



- NOTES:**
1. ALL SURFACES TO BE SMOOTH AND FREE FROM OIL, FLASH AND SHARP EDGES. DEBURR ALL MACHINED EDGES.
 2. PROTECT FLANGE SURFACE DURING SHIPMENT OUTSIDE EXTERIOR FINISH TO BE 300 MICROINCH FINISH OR BETTER.
 3. PART MUST PASS Q-2.15.7.
 4. IMPREGNATION IS ALLOWED IF AIR TEST FAILS.
 5. SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURE SPECIFICATIONS.

REV	BY	DATE	DESCRIPTION
D	WEB	4-2-18	REMOVED Ø4.938, 3X Ø4 15/16 WAS 2X Ø4 15/16
C	JG	3-12-18	Q-2.14 WAS QAP5A-1; Q-2.15.7 WAS QAP4C-1
B	WEB	2-2-17	ADDED QAP5A-1 NOTE, QAP4C-1 WAS QAP4E-1
A	WRB	6-13-07	NEW PART ADDED TO SYSTEM

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	DRAWN BY: WRB
	CHECKED BY: ACC
	PROTOTYPE BY: WRB
	PROTOTYPE DATE: 7/11/2006
	APPROVED FOR PRODUCTION BY: ACC
	PRODUCTION DATE: 6/13/2007

SALCO PRODUCTS, INC.		
PART NAME: DISCHARGE LATERAL 5"		
MATERIAL: DUCTILE IRON 60-45-12		
PROJECT #: 050706	SHEET #: 1 OF 1	SCALE: 1:1
DRAWING #: E22141	PART #: PD5DDL01	