

REV	BY	DATE	DESCRIPTION
D	GS	1-10-13	UPDATED TITLE BLOCK, DIMS, REMOVED VIEW. ADDED LEADER NOTES AND ANGLE DIM.
C	GDS	7-28-11	ADDED MARKING PRESSURE NOTE
B	VD	08-16-10	REPLACED HS758FL W/ HS3FLGS, UPDATED NOTES
A	VD	08-16-10	ADDED PART TO SYSTEM.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	DRAWN BY: WRB
THIRD ANGLE PROJECTION	CHECKED BY: VD
	PROTOTYPE BY: WRB
	PROTOTYPE DATE: 4/27/2010
	APPROVED FOR PRODUCTION BY:
	PRODUCTION DATE:

<b>SALCO PRODUCTS, INC.</b>		
PART NAME: <b>ELBOW 4" X 3" X 90°</b>		
MATERIAL: <b>SALCO PE</b>		
PROJECT #: <b>100420</b>	SHEET #: <b>1 OF 1</b>	SCALE: <b>1:1</b>
DRAWING #: <b>E28556</b>	PART #: <b>HS4X3X90PE1</b>	