


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	FLANGE 7 5/8"	PD5CF3	1	CARBON STEEL
2	ELBOW 5" 45 DEGREE	5C45SCH40ELB	1	CARBON STEEL
3	PIPE 5"	B23911	1	CARBON STEEL
4	GROOVED NIPPLE 5"	N56CVG	1	CARBON STEEL

NOTES:
PART MUST PASS QAP4E-1.
PROTECT FLANGE FACE DURING SHIPMENT.
REMOVE ALL BURRS AND ROUND ALL SHARP CORNERS.
WELD MUST BE IN ACCORDANCE WITH AWS (OR APPROVED EQUIVALENT) BY CERTIFIED WELDERS. PROCEDURES NEED TO BE VENDOR SUPPLIED AND SALCO APPROVED.

D	PJG	7-26-07	B23911 WAS P5C40-8-80 AND UPDATED WELD SYMBOLS
C	WRB	6-13-07	UPDATED TESTING PROCEDURE NOTE
B	WRB	6-11-07	UPDATED WELD NOTE
A	ACC	5-17-07	ADDED PART INTO THE SYSTEM
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° <small>THIS PRINT, PROPERTY OF SALCO PRODUCTS INC, CONTAINS PROPRIETARY INFORMATION AND MUST NOT BE COPIED, REPRODUCED, OR USED DETRIMENTALLY TO OUR INTEREST.</small> THIRD ANGLE PROJECTION	DRAWN BY:	ACC	<div> SALCO PRODUCTS, INC.</div>		
	CHECKED BY:				
	PROTOTYPE BY:	ACC	PART NAME: PIPE BEND 5"		
	PROTOTYPE DATE:	10/26/2006	MATERIAL: SEE BOM		
	APPROVED FOR PRODUCTION BY:	ACC	PROJECT #: 060823	SHEET #: 1 OF 1	SCALE: 3:4
	PRODUCTION DATE:	5/17/2007	DRAWING #: D22743	PART #: PD5CPB04	